

**MALLA REDDY ENGINEERING COLLEGE (AUTONOMOUS)**

**Course Structure for B.Tech. Mechanical Engineering**

**MR22 Regulations - Effective from the Academic Year 2022 – 23 onwards**

SEMESTER-I							
Sl. No.	Category	Course Code	Name of the Subject	L	T	P	Credits
1.	HSMC	C0H01	English	3	0	0	3
2.	BSC	C0B05	Linear Algebra and Differential Equations	3	1	0	4
3.	BSC	C0201	Basic Electrical and Electronics Engineering	3	1	0	3
4.	ESC	C0501	Programming for Problem Solving	3	0	0	3
5	ESC	C0202	Basic Electrical and Electronics Engineering Lab	0	0	2	1
7.	ESC	C0502	Programming for Problem Solving Lab	0	0	2	1
8.	HSMC	C0H02	English Language and Communication skills Lab	0	0	2	1
9.	ESC	C0302	Engineering Workshop	0	0	2	1
Total				12	2	8	17
Total Contact Hours				22			

SEMESTER-II							
Sl. No.	Category	Course Code	Name of the Subject	L	T	P	Credits
1.	BSC	C0B06	Vector Calculus and Numerical Techniques	3	1	0	4
2.	ESC	C0303	Engineering Mechanics	3	0	0	3
3.	BSC	C0B17	Engineering Chemistry	3	1	0	4
4.	ESC	C0B12	Engineering Physics	3	0	0	4
5	ESC	C0301	Engineering Graphics	2	0	2	3
6.	ESC	C0553	Basic Python Programming Lab	0	1	2	2
7.	ESC	C0304	Engineering Mechanics Lab	0	0	2	1
8.	BSC	C0B18	Engineering Chemistry Lab	0	0	2	1
9.	ESC	C0B13	Engineering Physics Lab	0	0	2	1
Total				14	3	10	23
Total Contact Hours				27			

SEMESTER-III							
Sl. No.	Category	Course Code	Name of the Subject	L	T	P	Credits
1.	BSC	C0B02	Probability and Statistics	3	0	0	3
2.	ESC	C0306	Mechanics of Solids	3	0	0	3
3.	ESC	C0307	Metallurgy and Material Science	3	0	0	3
4.	PCC	C0308	Kinematics of Machines	3	0	0	3
5.	PCC	C0309	Thermodynamics	3	0	0	3
6.	PCC	C0310	Production Technology	3	0	0	3
7.	PCC	C0311	Metallurgy and Mechanics of Solids Lab	0	0	2	1
8.	PCC	C0312	Production Technology Lab	0	0	2	1
9.	MC	C00M2	Environmental Sciences	3	0	0	-
Total				21	0	4	20
Total Contact Hours				25			

SEMESTER-IV							
Sl. No.	Category	Course Code	Name of the Subject	L	T	P	Credits
1.	PCC	C0314	Dynamics of Machines	3	0	0	3
2.	PCC	C0315	Fluid Mechanics and Hydraulic Machines	3	0	0	3
3.	PCC	C0316	Machine Tools	3	0	0	3
4.	PCC	C0317	IC Engines & Gas Turbines	3	0	0	3
5.	PCC	C0318	Operations Research	3	0	0	3
6.	PCC	C0319	Fluid Mechanics and Hydraulic Machines Lab	0	0	2	1
7.	PCC	C0320	Machine Tools Lab	0	0	2	1
8.	ESC	C0554	Fundamentals of Data Structures Lab	0	0	4	2
9.	MC	C00M1	Gender Sensitization	0	0	2	-
10.	PCC	C03P1	Real-time Research Project/ Field Based Project	0	0	2	1
Total				15	0	12	20
Total Contact Hours				27			

SEMESTER-V							
Sl. No.	Category	Course Code	Name of the Subject	L	T	P	Credits
1.	HSMC	C0H08	Business Economics & Financial Analysis	3	0	0	3
2.	PCC	C0321	Metrology & Instrumentation	3	0	0	3
3.	PCC	C0322	Design of Machine Members - I	3	0	0	3
4.	PCC	C0323	Steam power and &Jet Propulsion	3	0	0	3
5.	PCC	C0313	Machine Drawing	1	0	2	2
6.	PEC-I	C0327	Non-Destructive Testing	3	0	0	3
		C0328	Applied Hydraulics and Pneumatics				
		C0329	Automobile Engineering				
		C0330	Mechanical Vibrations				
		C0331	Energy Conservation and Energy Management				
7.	PCC	C0324	Kinematics and Dynamics Lab	0	0	2	1
8.	PCC	C0325	Metrology & Instrumentation Lab	0	0	2	1
9.	PCC	C0326	Thermal Engineering Lab	0	0	2	1
10.	MC	C00M3	Quantitative Aptitude and Verbal Reasoning-I	2	0	0	0
11	MC	C00M6	Intellectual Property Rights	2	0	0	0
<b>Total</b>				<b>20</b>	<b>0</b>	<b>8</b>	<b>20</b>
<b>Total Contact Hours</b>				<b>28</b>			

SEMESTER-VI							
Sl. No.	Category	Course Code	Name of the Subject	L	T	P	Credits
1.	HSMC	C0H10	Industrial Management	3	0	0	3
2.	PCC	C0332	Design of Machine Members – II	3	0	0	3
3.	PCC	C0333	Heat Transfer	3	0	0	3
4.	PCC	C0334	CAD/CAM	3	0	0	3
5.	PEC-II	C0337	Design Of Press tools, jigs and Fixtures	3	0	0	3
		C0338	Finite Element Methods				
		C0339	Solar Energy Utilisation				
		C0340	Unconventional Machining Process				
		C0341	Engineering Tribology				
6.	PCC	C0335	Heat Transfer Lab	0	0	2	1
7.	HSMC	C0H03	Advanced English Communication & Presentation Skills Lab	0	0	2	1
8.	PCC	C0336	Computer Aided Modelling Lab	0	0	2	1
9.	MC	C00M4	Quantitative Aptitude and Verbal Reasoning-II	2	0	0	0
10	MC	C00M5	Constitution Of India	2	0	0	0
11	PROJ		Industry Oriented Mini Project/ Internship	0	0	4	2
<b>Total</b>				<b>19</b>	<b>0</b>	<b>10</b>	<b>20</b>
<b>Total Contact Hours</b>				<b>29</b>			

<b>SEMESTER-VII</b>							
<b>Sl. No.</b>	<b>Category</b>	<b>Course Code</b>	<b>Name of the Subject</b>	<b>L</b>	<b>T</b>	<b>P</b>	<b>Credits</b>
1.	PCC	C0342	Refrigeration & Air Conditioning	3	0	0	3
2.	PEC-III	C0345	Mechanics of Composite Materials	3	0	0	3
		C0346	Additive Manufacturing				
		C0347	Computational Fluid Dynamics				
		C0348	Maintenance & Safety Engineering				
		C0349	Power Plant Engineering				
3.	PEC- IV	C0350	Production Planning and control	3	0	0	3
		C0351	Industrial Robotics				
		C0352	Artificial Intelligence in Mechanical Engineering				
		C0353	Product Design and Development				
		C0354	Automation In Manufacturing				
4.	OEC-I			3	0	0	3
5.	OEC-II			3	0	0	3
6.	PCC	C0343	Production Drawing Practice Lab	0	0	1	1
7.	PCC	C0344	Simulation and Analysis Lab	0	0	1	2
8.	PROJ		Project Stage -I	0	0	6	2
<b>Total</b>				<b>15</b>	<b>0</b>	<b>8</b>	<b>20</b>
<b>Total Contact Hours</b>				<b>23</b>			

**SEMESTER-VIII**

Sl. No.	Category	Course Code	Name of the Subject	L	T	P	Credits
1	PEC-V	C0355	Industry 4.0	3	0	0	3
		C0356	Fuzzy Logic and ANN				
		C0357	Mechatronics				
		C0358	Tool Design				
		C0359	Plant Lay out & Material Handling				
2	PEC-VI	C0360	Electric and Hybrid Vehicles	3	0	0	3
		C0361	Nano Technology				
		C0362	Process Planning & Cost Estimation				
		C0363	Total Quality Management				
		C0364	Entrepreneurship				
3	OEC-III			3	0	0	3
4.	PROJ	C00P2	Project Stage-II with Seminar	0	0	20	11
<b>Total</b>				<b>9</b>	<b>0</b>	<b>20</b>	<b>20</b>
<b>Total Contact Hours</b>				<b>29</b>			

## **MALLA REDDY ENGINEERING COLLEGE (AUTONOMOUS)**

### **Open Elective Courses offered by Department of Mechanical Engineering**

**MR22 Regulations - Effective from the Academic Year 2022 – 23 onwards**

<b>S. No.</b>	<b>Branch</b>	<b>Course Code</b>	<b>Name of the Course</b>	<b>Credits</b>
1.	<b>ME</b>	C0366	Renewable Energy Sources	<b>3</b>
2.		C0363	Total Quality Management	<b>3</b>
3.		C0368	Robotics	<b>3</b>
4.		C0369	Basics Of Thermo Dynamics	<b>3</b>
5.		C0370	Elements Of Automobile Engineering	<b>3</b>

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. I Semester</b>		
<b>Code: C0H01</b>	<b>ENGLISH</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>	<b>(Common for CE,EEE,ME,ECE,CSE,CSE(AIML) CSE(DS), CSE (CS), CSE(IOT),IT and Min.E)</b>	<b>3</b>	<b>-</b>	<b>-</b>

### **Course Objectives:**

The objective of this course is to improve the English Language and Literary competence of the students. The course provides requisite insights into grammar, vocabulary, prose, and short stories. Further, it also helps in developing the skills of Reading and Writing. The course also equips students to study their academic subjects more effectively using the theoretical and practical components of the English language and literature.

### **MODULE – I**

**Speech** : “Go Kiss the World” by Subroto Bagchi

**Poem** : “Leisure” by W. H. Davies

**Vocabulary** : Formation of Words, Prefixes, Suffixes, and Root Words

**Grammar** : Articles and Prepositions

**Reading** : Skimming and Scanning

**Writing** : Introduction to Writing Skills, Characteristics of Effective Writing

### **MODULE – II**

**Short story** : “Gift of Magi” by O’ Henry

**Poem** : “No Man is an Island” by John Donne

**Vocabulary** : One Word Substitutions; Synonyms and Antonyms

**Grammar** : Degrees of Comparison, Voice –Exercises

**Reading** : Intensive Reading and Extensive Reading

**Writing** : Paragraph Writing- Cohesive devices; Jumbled Sentences; Punctuation

### **Module – III**

**Essay** : “Lucidity, Simplicity, Euphony” by W. Somerset Maugham

**Poem** : “The Mask” by Maya Angelou

**Grammar** : Tense and Aspect



**Vocabulary** : Homonyms, Homophones, Homographs

**Reading** : Reading for Topic and Theme

**Writing** : Letter Writing

#### **MODULE – IV**

**Short story** : “The Night Train at Deoli” by Ruskin

**Bond Poem** : “Gift of India” by Sarojini Naidu

**Grammar** : Question Tags; Concord

**Vocabulary** : Idiomatic Expressions; Phrasal Verbs

**Reading** : Reading for Interpretation

**Writing** : Essay Writing, Describing, Defining and Classifying

#### **MODULE – V**

**Essay** : “Toasted English” by R. K. Narayan

**Poem** : “If” by Rudyard Kipling

**Grammar** : Direct and Indirect Speech, Misplaced Modifiers

**Vocabulary** : Redundancies and Clichés

**Reading** : Reading for Specific Purposes, Reading Comprehension practice

**Writing** : Paraphrasing & Summarizing,

\* Exercises from the texts not prescribed shall also be used for classroom tasks.

#### **Prescribed Textbook:**

#### **Reference Books:**

1. Azar, Betty and Stacy A. Hagen. *Understanding and Using English Grammar*. 4<sup>th</sup> edition, Foundation Books, 2009.
2. Chaudhuri, Santanu S. *Learn English: A Fun Book of Functional Language, Grammar and Vocabulary*. Tata McGraw Hill Education, New Delhi, 2013.
3. Eastwood, John. *Oxford Guide to English Grammar*. 4<sup>th</sup> edition, Oxford University Press, 1994.
4. Field, Marion. *Improve Your Written English*. 5<sup>th</sup> Edition. How to Books, UK, 2009.

[illegible]

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. I Semester</b>		
<b>Code:C0B05</b>	<b>Linear Algebra and Differential Equations (Common For CE, ME&amp;MINING)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 4</b>		<b>3</b>	<b>1</b>	<b>-</b>

**Prerequisites:** Matrices, Differentiation, and Integration

### **Course Objectives:**

1. To learn rank of the matrix and its application to consistency of system of linear equations
2. To learn Eigen Values, Eigen Vectors and nature of Quadratic forms.
3. To learn the concept of the mean value theorems, partial differentiation and maxima and minima.
4. To learn methods of solving differential equations and its applications to basic engineering problems.
5. To learn basics of partial differential equations and the standard forms of partial differential equations.

### **Module -I: Matrix algebra**

Vector Space, basis, linear dependence and independence (Only Definitions)

Matrices: Types of Matrices, Symmetric; Hermitian; Skew-symmetric; Skew- Hermitian; orthogonal matrices; Unitary Matrices; rank of a matrix by Echelon form and Normal form, Inverse of Non-singular matrices by Gauss-Jordan method; solving system of Homogeneous and Non-Homogeneous linear equations. LU - Decomposition Method

### **Module- II: Eigen Values and Eigen Vectors**

Eigen values , Eigen vectors and their properties; Diagonalization of a matrix; Cayley-Hamilton Theorem (without proof); Finding inverse and power of a matrix by Cayley-Hamilton Theorem; Singular Value Decomposition.

**Quadratic forms:** Nature, rank, index and signature of the Quadratic Form, Linear Transformation and Orthogonal Transformation, Reduction of Quadratic form to canonical forms by Orthogonal Transformation Method.

### **Module - III: Differential Calculus**

Mean value theorems: Rolle's theorem and Lagrange's Mean value theorem with their Geometrical Interpretation and its applications, Cauchy's Mean value Theorem. Taylor's Series. Limits, Continuity, Partial differentiation, partial derivatives of first and second order, Jacobian, Taylor's theorem of two variables (without proof). Maxima and Minima of two variables, Lagrange's method of undetermined Multipliers.

### **Module –IV: Ordinary Differential Equations**

**First Order and First Degree ODE:** Orthogonal trajectories, Newton's law of cooling, Law of natural growth and decay.

**Second and Higher Order ODE with Constant Coefficients:** Introduction-Rules for finding complementary function and particular integral. Solution of Homogenous, non-homogeneous differential equations, Non-Homogeneous terms of the type  $e^{ax}$ ,  $\sin(ax)$ ,  $\cos(ax)$ , polynomials in  $x$ ,  $e^{ax} V(x)$ ,  $x V(x)$ , Method of variation of parameters.

### **Module – V: Partial Differential Equations**

Formation of partial differential equations by eliminating arbitrary constants or arbitrary function, solutions of first order linear (Lagrange) equations, solutions of non linear first order equations (four standard types). Equations reducible to linear, Charpit's Method.

#### **Text Books:**

1. B.S. Grewal, Higher Engineering Mathematics, Khanna Publishers, 36th Edition, 2010.
2. R K Jain SRK Iyengar, Advanced engineering mathematics, Narosa publications.
3. Erwin Kreyszig, Advanced Engineering Mathematics, Wiley publications.

#### **Reference Books:**

1. G.B. Thomas and R.L. Finney, Calculus and Analytic geometry, 9th Edition, Pearson, Reprint, 2002.
2. N.P. Bali and Manish Goyal, A text book of Engineering Mathematics, Laxmi Publications, Reprint, 2008.
3. V. Krishnamurthy, V.P. Mainra and J.L. Arora, An introduction to Linear Algebra, Affiliated East–West press, Reprint 2005.
4. Ramana B.V., Higher Engineering Mathematics, Tata McGraw Hill New Delhi, 11th Reprint, 2010.

#### **E – RESOURCES:**

1. <https://www.mathplanet.com/education/algebra-2/matrices/how-to-operate-with-matrices> (Systems of linear equations, matrices)
2. <http://math.mit.edu/~gs/linearalgebra/ila0601.pdf> (Eigen values, Eigen vectors)
3. <http://www.math.cmu.edu/~wn0g/noll/2ch6a.pdf> (Differential Calculus)
4. <https://www.intmath.com/differential-equations/1-solving-des.php> (Differential Equations)
5. <https://www.math.uni-leipzig.de/~mierseemann/pdebook.pdf> (Partial differential Equations)

#### **NPTEL:**

1. [https://www.youtube.com/watch?v=NEpvTe3pFIk&list=PLLy\\_2iUCG87BLKl8eISe4fHKdE2\\_j2\\_B\\_T&index=5](https://www.youtube.com/watch?v=NEpvTe3pFIk&list=PLLy_2iUCG87BLKl8eISe4fHKdE2_j2_B_T&index=5) (Matrices – System of linear Equations)
2. <https://www.youtube.com/watch?v=wrSJ5re0TAw> (Eigen values and Eigen vectors)
3. <https://www.youtube.com/watch?v=yuE86XeGhEA> (Quadratic forms)

**Course Outcomes:**

1. The student will be able to find rank of a matrix and analyze solutions of system of linear equations.
2. The student will be able to find Eigen values and Eigen vectors of a matrix, diagonalization a matrix, verification of Cayley Hamilton theorem and reduce a quadratic form into a canonical form through a linear transformation.
3. The student will be able to verify mean value theorems and maxima and minima of function of two variables.
4. Formulate and solve the problems of first and higher order differential equations
5. Apply knowledge of Partial differential equations in real world problems.

<b>CO- PO, PSO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>												
<b>COS</b>	<b>Programme Outcomes(POs)</b>											
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>
<b>CO1</b>	<b>3</b>	<b>2</b>	<b>2</b>	<b>3</b>	<b>3</b>				<b>2</b>			<b>3</b>
<b>CO2</b>	<b>3</b>	<b>2</b>	<b>2</b>	<b>3</b>	<b>2</b>				<b>2</b>			<b>3</b>
<b>CO3</b>	<b>3</b>	<b>2</b>	<b>2</b>	<b>3</b>	<b>2</b>				<b>2</b>			<b>2</b>
<b>CO4</b>	<b>3</b>	<b>2</b>	<b>2</b>	<b>3</b>	<b>3</b>				<b>2</b>			<b>2</b>
<b>CO5</b>	<b>3</b>	<b>2</b>	<b>2</b>	<b>3</b>	<b>3</b>				<b>2</b>			<b>2</b>

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. I Semester</b>		
<b>Code: C0201</b>	<b>BASIC ELECTRICAL AND ELECTRONICS ENGINEERING (Common for ALL )</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites: NIL**

**Course Objectives:**

To introduce the concept of electrical circuits and its components. To introduce the characteristics of various electronic devices. To impart the knowledge of various configurations, characteristics and applications of electrical & electronic components.

**MODULE I: DC Circuits**

Electrical circuit elements (R, L and C), voltage and current sources, Kirchhoff's current and voltage laws Series, parallel, series-parallel, star-to-delta and delta-to-star transformation-analysis of simple circuits with dc excitation. Superposition, Thevenin's and Maximum Power Transfer Theorems with DC excitation.

**MODULE II: AC Circuits**

Representation of sinusoidal waveforms, peak and rms values, phasor representation, real power, reactive power, apparent power, power factor. Analysis of single-phase ac circuits consisting of R, L, C, RL, RC, RLC combinations (series and parallel).

**MODULE III: Introduction to Electrical Machines**

**A: DC Machines:** Construction & Principle of Operation of DC Generators – E.M.F Equation. Principle of operation DC Motors – Back E.M.F. - Torque equation – Brake Test - Characteristics.

**B: AC Machines:** Construction and Principle of operation of Transformer- EMF Equation. Construction and Principle of Operation of 3 Phase Induction Motors - Brake test on 3-Phase Induction Motor – Applications.

**MODULE IV: P-N Junction Diode**

**P-N Junction Diode:** Diode equation, Energy Band diagram, Volt-Ampere characteristics, Temperature dependence, Ideal versus practical, Static and dynamic resistances, Equivalent circuit, Diffusion and Transition Capacitances. Zener diode operation, Zener diode as voltage regulator.

**Rectifiers:** P-N junction as a rectifier - Half Wave Rectifier, Ripple Factor - Full Wave Rectifier, Bridge Rectifier.

**Filters:** Filters – Inductor Filters, Capacitor Filters, L- section Filters,  $\pi$ - section Filters.

## **MODULE V: BJT and Junction Field Effect Transistor (JFET)**

**Bipolar Junction Transistor (BJT):** Construction, Principle of Operation, Symbol, Amplifying Action, Common Emitter, Common Base and Common Collector configurations and Input-Output Characteristics, Comparison of CE, CB and CC configurations

**Junction Field Effect Transistor and MOSFET:** Construction, Principle of Operation, Symbol, Pinch-Off Voltage, Volt-Ampere Characteristic, Comparison of BJT and FET.

### **TEXT BOOKS**

1. M.Surya Kalavathi, Ramana Pilla, Ch. Srinivasa Rao, Gulinindala Suresh, “Basic Electrical and Electronics Engineering”, S.Chand and Company Limited, New Delhi, 1<sup>st</sup> Edition, 2017.
2. R.L.Boylestad and Louis Nashlesky, “Electronic Devices & Circuit Theory”, Pearson Education, 2007.

### **REFERENCES**

1. V.K. Mehtha and Rohit Mehta, “Principles of Electrical Engineering and Electronics”, S.Chand&Co., 2009.
2. Jacob Milliman, Christos C. Halkias, Satyabrata Jit (2011), “Electronic Devices and Circuits”, 3rd edition, Tata McGraw Hill, New Delhi.
3. Thomas L. Floyd and R. P. Jain, “Digital Fundamentals”, Pearson Education, 2009.
4. David A. Bell, “Electronic Devices and Circuits”, Oxford University Press, 2008.
5. Nagrath I.J. and D. P. Kothari, “Basic Electrical Engineering”, Tata McGraw Hill, 2001.
6. Mittle N., “Basic Electrical Engineering”, Tata McGraw Hill Education, New Delhi, 2<sup>nd</sup> Edition, 2005.

### **E - RESOURCES**

1. <https://www.electrical4u.com/ohms-law-equation-formula-and-limitation-of-ohms-law/>
2. <https://www.eeweb.com/passives>
3. <http://nptel.ac.in/courses/108108076/>
4. <http://nptel.ac.in/downloads/108105053/>

### **Course Outcomes:**

At the end of the course, students will be able to:

1. Apply basic laws in electrical circuit.
2. Analyze the single phase circuits

3. Comprehend the construction and Operation of DC and AC machines
4. Know the practical importance of Diode and its characteristics
5. Recognize the construction and operation of BJT and JFET

<b>CO- PO, PSO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
<b>COs</b>	<b>Programme Outcomes (POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>
<b>CO1</b>	<b>3</b>	<b>3</b>	<b>3</b>									<b>3</b>	<b>3</b>	<b>3</b>	<b>3</b>
<b>CO2</b>	<b>3</b>	<b>3</b>	<b>3</b>									<b>3</b>	<b>3</b>	<b>3</b>	<b>3</b>
<b>CO3</b>	<b>3</b>	<b>3</b>	<b>3</b>									<b>3</b>	<b>3</b>	<b>3</b>	<b>3</b>
<b>CO4</b>	<b>3</b>	<b>3</b>	<b>3</b>									<b>3</b>	<b>3</b>	<b>3</b>	<b>3</b>
<b>CO5</b>	<b>3</b>	<b>3</b>	<b>3</b>									<b>3</b>	<b>3</b>	<b>3</b>	<b>3</b>



<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. I Semester</b>		
<b>Code: C0501</b>	<b>Programming for Problem Solving (Common for ALL )</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** NIL

**Course Objectives:**

1. Understand the basic terminology, write, compile and debug programs in computer programming
2. Implement different control statements for solving problems.
3. Understand the concept of structured program and arrays.
4. Implement the idea of strings and pointers.
5. Analyse the usage of structures and different file operations.

### **MODULE I: Fundamentals and Introduction to ‘C’ Language**

**Introduction Fundamentals**– Computer Systems, Computing Environments, Computer Languages, Creating and running programs, Software Development Method, Algorithms, Pseudo code, flow charts, applying the software development method.

**Introduction to ‘C’ Language:** – Background, C-tokens- Keywords, Identifiers, Basic data types, Variables, Constants, Preprocessor directives-include, define, Managing Input / Output functions - formatted input / output functions, Operators. Expressions, Precedence and Associativity, Expression Evaluation, Type conversions, Simple C Programming examples.

### **MODULE II: Conditional Statements and Repetition Statements**

**Control Statements:** if and switch statements, Repetition statements – while, for, do-while statements, Loop examples, other statements related to looping – break, continue, go to, Simple C Programming examples.

**Repetition statements** – while, for, do-while statements, nested looping, other statements related to looping – break, continue, go to, Simple C Programming examples.

### **MODULE III: Designing Structured Programs and Arrays**

**Designing Structured Programs**-Introduction to function, Advantages, user defined functions, inter function communication-call by value, Storage classes-auto, register, static, extern, scope rules, type qualifiers, recursion – recursive functions-Towers of Hanoi problem.

**Arrays:** Basic Concepts, Types of arrays, applications- Selection sort, Bubble sort, Insertion sort, Linear search and Binary search methods, arrays and functions.

### **MODULE IV: Strings and Pointers**

**Strings:** Concepts, String Input / Output functions, arrays of strings, string manipulation functions, string conversion, C program examples.

**Pointers** – Basic Concepts, Pointers for inter function communication-call by reference, pointers to pointers, Pointer arithmetic, array of pointers, pointers to array, applications, pointers to void, pointers to functions, Dynamic memory allocation functions.

## **MODULE V Structures and File Handling**

**Structures** – Declaration, definition and initialization of structures, accessing structure elements, nested structures, arrays of structures, structures and functions, pointers to structures, self-referential structures, unions, difference between structures and union, typedef, bit fields, enumerated types, C programming examples.

**Files** – Basic Concept of a file, file input / output operations, text files and binary files, file status functions (error handling), Random file access functions, command –line arguments.

C program examples.

## **TEXTBOOKS**

1. Computer Fundamentals and Programming in C, P. Dey, M Ghosh, Second edition, Oxford University Press.
2. Problem Solving and Program Design in C, J.R. Hanly and E.B. Koffman, Eighth Edition, Pearson Education.
3. The C Programming Language, B.W. Kernighan and Dennis M.Ritchie, PHI/Pearson Education

## **REFERENCES**

1. C Programming & Data Structures, B.A.Forouzan and R.F. Gilberg, Third Edition, C engage Learning
2. C for Engineers and Scientists, H.Cheng, Mc.Graw-Hill International Edition
3. C Programming & Data Structures, P. Dey, M Ghosh R Thereja, Oxford University Press

## **E–RESOURCES**

1. [http://oxford.universitypress.ac.in/eBooks/ Programming in C](http://oxford.universitypress.ac.in/eBooks/Programming%20in%20C).
2. <https://www.journals.elsevier.com/science-of-computer-programming>
3. <http://www.ejournalofsciences.org>
4. [http://onlinecourses.nptel.ac.in/iiitk\\_cs-101](http://onlinecourses.nptel.ac.in/iiitk_cs-101)
5. <http://onlinevideolecture.com/ebooks/?subject=C-Programming>

## **Outcomes:**

At the end of the course, students will be able to

1. Translate the algorithms/flowcharts to programs (in C language).
2. Decompose a problem into functions and to develop modular reusable code.
3. Apply different types of control structures and arrays in a computer programming.
4. Develop programs that make use of concepts such as strings, pointers and structures.
5. Analyse file operations and command line arguments.

<b>CO- PO,PSO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
<b>COS</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>
<b>CO1</b>	3	3	2	2	2				2	1	1	3	3	2	2
<b>CO2</b>	3	3	2	2	2				2	1	1	3	3	2	1
<b>CO3</b>	3	3	3	2	2				1			3	3	2	1
<b>CO4</b>	3	2	3	2	2				1		1	2	3	2	1
<b>CO5</b>	3	3	3	2	2				1	1	1	2	3	2	1

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. I Semester</b>		
<b>Code: C0202</b>	<b>Basic Electrical and Electronics Engineering Lab (Common for ALL)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 1</b>		<b>-</b>	<b>-</b>	<b>2</b>

**Prerequisites: Nil**

**Course Objective:**

To get practical knowledge about basic electrical circuits, electronic devices like Diodes, BJT, JFET and also analyse the performance of DC Motors, AC Motors and Transformers.

**List of Experiments:**

1. Verification of Kirchhoff's Laws.
2. Verification of Maximum Power Transfer Theorem.
3. Determination of Phase Angle for RC series circuit.
4. Brake Test on DC-Shunt Motor. Determination of Performance curves
5. Load Tests on Single Phase Transformer
6. Brake Test on Three Phase Induction Motors. Determination of Performance curves
7. V-I Characteristics of PN junction Diode
8. V-I Characteristics of Zener Diode
9. Half Wave Rectifier and Full Wave rectifier.
10. Input and Output characteristics of BJT with CE configuration
11. Input and Output characteristics of BJT with CB configuration
12. Input and Output Characteristics of JFET.

**Course Outcomes:**

At the end of the course, students will be able to

1. Analyze electrical circuits by applying basic laws
2. Analyze the performance of DC Motor, three phase Induction motor and transformer
3. Understand V-I Characteristics of various diodes
4. Design Different Rectifier Circuits
5. Differentiate the Transistors and their Operations

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
<b>COs</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>
<b>CO1</b>	<b>3</b>	<b>3</b>	<b>3</b>	<b>3</b>					<b>3</b>			<b>3</b>			
<b>CO2</b>	<b>3</b>	<b>3</b>	<b>3</b>	<b>3</b>					<b>3</b>			<b>3</b>			
<b>CO3</b>	<b>3</b>	<b>3</b>	<b>3</b>	<b>3</b>					<b>3</b>			<b>3</b>			
<b>CO4</b>	<b>3</b>	<b>3</b>	<b>3</b>	<b>3</b>					<b>3</b>			<b>3</b>			
<b>CO5</b>	<b>3</b>	<b>3</b>	<b>3</b>	<b>3</b>					<b>3</b>			<b>3</b>			

<b>022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. I Semester</b>		
<b>Code: C0502</b>	<b>Programming for Problem Solving Lab (Common for ALL)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 1</b>		<b>-</b>	<b>-</b>	<b>2</b>

**Prerequisites: NIL**

**Course Objectives:**

1. Understand the various steps in Program development
2. Identify syntax and semantics of C Programming Language
3. Illustrate the usage of structured programming approach in solving problems.
4. Develop programs that make use of arrays, strings, pointers and structures in C language
5. Analyse different file operations

**Software Requirements: C**

**List of Programs:**

1. a. Practice various Internal and External DOS Commands.  
b. Write sample examples of C programs to implement basic operations.
2. a. Write a C program to find smallest and largest of given three numbers.  
b. Write a C program to find the roots of a quadratic equation.  
c. Write a C program to check whether given character is alphabet, digit or special symbol
3. a. Write a C program to find the sum of individual digits of a positive integer.  
b. Write a C program to generate the first 'n' terms of the sequence.  
[A Fibonacci sequence is defined as follows: the first and second terms in the sequence are 0 and 1. Subsequent terms are found by adding the preceding two terms in the sequence.]
4. a. Write a C program to find whether the given number is palindrome, perfect, Armstrong or strong.  
b. Write a C program to generate all the prime numbers between n1 and n2, where n1 and n2 are values supplied by the user.
5. Write C programs that use both recursive and non-recursive functions  
a. To find the factorial of a given integer.  
b. To find the GCD (greatest common divisor) of two given integers.
6. a. Write a C program to find both the largest and smallest number in a list of integers.  
b. Write a C program that uses non-recursive function to search for a Key value in a given list of integers using linear search.

- c. Write a C program that uses recursive and non -function to search for a Key value in a given sorted list of integers using Binary search.
7.
  - a. Write a C program that implements the Bubble sort method to sort a given array of integers in ascending order.
  - b. Write a C program that implements the Selection sort method to sort a given list of names in ascending order.
8. Write a C program to perform the following:
  - a. Addition of Two Matrices
  - b. Multiplication of Two Matrices.
9. Write a C program that uses functions to perform the following operations:
  - a. To insert a sub-string into given main string from a given position.
  - b. To delete n characters from a given position in a given string.
  - c. To find substring in a given string
10.
  - a. Write a C program to determine if the given string is a palindrome or not
  - b. Write a C program to count the lines, words and characters in a given text.
11.
  - a. Write a C program to swap two numbers, which implement call by value and call by reference.
  - b. Write a C program to display the below student details using structures

Roll Number	Na me	Gender	Branch	Attendance e percentage
501	Joh n	male	CSE	77.3
502	Ali ce	male	ECE	80.5
503	Sa m	female	IT	90.7

- c. Write a C program to find grade of a student using structures.
12.
  - a. Write a C program which copies one file to another
  - b. Write a C program to find sum of two numbers using command line arguments
13.
  - a. Develop a mini project which implement the Library Management System
  - b. Develop a mini project which implement the Student Record System

**TEXT BOOKS:**

- Computer Fundamentals and Programming in C, P. Dey, M Ghosh, Second edition, Oxford University Press
- Problem Solving and Program Design in C, J.R. Hanly and E.B. Koffman, Eighth Edition, Pearson Education.
- The C Programming Language, B.W. Kernighan and Dennis M.Ritchie, PHI/Pearson Education

## REFERENCES:

- C Programming & Data Structures, B.A. Forouzan and R.F. Gilberg, Third Edition, Cengage Learning
- C for Engineers and Scientists, H. Cheng, Mc. Graw-Hill International Edition
- C Programming & Data Structures, P. Dey, M Ghosh R Thereja, Oxford University Press

### Course Outcomes:

At the end of the course, students will be able to

1. Analyse concepts in problem solving and write diversified solutions for a given problem.
2. Identify situations where computational methods and computers would be useful.
3. Understand the programming tasks using techniques learned and write pseudo-code.
4. Compare the program on a computer, edit, compile, debug, correct, recompile and execute it.
5. Identify tasks in which the numerical techniques learned are applicable and apply them to write programs, and hence use computers effectively to solve the task

[illegible]



<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. I Semester</b>		
<b>Code: C0H02</b>	<b>English Language and communication skills Lab (Common for CE,EEE,ME,ECE,CSE,CSE(AIML) CSE(DS), CSE (CS), CSE(IOT),IT and Min.E)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 1</b>		-	-	2

The Language Lab focuses on the production and practice of sounds of language and familiarizes the students with the use of English in everyday situations and contexts.

### **Course Objectives:**

The course aims to develop students' intelligibility in their pronunciation of English - speech sounds, word accent, intonation and rhythm. It also helps to improve the fluency in spoken English and make them aware of nuances of major skills, namely, listening and speaking skills. It also trains students to understand nuances of both verbal and non-verbal communication during all activities. The course enables the learners to develop their confidence levels so as to participate in discussions, debates and public speaking.

### **Listening Skills:**

#### **Objectives:**

1. To enable students to develop their listening skill so that they may appreciate its role in the LSRW skills approach to language and improve their pronunciation
2. To equip students with necessary training in listening so that they can comprehend the speech of people of different backgrounds and regions

\*Students should be given practice in listening to the sounds of the language to be able to recognize them, awareness regarding stress and recognize and use the right intonation in sentences.

- Listening for general content
- Listening to fill up information
- Intensive listening
- Listening for specific information

### **Speaking Skills:**

#### **Objectives:**

1. To make students aware of the role of speaking in English and its contribution to their success.
  2. To enable students to express themselves fluently and appropriately in social and professional contexts.
- Oral practice
  - Describing objects/situations/people
  - Just A Minute (JAM) Sessions.

**Syllabus: English Language Communication Skills Lab shall have two parts:**

**a. Computer Assisted Language Learning (CALL) Lab**

**b. Interactive Communication Skills (ICS) Lab**

The following course content is prescribed for the English Language Communication Skills Lab

**Module - I:**

**CALL Lab** : Introduction to Phonetics – Speech Sounds – Vowels and Consonants

**ICS Lab** : Ice-Breaking activity and JAM session; Listening: listening for sounds in context, for ideas; Speaking: ideation and translation of ideas into sentences.

**Module - II:**

**CALL Lab** : Structure of Syllables - Past Tense Marker and Plural Marker –Weak Forms and Strong Forms - Consonant Clusters.

**ICS Lab** : Situational Dialogues – Role-Play- Expressions in Various Situations – Self-introduction and Introducing others – Greetings – Apologies – Requests – Social and Professional Etiquette - Telephone Etiquette; Listening: listening for specific purposes, for details; Speaking: speaking in the above situations with clarity, connectivity, maintaining voice characters.

**Module - III:**

**CALL Lab** : Word accent and Listening Comprehension-reading(aloud) meaningfully.

**ICS Lab** : Descriptions- Narrations- Giving Directions and guidelines; Listening: listening for intelligible English; Speaking: formal and informal conversations, register.

**Module - IV:**

**CALL Lab** : Intonation and Common errors in Pronunciation- reading aloud (evaluating through recording).

**ICS Lab:** Extempore- Public Speaking, Oral Presentation Skills; Listening: note taking and listening for speaker's tone/attitude; Speaking: organizing, connecting ideas and sentences, short forms in spoken English, errors in spoken English

**Module - V:**

**CALL Lab** : Neutralization of Mother Tongue Influence and Conversation Practice

**ICS Lab** : Information Transfer, Debate

Minimum Requirement of infra structural facilities for EL Lab:

**1. Computer Assisted Language Learning (CALL) Lab:**

The Computer aided Language Lab for 40 students with 40 systems, one master console, LAN facility and English language software for self- study by learners.

**System Requirement (Hardware component):**

Computer network with Lan with minimum 60 multimedia systems with the following specifications:

- a) P – IV Processor                      b) Speed – 2.8 GHZ                      c) RAM – 512 MB Minimum
- d) Hard Disk – 80 GB                      e) Headphones of High quality

**2. Interactive Communication Skills (ICS) Lab:** The Interactive Communication Skills Lab:

A Spacious room with movable chairs and audio-visual aids with a Public Address System, a T. V., a digital stereo –audio & video system and camcorder etc.

Books Suggested for English Language Lab Library (to be located within the lab in addition to the CDs of the text book which are loaded on the systems):

**Prescribed Lab Manual:**

Rani, Sudha. *English Language Communication Skills Laboratory*. 5th edition, Pearson Publication, 2014.

**Reference Books:**

1. Gairns, Ruth and Redman, Stuart. *Oxford Word Skills: Learn and Practice English Vocabulary*. 2<sup>nd</sup> edition, Oxford University Press, 2008.
2. Hughes, John and Mallett, Andrew. *Successful Presentations DVD and Student's Book Pack*. Oxford University Press, 2013.
3. Hancock, Mark. *English Pronunciation in Use* (Intermediate). 2<sup>nd</sup> edition, Cambridge University Press, 2009.
4. Karia, Akash. *Public Speaking Mastery: Speak Like a Winner*. Kindle edition, 2013.
5. Lucas, Stephen. *The Art of Public Speaking*. 11<sup>th</sup> edition, Tata McGraw Hill, 2011.

**Websites:**

1. <http://www.mindtools.com/CommSkill/ActiveListening.htm>
2. <http://www.slideshare.net/alisonkis/dialogue-and-roleplay-activity>
3. [http://www.hse.ru/pubs/lib/data/access/ram/ticket/2/14309868938d576a532b71360b7354268380727a22/An%20article%20for%20Monika%20\(2010\).pdf](http://www.hse.ru/pubs/lib/data/access/ram/ticket/2/14309868938d576a532b71360b7354268380727a22/An%20article%20for%20Monika%20(2010).pdf)

**Course Outcomes:**

After completion of the course, students will be able to:

1. Understand the nuances of language through audio- visual experience and group activities.
2. Neutralize the accent for intelligibility
3. realize the importance of listening skills and speaking skills and their application in real life situations.
4. Recognize significance of non-verbal communication and develop confidence to face audience and shed inhibitions.
5. Speak with clarity and confidence; thereby enhance employability skills of the students.

<b>CO- PO,PSO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
<b>COS</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>
<b>CO1</b>		<b>1</b>				<b>1</b>		<b>1</b>	<b>2</b>	<b>2</b>		<b>1</b>			
<b>CO2</b>										<b>1</b>		<b>1</b>			
<b>CO3</b>							<b>1</b>		<b>1</b>	<b>2</b>		<b>2</b>			
<b>CO4</b>								<b>1</b>	<b>1</b>	<b>2</b>		<b>2</b>			
<b>CO5</b>										<b>2</b>		<b>2</b>			

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. I Semester</b>		
<b>Code:C0302</b>	<b>ENGINEERING WORKSHOP (Common for CE, ME and Min.E)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 1</b>		<b>-</b>	<b>-</b>	<b>2</b>

### **COURSE OBJECTIVES:**

To understand the usage of hand tools, acquire the skills in model / pattern making and familiarize with various work materials and tools.

#### **I. TRADES FOR EXERCISES:**

**At least two exercises from each trade:**

1. Carpentry    2.Fitting    3. Tin-Smithy
4. House-wiring    5.Foundry    6.Arc welding

#### **II. TRADES FOR DEMONSTRATION & EXPOSURE**

1. Machine shop
2. Plumbing
3. Wood working lathe
4. Identification of Electronic Components
5. Black smithy
6. Computer Peripherals

### **COURSE OUTCOMES**

At the end of the course, students will be able to

1. Knowledge of carpentry process and methods used in the design and fabrication, installation, maintenance and repair of structures and fixtures (e.g., furniture, cabinets) to accomplish work assignments.
2. Assembling together of part and removing metals to secure the necessary joint by using fitting and welding.
3. Understand the hardware components of house wiring.
4. Understand the manufacturing process using machine shop.
5. Analyze the different types of computer Peripherals

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
<b>COs</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>
<b>CO1</b>	3				2	2	1		3			3		2	
<b>CO2</b>	3				2	2	1		3			3		2	
<b>CO3</b>	3				2	2	1		3			3		2	
<b>CO4</b>	3				2	2	1		3			3		2	
<b>CO5</b>	3				2	2	1		3			3		2	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. II Semester</b>		
<b>Code:C0B06</b>	<b>Vector Calculus and Numerical Techniques (Common For CE,ME&amp;MINING)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 4</b>		<b>3</b>	<b>1</b>	<b>-</b>

**Pre- requisite:** Basics of vectors, Differentiation and Integration.

### **Course Objectives: To learn**

1. The physical quantities involved in engineering field related to vector valued functions.
2. The basic properties of vector valued functions and their applications to line, surface and volume integrals.
3. The various numerical techniques which are indispensable tools to solve many algebraic and transcendental equations.
4. Numerical methods of solving the ordinary differential equations.
5. Evaluation of PDE and their applications by using numerical techniques.

### **MODULE – I: Vector Differentiation**

Vector point functions and scalar point functions. Gradient, Divergence and Curl. Directional derivatives,. Scalar potential functions. Solenoidal and Irrotational vectors. Vector Identities.

### **MODULE – II: Vector Integration**

Line, Surface and Volume Integrals. Green Theorem, Gauss Divergence Theorem and Stokes Theorem(without proofs) and their applications.

### **MODULE III: : Algebraic and Transcendental equations and Interpolation**

(A) Solution of Algebraic and Transcendental Equations: Introduction-Errors, types of errors. Bisection Method, Method of False Position. The Iteration Method – Newton-Raphson Method

(B) **Interpolation:** Introduction- Errors in Polynomial Interpolation – Finite differences-Forward Differences-Backward differences – Symbolic relations and separation of symbols, Differences of a polynomial-Newton's formulae for interpolation, Central difference interpolation Formulae – Gauss Central Difference Formulae –Interpolation with unevenly spaced points-Lagrange's Interpolation formula.

### **MODULE – IV: Numerical solution of Ordinary Differential Equations and Numerical Integration**

**Numerical solution of Ordinary Differential Equations** Introduction-Solution by Taylor's series method - Picard's Method of successive Approximations, Euler's Method,Modified Euler's Method – Runge-Kutta Methods.

**Numerical Integration:** Trapezoidal Rule, Simpson's  $1/3^{\text{rd}}$  Rule, Simpson's  $3/8$  Rule.

## MODULE – V: Numerical solution of PDE

Classification of second order equations , Finite difference approximations to derivatives , - standard 5- point formula ,diagonal 5-point formula , solution of Laplace equation, Solution of Poisson's equation. Solution of one-dimensional heat, wave equations (by Crank-Nicolson explicit/implicit formula only).

### Text Books:

- 1) B.S. Grewal, **HigherEngineering Mathematics**, Khanna Publishers, 36th Edition, 2010.
- 2) R K Jain S R KIyengar, **Advanced engineering mathematics**, Narosa publications.
- 3) Erwin Kreyszig, **Advanced Engineering Mathematics**, Wiley publications.
- 4) M. K Jain, S R K Iyengar, R.K Jain, **Numerical Methods for Scientific andEngineeringComputation**, New age International publishers.
- 5) S.S.Sastry, **Introductory Methods of Numerical Analysis**,5<sup>th</sup> Edition,PHI Learning Private Limited

### Reference Books:

1. Kanti B. Datta“**Mathematical Methods of Science and Engineering**”, Cengage Learning.
2. Alan Jeffrey “**Mathematics for Engineers and Scientists**”, Chapman & Hall/ CRC, 6<sup>th</sup> Edition2013
3. Michael Greenberg “**Advanced Engineering Mathematics**”, Pearson Education Second Edition.
4. G.B. Thomas and R.L. Finney, **Calculus and Analytic geometry**, 9th Edition, Pearson,Reprint, 2002

### E Resources:

#### a) Concerned Website links

1. <http://www.mecmath.net/calc3book.pdf>(VectorCalculus)
2. [http://www.simumath.com/library/book.html?code=Alg\\_Equations\\_Examples](http://www.simumath.com/library/book.html?code=Alg_Equations_Examples) (Algebraic andtranscendental equation text book by YURG BERENGARD)
3. [http://jupiter.math.nctu.edu.tw/~smchang/9602/NA\\_lecture\\_note.pdf](http://jupiter.math.nctu.edu.tw/~smchang/9602/NA_lecture_note.pdf) (Interpolation)
4. <http://nptel.ac.in/courses/104101002/downloads/lecturenotes/module1/chapter6.pdf> (Numerical Differentiation and Integration)
5. <http://www.sam.math.ethz.ch/~hiptmair/tmp/NPDE10.pdf>(Numerical Solution of Partial Differential Equations)

#### b) Concerned Journals/Magazines links

1. [https://www.jstor.org/stable/27953736?seq=1#page\\_scan\\_tab\\_contents](https://www.jstor.org/stable/27953736?seq=1#page_scan_tab_contents)(Algebraic andtranscendental equation by William L. Schaaf)
2. <http://www.ijcsi.org/papers/IJCSI-9-6-2-413-419.pdf>(Algebraicandtranscendental equation by Md.Golam Moazzam)
3. <http://www.iosrjournals.org/iosr-jm/papers/Vol6-issue6/J0665862.pdf> (Interpolation)

#### c) NPTEL Videos

1. <http://nptel.ac.in/courses/122102009> (Algebraic andtranscendental equation)



CO- PO Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
Cos	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PO1	PO2	PO3
CO1	3	3	2	2								1	3	3	2
CO2	3	3	2	3									3	3	2
CO3	3	3	3	3								1	3	3	3
CO4	3	3	3	3									3	3	3
CO5	3	3	3	3									3	3	3

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. II Semester</b>		
<b>Code: C0303</b>	<b>ENGINEERING MECHANICS (Common for CE, ME and Min.E)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

### **COURSE OBJECTIVES:**

The objective of this subject is to provide the basic concepts and effect of system forces on rigid bodies, Geometrical Properties of Planes and Solids, problem solving in kinematics and kinetics using different methods and to analyze the types of friction for moving bodies and problems related to friction.

### **MODULE I: Introduction to Mechanics & System of Forces**

Introduction: Basic Concepts, Laws of Motion, Force - types, characteristics - Principle of transmissibility - Types of Forces - Concurrent and non-concurrent Forces - Composition of force – Resultant - Triangle, Polygon and Parallelogram Law of Forces - Moment of Force and its Application - Varignon's theorem, Couples - Free Body Diagrams, Types of Supports and their reactions, Internal and External Forces - Types of Equilibrium, Equations of Equilibrium, Conditions of Equilibrium - Lami's Theorem.

### **MODULE II: Friction, Centroid and Center of Gravity**

Friction: Types of friction, Limiting friction, Laws of friction, static and dynamic friction, application of laws of friction. Motion of bodies - wedge, screw, screw jack.

Centroid and Center of Gravity: Introduction, Centroids of Lines and Areas - simple figures - Centroid of composite figures. Pappus theorem - Centre of gravity of simple solids, composite solids - Centroids of volumes.

### **MODULE III: Moment of Inertia**

A: Area Moment of Inertia: Definition - Moment of Inertia of plane areas, Polar Moment of Inertia, Transfer Theorem, Moments of Inertia of Composite Figures.

B: Mass Moment of Inertia: Introduction-moment of inertia of masses - Radius of gyration- Transfer formula for mass moment of inertia- by integration - Moment of Inertia of composite bodies.

### **MODULE IV: Kinematics& Kinetic**

Kinematics: Rectilinear motion - Motion of Rigid Body under uniform and variable accelerations -motion under gravity- curvilinear motion – Projectiles - rotary motion.

Kinetics: Analysis as a Particle and Analysis as a Rigid Body in Translation -D'Alemberts

Principle - Connected bodies- Kinetics of rotating bodies.

## **MODULE V: Work, Power, Energy & Mechanical Vibrations**

Work, Power and Energy: Introduction, work-energy equation - motion of connected bodies - work done by a spring - general plane motion. Mechanical Vibrations: Definitions, concepts - simple harmonic motion - free vibrations - Simple and compound pendulums.

### **TEXT BOOKS**

1. S. Timoshenko, D.H. Young, J.V. Rao and Sukumar Pati, **“Engineering Mechanics”**, Tata McGraw-Hill Education, 5<sup>th</sup> Edition, 2013.
2. K.Vijaya Kumar Reddy, J. Suresh Kumar, **“Engineering Mechanics”**, B S Publications, 3<sup>rd</sup> Edition, 2013

### **REFERENCES**

1. Beer, F.P and Johnston Jr. E.R. **“Vector Mechanics for Engineers”**, Tata McGraw-Hill Education 10<sup>th</sup> Edition (India) Pvt Ltd.. 2013.
2. Fedinand. L. Singer, **“Engineering Mechanics”**, Harper & Row Publishers, 3<sup>rd</sup> Edition, 1975.
3. R.S. Khurmi, **“A Text Book of Engineering Mechanics”**, S.Chand Publications, 21<sup>st</sup> Edition, 2007.
4. K L Kumar, **“Engineering Mechanics”**, Tata McGraw Hill Education, 4th Edition, 2011.
5. D.S.Kumar Patil, **“Engineering Mechanics”**, SK Kataria & Sons Publishers, 2<sup>nd</sup> Edition, 2009.

### **E - RESOURCES**

1. <http://www.mathalino.com/reviewer/engineering-mechanics/equilibrium-force-system>
2. <http://nptel.ac.in/courses/112103109/>
3. <http://ascelibrary.org/journal/jenmdt>
4. <https://tll.mit.edu/sites/default/files/SUTDVideoThumb/freebodydiagrams.pdf>
5. <http://nptel.ac.in/courses/112106180/>

### **COURSE OUTCOMES**

At the end of the course students will be able to:

1. Determine the resultant of a system of forces and draw free body diagrams and can frame appropriate equilibrium equations from the free body diagram.
2. Solve the fundamental static problems and able to determine centroid and centre of gravity.
3. Estimate the moment of inertia of composite area about centroidal or any arbitrary axis
4. Apply fundamental concepts of kinetics and kinematics of particles to the analysis of simple practical problems.

5. Calculate position, velocity and acceleration of particle using principles of kinetics and Work, Power, Energy.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	3	1	3								3	2		
CO2	3	3	1	3								3	2		
CO3	3	3	1	3								3	2		
CO4	3	3	1	3								3	2		
CO5	3	3	1	3								3	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech II Semester</b>		
<b>Code: C0B17</b>	<b>Engineering Chemistry (Common for CSE, IT, ECE, EEE, CE, ME and Min.E)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 4</b>		<b>3</b>	<b>1</b>	<b>-</b>

### **Course objectives:**

The purpose of this course is to emphasize the relevance of fundamentals of chemical sciences in the field of engineering and to provide basic knowledge on atomic- molecular orbital's, electrochemistry, batteries, corrosion and the role of water as an engineering material in domestic-industrial use. They will also impart the knowledge of stereochemistry, understanding the chemical reaction path way mechanisms and synthesis of drugs. Listing out various types of fuels and understanding the concept of calorific value and combustion.

### **Module I: Water and its treatment**

Introduction to water, hardness of water, causes of hardness, expression of hardness, units and types of hardness-Numerical Problems. Alkalinity of water, specifications of potable water (BIS); Estimation of temporary & permanent hardness of water by EDTA method. Boiler troubles - Scale & Sludge, Priming and foaming, caustic embrittlement and boiler corrosion; Treatment of boiler feed water - Internal treatment (colloidal, phosphate, carbonate and calgon conditioning). External treatment - Lime Soda process (cold & hot) and ion exchange process, Numerical Problems. Disinfection of water by chlorination and ozonization. Desalination by Reverse osmosis and its significance.

### **Module II: Molecular structure and Theories of Bonding:**

Introduction to Molecular orbital Theory. Linear Combination of Atomic Orbital's (LCAO), significance of bonding and anti-bonding molecular orbital, Conditions for the formation of molecular orbital's. Molecular orbital energy level diagrams of diatomic molecules -, N<sub>2</sub>, O<sub>2</sub> and F<sub>2</sub>. Introduction to coordination compounds-ligand-coordination number (CN) - spectrochemical series. Salient features of crystal field theory, Crystal field splitting of transition metal complexes in octahedral ( [CoF<sub>6</sub>]<sup>3-</sup> and [Co(CN)<sub>6</sub>]<sup>3-</sup> ) and tetrahedral ([NiCl<sub>4</sub>]<sup>2-</sup> and [Ni (CO)<sub>4</sub>] ) fields - magnetic properties of complexes. Bandstructure of solids and effect of doping on conductance.

### **Module III: Electrochemistry and Corrosion**

#### **A. Electrochemistry:**

Introduction to Electrochemistry-Conductance (Specific and Equivalent) and units. Types of cells- electrolytic & electrochemical cells (Galvanic Cells)-Electrode potential- cell potential (EMF).Electrochemical series and its applications, Nernst equation its applications and numerical problems. Reference electrodes - Calomel Electrode and Glass electrode-determination of pH using glasselectrode. Batteries: Primary (dry cells) and secondary (Lead-Acid cell, Ni-Cd cell) - applications of batteries. Fuel cells: Hydrogen - Oxygen fuel cell and its applications.

## B. Corrosion:

Causes and effects of corrosion: Theories of corrosion - Chemical & Electrochemical corrosion, Pilling- Bedworth rule, Types of corrosion: Galvanic and Water-line corrosion. Factors affecting rate of corrosion-Nature of metal and Nature of Environment, Corrosion control methods - Cathodic protection (Sacrificial anodic and impressed current cathodic methods). Surface coatings: Methods of metallic

coatings - hot dipping (Galvanization), Electroplating (Copper) and Electroless plating (Nickel).

## Module IV: Stereochemistry, Reaction mechanism & synthesis of drug molecules and NMR spectroscopy:

Introduction to Isomers - classification of isomers - structural (chain, positional & functional) and stereoisomerism-geometrical (cis-trans & E-Z system) - characteristics of geometrical isomerism, optical isomerism (chirality - optical activity, specific rotation, enantiomers and diastereomers) of tartaric acid and lactic acid. Conformational isomerism of n-Butane. Introduction to bond cleavage (homo & hetero cleavage) - reaction intermediates and their stability. Types of organic reactions - Mechanism of substitution ( $SN^1$  &  $SN^2$ ) and (E1&E2) reactions with suitable example. Ring opening (Beckmann rearrangement), oxidation and reduction (Cannizzaro reaction), cyclization (Components of Diels-Alder reaction-Mechanism of Diels-Alder reaction with suitable example) reactions. Synthesis of Paracetamol, Aspirin and their applications.

Introduction to Spectroscopy, Basic concepts of nuclear magnetic resonance spectroscopy, chemical shift and spin-spin splitting.

## Module-V Fuels and Combustion

**Fuels:** Classification- solid fuels: coal – analysis of coal – proximate and ultimate analysis and their significance. Liquid fuels – petroleum and its refining, cracking – types – moving bed catalytic cracking. Knocking – octane and cetane rating, synthetic petrol - Fischer-Tropsch's process; Gaseous fuels – composition and uses of natural gas, LPG and CNG. **Combustion:** Definition, Calorific value of fuel – HCV, LCV; Calculation of air quantity required for combustion of a fuel. Determination of calorific value by Junkers gas calorimeter-Numerical problems on combustion.

### Text Books:

1. P.C.Jain and Monica Jain, “A Text Book of Engineering Chemistry”, Dhanpat Rai Publications, New Delhi, 16th Edition 2014.
2. S.S. Dara and S.S. Umare, “A Text Book of Engineering Chemistry”, S Chand Publications, New Delhi, 12th Edition 2010.
3. A.Jaya Shree, “Text book of Engineering Chemistry”, Wiley, New Delhi, 2018.

### Reference Books:

1. B.Rama Devi, Ch.VenkataRamana Reddy and PrasanthaRath, “Text Book of Engineering chemistry”, Cengage Learning India Pvt.Ltd,2016.
2. M.G. Fontana and N. D. Greene, “Corrosion Engineering”, McGraw Hill Publications, New York, 3<sup>rd</sup> Edition, 1996.
3. K. P. C. Volhardt and N. E. Schore, “Organic Chemistry: Structure and

Function”, 5<sup>th</sup> Edition, 2006.

**e-Resources:**

**a) Concerned Website links:**

- 1) <https://books.google.co.in/books?isbn=0070669325> (Engineering chemistry by Sivasankar).
- 2) <https://www.youtube.com/watch?v=yQUD2vzfgh8> (Hot dipping Galvanization).
- 3) [https://archive.org/stream/VollhardtOrganicChemistryStructureFunction6th/Vollhardt\\_Organic\\_Chemistry\\_Structure\\_Function\\_6th\\_djvu.txt](https://archive.org/stream/VollhardtOrganicChemistryStructureFunction6th/Vollhardt_Organic_Chemistry_Structure_Function_6th_djvu.txt).

**b) Concerned Journals/Magazines links:**

- 1) <http://americanhistory.si.edu/fuelcells/sources.htm> (Fuel Cell Information Sources)
- 2) <https://www.abctlc.com/downloads/courses/WaterChemistry.pdf> (Water Chemistry)

**c) NPTEL Videos:**

- 1) [nptel.ac.in/courses/113108051/](http://nptel.ac.in/courses/113108051/) (corrosion & electrochemistry web course)
- 2) <https://www.youtube.com/watch?v=V7-8EOfZKeE> (Stereochemistry)

**Course Outcomes:**

After completion of the course students will be able to:

1. Understand water treatment, specifically hardness of water and purification of water by various methods.
2. Analyze microscopic chemistry in terms of atomic and molecular orbital's splitting and band theory related to conductivity.
3. Acquire knowledge on electrochemical cells, fuel cells, batteries and their applications.
4. Acquire basic knowledge on the concepts of stereochemistry, reaction mechanisms and interpretation of NMR in organic molecules.
5. Acquire the knowledge of various fuels and identify a better fuel source of less pollution.

<b>CO- PO Mapping</b> (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	3	1	2	2										
CO2	2	1		2	1										
CO3	3	3	2	2	1		2								
CO4	3	1	1	1	2	1	3								
CO5	3	3	3	1			3								

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. II Semester</b>		
<b>Code:C0B12</b>	<b>Engineering Physics (Common For CE, ME&amp;MINING)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 4</b>		<b>3</b>	<b>1</b>	<b>-</b>

**Prerequisites:** Fundamentals of Physics

### **Course Objectives:**

- The main objective of this course is to provide the basic physics principles, would help engineers to understand the tools and techniques used in the industry and provide the necessary foundations for inculcating innovative approaches.
- This would create awareness about the vital role played by science and engineering in the development of new technologies.

### **Module – I: Waves and Oscillations**

Simple harmonic Oscillator; damped harmonic oscillator; types of damping – heavy, critical and light damping; energy decay in a damped harmonic oscillator; relaxation time, quality factor; Forced harmonic Oscillator; electrical and mechanical analogy for a simple oscillator.

### **Module – II**

**Acoustics:** Introduction, Reverberation and Reverberation time; Basic requirements of acoustically good hall; Absorption coefficient, Jaeger's method for derivation of Sabine's formula; factors affecting the architectural acoustics and their remedies.

**Ultrasonics:** Introduction, Production of Ultrasonic Waves - Piezo Electric Effect, Inverse piezo electric effect, Piezo-Electric crystal Method, Magnetostriction effect, Magnetostriction Method; Detection of Ultrasonic waves - Piezo Electric detector, Kundt's tube method, Sensitive Flame method and Thermal Detection Method; Applications of Ultrasonics - Medical, SONAR, Ultrasonic drilling and welding,

### **Module – III: LASERs and Optical Fibers**

**LASER:** Introduction, Characteristics of LASER; Absorption, spontaneous and Stimulated emission; Einstein's coefficients Derivation; population inversion; pumping mechanisms; Basic components of a laser system; three and four level laser systems; Ruby LASER; He-Ne LASER; Semiconductor diode LASER (Homo junction); Applications of LASER - Computers, Medical, Military.

**Optical Fibers:** Introduction to Optical fibers, total internal reflection; Acceptance angle, and acceptance cone; numerical aperture; types of optical fibers; Losses in optical fibers - absorption losses, scattering losses and bending losses; Applications of optical fibers - Communications, Level Sensor, LASER angioplasty.

### **Module – IV**

**Non-destructive Testing:** Introduction; Objectives of Non-destructive testing; Types of



defects – Cracking, Spalling, Staining, Construction and Design defects, Honey combing, Dusting, Blistering, Rain damage; Methods of Non-destructive testing – Liquid penetrant testing, Magnetic particle testing, Ultrasonic inspection method and Radiography testing.

### **Module – V**

**Dielectric Properties:** Electric dipole, Dipole moment, Dielectric constant, Polarizability, Electric Susceptibility, Displacement Vector; Determination of dielectric constant by resonance method; Electronic, Ionic and Orientation Polarizations and Calculation of Polarizabilities - Electronic and ionic; Internal field (qualitative treatment); Clausius-mossotti equation; Applications of Dielectric materials.

**Nanomaterials:** Introduction to nanomaterials, Types of nano materials; factors affecting the properties of nano materials - surface area to volume ratio and Quantum confinement effect; Properties of nano materials; Synthesis of nanomaterials - Sol-gel and Chemical vapour deposition method; Applications of Nanomaterials.

### **Text Books:**

1. M N Avadhanulu, P G Kshirsagar, “A Textbook of Engineering Physics”, Revised Edition 2014.
2. K Vijaya Kumar, S Chandralingam, “Modern Engineering Physics” Volume I & II, S. Chand, 1st Edition, 2017.
3. B K Pandey and S. Chaturvedi, “Engineering Physics” Cengage Learning India Revised Edition, 2014.

### **References:**

1. P K Palanisamy, "**Engineering Physics**", 4<sup>th</sup> Edition, SciTech Publications, 2014.
2. G Prasad and Bhimashankaram, "**Engineering Physics**", B S Publications, 3<sup>rd</sup> Edition, 2008.
3. M.K.Verma, “Introduction to Mechanics”, Universities Press.
4. Ajoy Ghatak, “Optics”, McGraw-Hill Education, 2012

### **e-Resources**

1. [http://www.gistrayagada.ac.in/gist\\_diploma/PHYSICS-StudyMaterial.pdf](http://www.gistrayagada.ac.in/gist_diploma/PHYSICS-StudyMaterial.pdf)
2. <http://www.faadooengineers.com/threads/3300-Applied-Physics-Ebooks-pdf-free-download?s=1b6cb6b1de4e7152298bd9d60156cd11>

### **Journals:**

1. <http://aip.scitation.org/journal/jap>
2. <http://www.springer.com/physics/journal/340>

### **NPTEL Videos:**

1. <http://nptel.ac.in/courses/115106061/13>
2. <https://nptel.ac.in/courses/115/106/115106119/>

### Course Outcomes:

At the end of the course, student will be able to

1. Distinguish free, damped and forced vibrations.
2. Using the knowledge of acoustics in designing acoustically important buildings and ultrasonics for designing materials.
3. Understand the concepts and applications of LASER and Optical fibers.
4. Apply the knowledge of Ultrasonic to understand non-destructive testing.
5. Understand the importance of dielectric and nano materials and their properties.

<b>CO- PO,PSO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
<b>CO S</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PSO1</b>	<b>PSO2</b>	<b>PSO3</b>
<b>CO1</b>	<b>3</b>	<b>2</b>	<b>1</b>										<b>3</b>	<b>2</b>	
<b>CO2</b>	<b>2</b>	<b>2</b>	<b>1</b>										<b>3</b>		
<b>CO3</b>	<b>3</b>	<b>2</b>	<b>2</b>										<b>3</b>	<b>2</b>	
<b>CO4</b>	<b>3</b>	<b>1</b>	<b>2</b>										<b>3</b>		
<b>CO5</b>	<b>3</b>	<b>2</b>	<b>2</b>										<b>3</b>		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. II Semester</b>		
<b>Code: C0301</b>	<b>ENGINEERING GRAPHICS (Common for CE, ME and Min.E)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>1</b>	<b>-</b>	<b>4</b>

**Prerequisites:** Nil

**Course Objectives:** To develop in students, graphic skills for communication of concepts and ideas of engineering products.

**MODULE I: Introduction to Engineering Drawing, Scales and Curves**  
**Introduction to Engineering Drawing:** Principles of Engineering Graphics and their significance. Lettering and dimensioning. Geometrical Constructions: Regular polygons only.

**Scales:** Plane Scale, Comparative Scale, Diagonal Scale, Vernier Scale

**Curves:** Conic Sections, Cycloidal Curves and Involutives.

**MODULE II: Projection of Points, Lines and Planes**

**Projection of Points:** Principles of Orthographic Projections – Conventions – First and Third Angle projections. Projection of points including all four quadrants.

**Projection of Lines:** Projection of Lines - parallel, perpendicular, inclined to one reference plane and inclined to both reference planes. True length and true angle of a line.

**Projection of Planes:** Projection of Planes - Axis inclined to one reference plane.

**MODULE III: Projection of Solids, Section of Solids and Development of Surfaces**

**A. Projection of Solids:** Projections of regular solids like cube, prism, pyramid, cylinder and cone by rotating object method. Axis inclined to one reference plane.

**B. Section of Solids:** Sectioning of single solid with the cutting plane inclined to one plane and perpendicular to the other - true shape of section.

**Development of Surfaces:** Development of lateral surfaces of simple Solids.

**MODULE IV: Isometric Projections and Transformation of Projections**

**Isometric Projections:** Principles of Isometric Projection – Isometric Views – Conventions – Plane Figures, Simple Solids.

**Transformation of Projections:** Conversion of Isometric Views to Orthographic Views and vice versa – simple objects.

## **MODULE V: Introduction to Computer Aided Drafting**

CAD workstation, Advantages of CAD, CAD Software, AutoCAD – Opening and Creating Drawings-Exploring the AutoCAD interface-Zooming and Panning, AutoCAD Commands and Toolbars-Basic Drawing and Editing Commands.

### **TEXT BOOKS**

1. K.L.Narayana, S.Bheemanjaneyulu “**Engineering Drawing with Auto CAD-2016**” NewAge International Publishers, 1<sup>st</sup> Edition, 2018.
2. N.D. Bhat, “**Engineering Drawing**”, Charotar Publishing House, 53<sup>rd</sup> Edition, 2014.

### **REFERENCES**

- 1 K.L.Narayana, P.Kannaiah, “**Engineering Drawing**”, SciTech Publishers. 2<sup>nd</sup> Edition, 2017
- 2 K.Venugopal, “**Engineering Drawing**”, NewAge International Publishers, 3<sup>rd</sup> Edition, 2014.
- 3 K. V. Natarajan, “**A text book of Engineering Graphics**”, Dhanalakshmi Publishers, 2015.
- 4 M.S. Kumar, “**Engineering Graphics**”, D.D. Publications, 2011.
- 5 Trymbaka Murthy, “**Computer Aided Engineering Drawing**”, I.K. internationalPublishing House, 3<sup>rd</sup> Edition, 2011.

### **E - RESOURCES**

- 1 <https://www.slideshare.net/search/slideshow?searchfrom=header&q=engineering+drawing>
- 2 <https://www.wiziq.com/tutorials/engineering-drawing>
- 3 <http://freevideolectures.com/Course/3420/Engineering-Drawing>
- 4 <http://www.worldcat.org/title/journal-of-engineering-graphics/oclc/1781711>
- 5 <http://road.issn.org/issn/2344-4681-journal-of-industrial-design-and-engineering-graphics>
- 6 <http://nptel.ac.in/courses/112103019/>

### **Course Outcomes:**

At the end of the course students will be able to

1. Apply the concept of engineering scales and understand the application of various engineering curves.
2. Demonstrate the concept of projection of line for various engineering application.
3. Prepare orthographic and sectional orthographic views of any given object and comprehend the drawings to extract complete information of the object.
4. Produce development of surface and isometric projections.
5. Create 2D and 3D engineering drawings by using AutoCAD software.

<b>CO- PO,PSO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
<b>COS</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PSO1</b>	<b>PSO2</b>	<b>PSO3</b>
<b>CO1</b>	<b>3</b>		<b>1</b>		<b>1</b>					<b>3</b>		<b>3</b>	<b>2</b>		
<b>CO2</b>	<b>3</b>		<b>1</b>		<b>1</b>					<b>3</b>		<b>3</b>	<b>2</b>		
<b>CO3</b>	<b>3</b>		<b>1</b>		<b>1</b>					<b>3</b>		<b>3</b>	<b>2</b>		
<b>CO4</b>	<b>3</b>		<b>1</b>		<b>1</b>					<b>3</b>		<b>3</b>	<b>2</b>		
<b>CO5</b>	<b>3</b>		<b>1</b>							<b>1</b>		<b>1</b>			

<b>22-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. II Semester</b>		
<b>Code: C0553</b>	<b>Basic Python Programming Lab (Common for CE, EEE, ME, ECE, MiE)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 2</b>		<b>-</b>	<b>1</b>	<b>2</b>

**Prerequisites: NIL**

**Course Objectives:** To be able to introduce core programming basics and program design with functions using Python programming language, understand a range of Object-Oriented Programming, as well as in-depth data and information processing techniques.

**Software Requirements:**

**Python List of Programs:**

- Write a program to demonstrate different number data types in Python.
  - Write a program to perform different Arithmetic Operations on numbers in Python.
- Write a program to create, concatenate and print a string and accessing sub-string from a given string.
  - Write a python script to print the current date in the following format "Sun May 29 02:26:23IST 2017"
- Write a program to create, append, and remove lists in python.
- Write a program to demonstrate working with tuples in python.
- Write a program to demonstrate working with dictionaries in python.
- Write a python program to find largest of three numbers.
  - Write a Python program to convert temperatures to and from Celsius, Fahrenheit.  
Formula :  $c/5 = f-32/9$  ]
- Write a Python script that prints prime numbers less than 20.
  - Write a python program to find factorial of a number using Recursion.
- Write a python program to define a module to find Fibonacci Numbers and import the module to another program.
  - Write a python program to define a module and import a specific function in that module to another program.
- Write a program that defines and print a matrix.
  - Write a program to perform addition of two square matrices.
  - Write a program to perform multiplication of two square matrices.
- Write a function dup to find all duplicates in the list.
  - Write a function unique to find all the unique elements of a list.
- Write a program to print each line of a file in reverse order.
  - Write a program to compute the number of characters, words and lines in a file.

- Write a script named copyfile.py. This script should prompt the user for the names of two text files. The contents of the first file should be input and written to the second file.

### TEXT BOOKS:

- Vamsi Kurama, “Python Programming: A Modern Approach”, Pearson Publications.
- Mark Lutz, “Learning Python”, Orielly Publishers

### REFERENCES:

- Allen Downey, “Think Python”, Green Tea Press
- W. Chun, “Core Python Programming”, Pearson.
- Kenneth A. Lambert, “Introduction to Python”, Cengage

### Course Outcomes:

At the end of the course, students will be able to

- Examine Python syntax and semantics and be fluent in the use of Python flow control and functions..
- Demonstrate proficiency in handling modules, strings and file systems
- Create, run and manipulate Python Programs using regular expressions and multithreaded programming environments
- Interpret the concepts of object-oriented programming in Python.
- Implement exemplary GUI applications related to Web Programming in Python

CO- PO, PSO Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes (POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2		3		3				1		1	2	2	1	
CO2			2		3							1	1		
CO3			2		2							2			2
CO4	1	2	3	2	3		1		3		1	2			3
CO5					3						1	2			2

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. II Semester</b>		
<b>Code: C0304</b>	<b>ENGINEERING MECHANICS LAB (Common for CE, ME and Min.E)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 1</b>		<b>-</b>	<b>-</b>	<b>2</b>

### **COURSE OBJECTIVES:**

The objective of this subject is to provide the basic concept of force, moment of inertia, reaction and moments by practically.

### **List of Experiments**

1. Verify the triangle law and polygon law of forces.
2. To find the equilibrium of coplanar concurrent force system-forces in the jib crane.
3. To determine the support reaction for a beam.
4. To determine the moment of inertia of a flywheel.
5. To verify the law of moments by disc apparatus.
6. To determine the coefficient of friction.
7. To verify the equilibrium of Non Concurrent forces.
8. To verify the equilibrium of forces using force table.
9. To determine the efficiency of a simple screw jack apparatus.
10. To estimate the value of acceleration due to gravity by using compound pendulum.
11. To determine the efficiency of Worm and Worm Wheel apparatus.
12. To determine the efficiency of a Differential Wheel and Axle apparatus.

### **COURSE OUTCOMES**

At completion of the course, students will be able to

1. Use scalar and vector analytical techniques for analyzing forces in statically determinate structures.
2. Apply basic knowledge of mathematics and physics to solve real-world problems.
3. Determine the coefficient of friction.
4. Determine the efficiency of a simple screw jack apparatus, Worm and Worm Wheel apparatus and Differential Wheel and Axle.
5. Estimate the value of acceleration due to gravity.



<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	1	1	3					3			2	2		
CO2	3	1	1	3					3			2	2		
CO3	3	1	1	3					3			2	2		
CO4	3	1	1	3					3			2	2		
CO5	3	1	1	3					3			2	2		



<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. II Semester</b>		
<b>Code: C0B13</b>	<b>Engineering Physics Lab (Common to ME, CE and Min. E)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 1</b>		-	-	<b>2</b>

### **Course objectives:**

The main objective of this course is to provide the necessary exposure to the practical aspects, which is an essential component for learning science.

### **List of Experiments:**

- Melde's Experiment – Longitudinal and Transverse modes**  
To determine frequency of electrically maintain Tuning fork using Melde's apparatus.
- RLC series circuit**  
To determination of resonant frequency, bandwidth and quality factor.
- Ultrasonic Interferometer**  
To determine the velocity of ultrasonic sound through different liquid media..
- Numerical Aperture of an Optical Fiber**  
To determine the Numerical aperture of the given fiber.
- Bending loss of the given fiber.**  
To determine the bending loss of the given fiber.
- Diffraction grating**  
To determine the wavelength of LASER using Diffraction grating.
- B-H Curve**  
To study the Magnetization of Ferro magnetic material in presence of magnetic field.
- Dispersive Power**  
To determine the dispersive power of glass prism.
- LASER**  
To determination of pitch of the screw gauge using LASER.
- Torsional Pendulum**  
Determine the rigidity Modulus of given Wire.
- Sonometer**  
To verify the frequency of AC power Supply.
- NDT – Magnetic particle testing**

### **Course Outcomes:**

At the end of the course, students will be able to

1. Develop skills to impart practical knowledge in real time solution.
2. Understand principle, concept, working, application and comparison of results with theoretical calculations.
3. Design new instruments with practical knowledge.
4. Understand measurement technology
5. Use new instruments and real time applications in engineering studies.

[illegible]

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. III Semester</b>		
<b>Code:C0B02</b>	<b>PROBABILITY AND STATISTICS (Common for CE, ME &amp; Min. E )</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Pre-requisite:** Basic Probability

### **Course Objectives:**

This course is meant to provide a grounding in Statistics and foundational concepts that can be applied in modeling processes and decision making. These would come in handy for the prospective engineers in most branches.

### **Module-I: Probability**

Introduction to Probability, events, sample space, mutually exclusive events, Exhaustive events, Addition theorem for 2 & nevents and their related problems. Dependent and Independent events, conditional probability, multiplication theorem, Baye's Theorem, Statement of Weak law of large numbers

### **Module-II: Random Variables and Probability Distributions**

Random variables–Discrete Probability distributions. Bernoulli, Binomial, poisson, mean, variance, moment generating function–related problems. Geometric distributions. Continuous probability distribution, Normal distribution, Exponential Distribution, mean, variance, momentgeneratingfunction–relatedproblems.Gammadistributions(OnlymeanandVariance)CentralLimitTheorem

### **Module-III: Sampling Distributions & Testing of Hypothesis**

**A: Sampling Distributions:** Definitions of population-sampling-statistic, parameter. Types of sampling, Expected values of Sample mean and variance, sampling distribution, Standard error, Sampling distribution of means and sampling distribution of variance. Parameter estimations – likelihood estimate, point estimation and interval estimation.

**B: Testing of hypothesis:** Null hypothesis, Alternate hypothesis, type I, & type II errors–critical region, confidence interval, and Level of significance. One tailed test, two tailed test.

Large sample tests:

1. Testing of significance for single proportion.
2. Testing of significance for difference of proportion.
3. Testing of significance for single mean.
4. Testing of significance for difference of means.

### **Module IV: Small sample tests**

Student t-distribution, its properties; Test of significance difference between sample mean and population mean; difference between means of two small samples, Paired t-test, Snedecor's F-distribution and it's properties. Test of equality of two population variances, Chi-square distribution, its properties, Chi-square test of goodness of fit and independence of attributes.

### **Module V: Correlation, Regression:**

Correlation & Regression: Correlation, Coefficient of correlation, the rank correlation. Regression, Regression Coefficient, The lines of regression: simple regression.

**TEXTBOOKS:**

1. Walpole, Probability & Statistics, for Engineers & Scientists, 8<sup>th</sup> Edition, Pearson Education.
2. Paul A Maeyer Introductory Probability and Statistical Applications, John Wiley Publications.
3. MonteGomery, "Applied Statistics and Probability for Engineers", 6<sup>th</sup> Edition, Wiley Publications.

**REFERENCES:**

1. Sheldon M Ross, Introduction to Probability & Statistics, for Engineers & Scientists, 5<sup>th</sup> Edition, Academic Press.
2. Miller & Freund's, Probability & Statistics, for Engineers & Scientists, 6<sup>th</sup> Edition, Pearson Education.
3. Murray R Spiegel, Probability & Statistics, Schaum's Outlines, 2<sup>nd</sup> Edition, Tata Mc.Graw Hill Publications.
4. S Palaniammal, Probability & Queuing Theory, 1<sup>st</sup> Edition, Printice Hall.

**E-Resources:**

1. <http://www.csie.ntu.edu.tw/~sdlin/download/Probability%20&%20Statistics.pdf>
2. (Probability & Statistics for Engineers & Scientists textbook)
3. [http://www.stat.pitt.edu/stoffer/tsa4/intro\\_prob.pdf](http://www.stat.pitt.edu/stoffer/tsa4/intro_prob.pdf) (Random variables and its distributions)
4. <http://users.wfu.edu/cottrell/ecn215/sampling.pdf> (Notes on Sampling and hypothesis testing)
5. <http://nptel.ac.in/courses/117105085/9> (Mean and variance of random variables)
6. <http://nptel.ac.in/courses/111105041/33> (Testing of hypothesis)
7. <http://nptel.ac.in/courses/110106064/5> (Measures of Dispersion)

**Course Outcomes:**

At the end of the course, students will be able to:

1. The students will understand central tendency and variability for the given data.
2. Students would be able to find the Probability in certain realistic situation.
3. Students would be able to identify distribution in certain realistic situation. It is mainly useful for circuit as well as non-circuit branches of engineering. Also able to differentiate among many random variables Involved in the probability models. It is quite useful for all branches of engineering.
4. The student would be able to calculate mean and proportions (large sample) and to make important decisions from few samples which are taken out of unmanageably huge populations.
5. The student would be able to calculate mean and proportions (small sample) and to make important decisions from few samples which are taken out of unmanageably huge populations.

CO- PO, PSO Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak		
COs	Programme Outcomes (POs)	PSOs

[illegible]

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. III Semester</b>		
<b>Code:C0306</b>	<b>MECHANICS OF SOLIDS</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Physics of Materials and Engineering Mechanics

### **Course Objectives:**

The objective of this subject is to provide the basic concepts of mechanical behaviour of the materials under various loads, provides knowledge on shear force and bending moment diagrams of beams and knowledge about stress distribution across various cross sections of beams.

### **MODULE I: Simple Stresses & Strains**

Elasticity and plasticity – Types of stresses & strains – Hooke's law – stress-strain diagram for ductile and brittle material–Working stress–Factor of safety–Lateral strain, Poisson's ratio & volumetric strain.

Elastic Module & the relationship between them–Bars of varying section–composite bars–Temperature stresses. Strain energy – Resilience–Gradual, sudden, impact and shock loadings

### **MODULE II: Shear Force and Bending Moment**

Definition of beam –Types of beams–Concept of shear force and bending moment–SF and BM diagrams for cantilever, simply supported and overhanging beams subjected to point loads, UDL, UVL and combination of these loads–Point of contra flexure–Relation between SF and BM and rate of loading at section of a beam.

### **MODULE III: Bending Stresses & Shear Stresses**

A: Bending Stresses: Theory of simple bending– Assumptions– Neutral axis – Derivation of bending equation:  $M/I = f/y = E/R$  –Determination bending stresses– section modulus of rectangular and circular sections (Solid and Hollow), I, T, Angle and Channel sections–Design of simple beam sections.

B: Shear Stresses: Derivation of formula – Shear stress distribution across various beam sections – rectangular, circular, triangular, I, T and angle sections.

### **MODULE IV: Deflection of Beams & Torsion**

Deflection of Beams: Bending into a circular arc–slope, deflection and radius of curvature – Differential equation for the elastic line of a beam– Double integration and Macaulay's methods– Determination of slope and deflection for cantilever and simply supported beams subjected to point loads- UDL – uniformly varying load.

Torsion: Theory of pure torsion – Assumptions – Derivation of torsion equation, polar section modulus – power transmitted by shafts – combined bending and torsion.

### **MODULE V: Analysis of Pin Jointed Plane Frames , Thin Cylinders**

Analysis of Pin- Jointed Plane Frames: Determination of forces in the members of various types of cantilever & simply supported trusses using (i) Method of Joints (ii) Method of Sections.

Thin Cylinders: Thin seamless cylindrical shells–Derivation of formula for longitudinal and circumferential stresses– hoop, longitudinal and volumetric strains– changes in diameter and volume of thin cylinders.

### **TEXT BOOKS**



1. S.Timshenko “**Strength of Materials**”, D. Van Nostr and Company, inc., 3<sup>rd</sup> edition, 1983
2. Ramamrutham “**Strength of materials**”, Dhanpat Rai Publishing, 18<sup>th</sup> edition, 2014

## REFERENCES

1. R..K. Rajput, “**Strength of Materials**” S. Chand company Pvt, 5<sup>th</sup> edition, 2014
2. R K Bansal “**Strength of Materials**” Lakshmi – publications, 6<sup>th</sup> edition, 2015
3. Bhavikatti “**Strength of materials**” Lakshmi publications, 4<sup>th</sup> edition, 2014.
4. R S Khurmi, “**Strength of Materials**” S Chand, revised edition, 2013.
5. D. S. Kumar, “**Strength of Materials**, S K Kataria & Sons, Reprint 2013.

## E - RESOURCES

1. [nptel.ac.in/courses/112107147](http://nptel.ac.in/courses/112107147)
2. [nptel.ac.in/courses/Web course- contents/.../strength%20of%20materials/homepage.htm](http://nptel.ac.in/courses/Web%20course-%20contents/.../strength%20of%20materials/homepage.htm)
3. [www.springer.com](http://www.springer.com) > Home > Materials > Characterization & Evaluation of Materials
4. [discovermagazine.com/tags/strength of materials](http://discovermagazine.com/tags/strength%20of%20materials)
5. [nptel.ac.in/courses/105105108/](http://nptel.ac.in/courses/105105108/)
6. [nptel.ac.in/courses/105105108/30](http://nptel.ac.in/courses/105105108/30)

## Course Outcomes:

At the end of the course, students will be able to:

1. Describe the mechanical behaviour of engineering materials subjected to various types of stresses and compute the resulting strain and strain energy.
2. Analyse the bending of various types of beams under static loading conditions and compute the shear stress distribution for different cross sections of beams.
3. Analyze the bending stresses in different sections of beams.
4. Analyze the deflections in beams when subjected to different types of loads.
5. Compute the deflection of beams and shafts under static loading and stresses in thin cylinders

CO- PO Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes (POs)												PSO S		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1		2	2			1			1		2	2		
CO2	2	3	3	2	1					1		2	2		
CO3	3	2	2	3						3		2	2		
CO4	3	2	2	2			2	1		1	1	2	2		
CO5	3	3	2	2			2	1		2	1	3	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. III Semester</b>		
<b>Code:C0307</b>	<b>METALLURGY AND MATERIAL SCIENCE</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites: Applied Chemistry**

**Course Objectives:**

Apply the knowledge of Physical sciences (basic sciences) and translates this knowledge to understand crystal or amorphous nature of materials various engineering materials, their characteristics and their applications is considered to be the major objective of this course.

**MODULE I: Crystallography, Constitution of Alloys & Metallurgy & Materials Science**

Crystallography: Review of crystal structure, space lattice, crystal planes and crystal directions, co-ordination number, number of atoms per unit cell, atomic packing factor, Numerical related to crystallography. Imperfection in metal crystals: Crystal imperfections and their classifications, point defects, line defects, edge & screw dislocations.

Constitution of Alloys: Necessity of alloying, types of solid solutions, Hume Rothery's rules, intermediate alloy phases and electron compounds.

Metallurgy & Materials Science : Bonds in Solids – Metallic bond - crystallization of metals, grain and grain boundaries, effect of grain boundaries on the properties of metal / alloys – determination of grain size.

**MODULE II: Equilibrium of Diagrams and Phase Transformations**

Equilibrium of Diagrams: Experimental methods of construction of equilibrium diagrams, Isomorphous alloy systems, equilibrium cooling and heating of alloys, Lever rule, coring miscibility gaps, eutectic systems, congruent melting intermediate phases, peritectic reaction.

Phase Transformations: Transformations in the solid state– allotropy, eutectoid, peritectoid reactions, phase rule, relationship between equilibrium diagrams and properties of alloys. Study of important binary phase diagrams of Cu-Ni-, Al-Cu, Bi-Cd, Cu-An, Cu-Sn and Fe-Fe<sub>3</sub>C.

**MODULE III: Cast Irons & Steels**

A: Cast Irons: Structure and properties of White Cast iron, Malleable Cast iron, grey cast iron, Spheriodal graphite cast iron and alloy cast irons.

B: Steels: Classification of steels, structure and properties of plain carbon steels, Low alloy steels, Hadfield manganese steels, tool and die steels.

**MODULE IV: Heat treatment of Alloys & Non-ferrous Metals and Alloys**

Heat treatment of Alloys: Effect of alloying elements on Fe-Fe<sub>3</sub>C system, Annealing, normalizing, Hardening, TTT diagrams, tempering, hardenability, surface hardening methods, Age hardening treatment, Cryogenic treatment of alloys.

Non-ferrous Metals and Alloys: Structure and properties of copper and its alloys, Aluminum and its alloys, Titanium and its alloys. Jomney end quench test apparatus and working description

## MODULE V: Ceramic materials & Composite materials

Ceramic materials: Crystalline ceramics, glasses, cermets, abrasive materials, nano-materials–definition, properties and applications.

Composite materials: Classification of composites, various methods of component manufacture of composites, particle reinforced materials, fiber reinforced materials, metal ceramic mixtures, metal-matrix composites and C-composites.

### TEXT BOOKS

1. Kodgire V D, Sushil Kodgire, “**Material Science and Metallurgy for Engineers**”, Everest Publishing House, ISBN: 9788186314005, 8186314008, 39<sup>th</sup> edition, 2017.
2. V. Rahghavan“**Elements of Material science**”, PHI Publications, 6<sup>th</sup> edition, 2015

### REFERENCES

- 1 Agarwal, “**Science of Engineering Materials**”, Tata McGrawHill, 8<sup>th</sup> edition, 2012.
- 2 William D callister, “**Materials Science and Engineering**”, 8<sup>th</sup> edition, 2010., 4<sup>th</sup> Edition 2002.
- 3 Pakirappa, “**Materials Science and Engineering**”, 6<sup>th</sup> edition, 2013
- 4 SidneyH.Avener“**Introduction to Physical Metallurgy**”, Tata McGraw Hill publications, 2<sup>nd</sup> edition, 2013.

### E - RESOURCES

- 1 <http://nptel.ac.in/courses/113106032/>
- 2 <https://link.springer.com/journal/10853>
- 3 <https://www.journals.elsevier.com/materials-science-and-engineering-a/>

### Course Outcomes:

At the end of the course, students will be able to:

1. Analyse the structure of materials and the necessity of alloying, solid solutions.
2. Analysing the equilibrium diagrams and applying for cooling and heating of alloys, Lever rule & application of Fe-Fe<sub>3</sub>C (Iron carbide) diagram.
3. Application of different alloys for creating Cast Iron and Steel types.
4. Understanding Heat treatment of alloys, methods of heat treatment and application of TTT diagram for achieving surface hardening techniques.
5. Understand the Structure and properties of Ceramic material and its Classification and its application.

CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3- Strong,2-Medium,1- Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1		2	2			1			1		2	2		
CO2	2	3	3	2	1					1		2	2		
CO3	3	2	2	3						3		2	2		
CO4	3	2	2	2			2	1		1	1	2	2		
CO5	3	3	2	2			2	1		2	1	3	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. III Semester</b>		
<b>Code:C0308</b>	<b>KINEMATICS OF MACHINES</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Engineering Mechanics & Engineering Graphics

### **Course Objectives:**

The objective of this subject is to provide basic concept of Mechanisms used in different machine elements like cams, gears and other power transmitting elements.

### **MODULE I: Mechanisms & Machines**

Mechanisms: Elements or Links, Classification, Rigid Link, flexible and fluid link, Types of kinematic pairs, sliding, turning, rolling, screw and spherical pairs, lower and higher pairs, closed and open pairs, constrained motion, completely, partially or successfully constrained and incompletely constrained.

Machines: Mechanism and machines, classification of machines, kinematic chain, inversion of mechanisms, inversions of quadrilateral cycle chain, single and double slider crank chains.

### **MODULE II: Straight Line Motion Mechanisms, Steering Mechanisms & Hooke's Joint**

Straight Line Motion Mechanisms: Exact and approximate copiers and generated types Peaucellier, Hart and Scott Russel, Grasshopper, Watt T.Chebicheff and Robert Mechanisms and straight line motion, Pantograph.

Steering Mechanisms: Conditions for correct steering, Davis Steering gear, Ackerman's steering gear mechanisms, velocity ratio. Hooke's Joint – Single and double Hooke's joint, Universal coupling application problems.

### **MODULE III: Kinematics & Plane motion of body**

A: Kinematics: Velocity and acceleration - Motion of link in machine - Determination of Velocity and acceleration diagrams - Graphical method - Application of relative velocity method four bar chain. Analysis of Mechanisms: Analysis of slider crank chain for displacement, velocity and acceleration of slider - Acceleration diagram for a given mechanism, Kleins construction, Coriolis acceleration, determination of Coriolis component of acceleration. B: Plane motion of body: Instantaneous centre of rotation, centroids and axodes - relative motion between two bodies - Three centres in line theorem - Graphical determination of instantaneous centre, diagrams for simple mechanisms and determination of angular velocity of points and links.

### **MODULE IV: Cams & Analysis of Motion of Followers**

Cams: Definitions of cam and followers, their uses, types of followers and cams, terminology. Types of follower motion - Uniform velocity, Simple harmonic motion and uniform acceleration. Maximum velocity and maximum acceleration during outward and return strokes in the above three cases. Analysis of motion of followers: Roller follower circular cam with straight, concave and convex flanks.

### **MODULE V: Gears & Gear Trains**

Gears: Higher pairs, friction wheels and toothed gears, types, law of gearing, condition for constant velocity ratio for transmission of motion, Forms of teeth: cycloidal and involute

profiles. Velocity of sliding phenomena of interferences, Methods of interference. Condition for minimum number of teeth to avoid interference, expressions for arc of contact and path of contact - Introduction to Helical, Bevel and worm gearing.

Gear Trains: Introduction - Train value - Types - Simple and reverted wheel train, Epicyclic gear train. Methods of finding train value or velocity ratio - Epicyclic gear trains. Selection of gear box-Differential gear for automobiles.

### TEXT BOOKS

1. Thomas Bevan “**Theory of Machines**”, CBS Publishers, 3<sup>rd</sup> edition, 2005
2. S.S.Rattan“**Theory of Machines and Mechanisms**”, Tata McGraw Hill Publishers, 4<sup>th</sup> edition, 2014.

### REFERENCES

1. Shiegley“**The Theory of Machines**” , Oxford University Press, 5<sup>th</sup> edition, 2017.
2. JS Rao and RV Duggipati, “**Mechanism and Machine Theory**”, New Age International Publishers, 2<sup>nd</sup> edition, 1992.
3. R.K Bansal “**Theory of Machines**”, Laxmi Publication, 4<sup>th</sup> edition, 2006
4. R.S. Khurmi and J K Gupta“**Theory of Machines**”, S Chand Publisher, 14<sup>th</sup> edition, 2008.
5. B.V. R. Gupta, “**Theory of Machines**”, I. K. International Publishers, 2<sup>nd</sup> edition, 2011

### E - RESOURCES

1. [www.umat.fme.vutbr.cz/~ruja/vyuka/kinematics/LectureNotes.pdf](http://www.umat.fme.vutbr.cz/~ruja/vyuka/kinematics/LectureNotes.pdf).
2. [www.springer.com/la/book/9789400711556](http://www.springer.com/la/book/9789400711556)
3. [tps://www.elsevier.com/journals/mechanism-and-machine-theory/0094-114X?...](http://tps://www.elsevier.com/journals/mechanism-and-machine-theory/0094-114X?...)
4. [www.nptelvideos.in/2012/12/kinematics-of-machines.html](http://www.nptelvideos.in/2012/12/kinematics-of-machines.html)
5. [nptel.ac.in/courses/112104121/16](http://nptel.ac.in/courses/112104121/16)

### Course Outcomes:

At the end of the course, students will be able to:

1. Analyze the mechanism of the links subjected to various types of mechanisms and analyze the degrees of freedoms.
2. Undertake problem identification, formulation and solution using a range of analytical methods
3. Apply knowledge of links and structural elements to analyze velocity and acceleration for simple mechanisms.
4. Understand the different types of cam and followers
5. Understand the cycloidal and involute profiles

COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1	2	2	3		1	1	2	2	3	1	1	2		2
CO2	2	2				2						2	2		2
CO3	1	2	1	3	1	1	1	1				2	2		2
CO4	2	3				2	1		2		2	2	2		2
CO5	2	2	3		1	2	2		1		3	2	2		2

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. III Semester</b>		
<b>Code:C0309</b>	<b>THERMODYNAMICS</b> <i>(Use of standard Psychrometry charts is permitted)</i>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** NIL

**Course Objectives:**

To understand the basic concepts of thermodynamics applied in devices/machines employed in industries/other applications like heat engines, automobiles, heat transfer, refrigeration & air conditioning.

**MODULE I: Introduction & Zeroth Law of Thermodynamics**

Introduction: System – Control volume – Surrounding – Boundaries – Universe – Types of systems – Macroscopic and Microscopic viewpoints – Concept of continuum – Thermodynamic equilibrium, State, Property, Process, Cycle and reversibility – Quasi-static process – Irreversible process, Causes of irreversibility – Energy in state and in transition – Types – Work and Heat – Point and Path function.

Zeroth Law of Thermodynamics: Concept of quality of Temperature – Principles of Thermometry – Reference Points – Constant Volume gas Thermometer – Scales of Temperature, Ideal Gas Scale – PMM I – Joule's Experiments – First law of Thermodynamics – Corollaries – First law applied to process and applied to a flow process – Steady Flow Energy Equation.

**MODULE II: Second Law of Thermodynamics**

Second Law of Thermodynamics – Thermal Reservoir – Heat Engine, Heat pump, Parameters of performance, Second law of thermodynamics, Kelvin-Planck and Clausius statements and their equivalence/corollaries, PMM of second kind.

Carnot's principle, Carnot cycle and its specialties, Thermodynamic scale of Temperature, Clausius Inequality, Entropy, Principle of entropy increase – Energy equation – Availability and irreversibility – Thermodynamic potentials – Gibbs and Helmholtz functions – Maxwell relations – Elementary treatment of the Third law of Thermodynamics.

**MODULE III: Perfect Gas Laws & Pure Substances**

A: Perfect Gas Laws: Equation of State – specific and Universal gas constants – Various Non-flow processes – Properties – End states – Heat and Work Transfer – Changes in Internal Energy – Throttling and free expansion processes – Flow processes – Deviations from perfect gas model – Vander Waals equation of state – Compressibility charts – Variable specific Heats – Gas Tables.

B: Pure Substances: PVT surface, T-s and h-s diagrams, Phase transformations – Triple point – Critical state – Properties during change of phase, Dryness Fraction – Clausius – Clapeyron Equation – Property tables. Various Thermodynamic processes and energy Transfer – use of Mollier charts – Steam Calorimetry.

**MODULE IV: Power Cycles & Mixtures of Perfect Gases**

Power Cycles: Otto, Diesel, Dual cycles –Sterling cycle –Atkinson cycle – Ericsson cycle – Lenoir cycle–Description and representation on P–V and T-S diagram –Thermal efficiency, Mean effective pressures on Air standard basis– Comparison of Cycles.

Mixtures of perfect Gases–Mole Fraction, Mass fraction – Gravimetric and volumetric analysis– Dalton's law of partial pressure –Avogadro's law of additive volumes–Mole fraction –Volume fraction and partial pressure –Equivalent gas constant and Molecular Internal Energy, Enthalpy, Specific heats and Entropy of mixture of perfect gases and Vapour - Atmospheric air.

### **MODULE V: Refrigeration Cycles & Introduction to Psychrometry**

Refrigeration Cycles: Brayton cycle –Performance evaluation–Combined cycles –Bell-Coleman cycle, Vapour compression cycle – Performance Evaluation.

Introduction to Psychrometry: Psychrometric properties–Dry bulb temperature – Wet bulb temperature –Dew point temperature –Thermodynamic Wet bulb temperature –Specific humidity – Relative humidity –Saturated air –Vapour pressure –Degree of saturation–Adiabatic Saturation – Carrier's Equation–Psychrometric chart.

### **TEXT BOOKS**

1. YunusCengel& Boles, “**Thermodynamics an Engineering Approach**”, 7<sup>th</sup> edition TMH, 2010
2. P.K. Nag “**Engineering Thermodynamic**”,TMH, 5<sup>th</sup> Edition, 2013.

### **REFERENCES**

1. Doolittle, “**Thermodynamics for Engineers**”, John Wiley & Sons,1984
2. Sonntag& Van Wylen, “**Fundamentals of Thermodynamics**”, Wiley, 8<sup>th</sup> Edition,2014
3. S.R. de Groot, “**Non Equilibrium Thermodynamics**”, Courier corporation, 1<sup>st</sup> Edition,2013
4. P.L.Dhar, “**Engineering Thermodynamics**”,Elsevier,2008.
5. Jones & Dugan “**Engineering Thermodynamics**”, Prentice Hall Publisher, 1<sup>st</sup> Edition, 1996

### **E - RESOURCES**

1. <http://ores.su/en/journals/international-journal-of-applied-thermodynamics>
2. <https://www.journals.elsevier.com/the-journal-of-chemical-thermodynamics>
3. <http://www.sciencedirect.com/science/book/9780444633736>
4. <http://nptel.ac.in/courses/112103016/>
5. <http://nptel.ac.in/courses/112105123/>
6. <http://nptel.ac.in/courses/101104063/>

### **Course Outcomes:**

At the end of the course, students will be able to:

1. Apply the principles Zeroth & first law of thermodynamics to solve relevant engineering problems.
2. Correlate the real life situations to the concept of second law of thermodynamic.
3. Apply the different fundamentals of perfect gases and their mixtures to practical problems.
4. Analyse different power cycles and the effects caused due to mixing of different gases.
5. Analyse different refrigeration cycles and determine Psychrometric properties.



<b>CO- PO Mapping (3/2/1indicates strength of correlation)</b> <b>3-Strong,2-Medium,1-Weak</b>															
<b>COs</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PSO1</b>	<b>PSO2</b>	<b>PSO3</b>
<b>CO1</b>	<b>3</b>	<b>3</b>		<b>3</b>		<b>2</b>	<b>1</b>					<b>3</b>	<b>2</b>		
<b>CO2</b>	<b>3</b>	<b>3</b>		<b>3</b>		<b>2</b>	<b>1</b>					<b>3</b>	<b>2</b>		
<b>CO3</b>	<b>3</b>	<b>3</b>		<b>3</b>		<b>2</b>	<b>1</b>					<b>3</b>	<b>2</b>		
<b>CO4</b>	<b>3</b>	<b>3</b>		<b>3</b>		<b>2</b>	<b>1</b>					<b>3</b>	<b>2</b>		
<b>CO5</b>	<b>3</b>	<b>3</b>		<b>3</b>		<b>2</b>	<b>1</b>					<b>3</b>	<b>2</b>		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. III Semester</b>		
<b>Code:C0310</b>	<b>PRODUCTION TECHNOLOGY</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

The objective of this subject is to provide knowledge of various manufacturing methods of components and various metal joining processes.

### **MODULE I: Casting & Methods of Melting**

Casting: Steps involved in making a casting - Advantage of casting and its applications. Patterns and Pattern making - Types of patterns - Materials used for patterns, pattern allowances and their construction, Principles of Gating, Gating ratio and design of Gating systems. Solidification of casting - Concept - Solidification of pure metal and alloys, short & long freezing range alloys. Risers - Types, function and design, casting design considerations, special casting processes- Centrifugal, Die and Investment casting, Slush casting, Shell mould casting. Defects in casting Mould making machines.

Methods of Melting - Crucible melting, cupola operation and steel making process

### **MODULE II: Welding & Cutting of Metals**

Welding: Classification of welding process types of welds, welded joints and their characteristics, design of welded joints, Gas welding, Arc welding, Forge welding, resistance welding, Thermit welding.

Cutting of Metals: Oxy-acetylene gas cutting, cutting of ferrous metals. Inert Gas welding - TIG & MIG welding, Friction welding, Induction welding, Explosive welding, Laser welding, Submerged Arc Welding, Soldering & Brazing. Heat affected zones in welding; welding defects - causes and remedies - destructive nondestructive testing of welds.

### **MODULE III: Hot and Cold Working Processes & Stamping, Forming Processes**

A: Hot and cold working processes: Cold working, Hot working, strain hardening, recovery, re-crystallization and grain growth, Comparison of properties of Cold and Hot worked parts, Rolling fundamentals - theory of rolling, types of rolling mills and products. Forces in rolling and power requirements.

B: Stamping, forming processes: Blanking, Piercing, Bending, forming drawing and its types, wire drawing and tube drawing, Embossing, coining, hot and cold spinning. Types of presses and press tools. Forces and power requirements in the above operations.

### **MODULE IV: Extrusion of Metals & Forging Processes**

Extrusion of Metals: Basic extrusion process and its characteristics. Hot extrusion and cold extrusion – Forward and backward extrusion, Impact extrusion, Hydrostatic extrusion.

Forging Processes: Principles of forging, Tools and dies, Types of Forging - Smith forging, Drop Forging and Roll forging, forging hammers, forging defects.

## MODULE V: Processing of Plastics & Moulding Equipment

Processing of Plastics: Types of Plastics –Thermo Plastics, Thermosets, Rubbers, Carbon fibre reinforced plasticd, Graphite fibre reinforced plastics, Properties, applications and their Processing Methods.

Moulding Equipment: Injection moulding, Types of Injection moulding, Tranfer moulding, Extrusion moulding, Thermo forming, Compression moulding, Blow moulding.

### TEXT BOOKS

1. SeropeKalpakjin& Stephen Schmid “**Manufacturing Engineering and Technology**”, Pearson Edu, 7<sup>th</sup> edition, 2014.
2. P.N.Rao, “**Manufacturing Technology**”, Tata McGraw-Hill Publishing Limited, II Edition, 2017.

### REFERENCES

1. R.K. Jain “**Production Technology**”, Khanna Publications, 7<sup>th</sup> edition, 2012.
2. R. S Paramar“**Welding Processes and Technology**”, Khanna Publishers, 2013.
3. B.S. Magendran Parashar & R.K. Mittal, “**Elements of Manufacturing Processes**”, Prentice Hall of India, 2004.
4. Rajput R.K, “**A text book of Manufacturing Technology**’, Lakshmi Publications, 2015.
5. Sharma P.C “**A text book on Production Technology**”, S. Chand Publication, 8<sup>th</sup> edition, 2014.

### E - RESOURCES

1. <http://me.emu.edu.tr/me364/lecnotes.html>
2. <http://www.nptel.ac.in/courses/112107084/>
3. [https://www.academia.edu/16073401/A\\_Review\\_on\\_Various\\_Welding\\_Techniques](https://www.academia.edu/16073401/A_Review_on_Various_Welding_Techniques)
4. <http://www.nptel.ac.in/courses/112107083/6>
5. <http://nptel.ac.in/courses/112107215/>

### Course Outcomes:

At the end of the course, students will be able to:

1. Explain the process involved in design of different foundry elements and foundry techniques
2. Understand different metal cutting and joining processes.
3. Differentiate various hot and cold forming processes
4. Understand various extrusion methods and forging processes
5. Discuss types of plastics for specific applications

CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOS		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2	1				1	2	1						3	
CO2	2	1				1	2	1						3	
CO3	2	2				1	2	1						3	
CO4	2	3				1	2	1						3	
CO5	2	3				1	2	1						3	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. III Semester</b>		
<b>Code:C0311</b>	<b>METALLURGY AND MECHANICS OF SOLIDS LAB</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:1</b>		<b>-</b>	<b>-</b>	<b>2</b>

### Course Objectives:

Students will be able to experimentally learn the microstructure, compositions and various mechanical properties of the metals and alloys

### List of Experiments

### METALLURGY LABORATORY

1. Preparation and study of the microstructure of steels
2. Study of microstructures of cast irons
3. Preparation and study of the microstructure of non ferrous alloys
4. Preparation and study of the microstructure of heat treated steels
5. Hardenability of steels by Jomney end quench test
6. To find out the hardness of various treated and untreated steels.

### MECHANICS OF SOLIDS LABORATORY

1. Tensile test using UTM
2. Bending test on a) simply supported beam and b) cantilever beam
3. Torsion test
4. Hardness test on a) Brinell hardness tester and b) Rockwell hardness tester
5. Test on springs a) compression spring b) tension spring
6. Impact test a) Izod b) Charpy
7. Fatigue test.
8. Hoop stress and strain relationship for the Thin Cylinder

### Course Outcomes

At the end of the course, students will be able to

1. Understand the microstructures of various metals and alloys.
2. Identify the methods of heat treatment for varying the hardness
3. Understand the measurement of bending and tensile forces using UTM.
4. Understand the hardness, tension, compression and impact testing measurement methods for metals.
5. Find out the Young's modulus of some engineering materials.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	2	2	3								2	2		
CO2	3	2	2	2					3			2	2		
CO3	3	1	2	3					3			2	2		
CO4	3	2	2	2					3			2	2		
CO5	3	1	2	3					3			2	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. III Semester</b>		
<b>Code:C0312</b>	<b>PRODUCTION TECHNOLOGY LAB</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:1</b>		<b>-</b>	<b>-</b>	<b>2</b>

### Course Objectives:

Student will be able to learn and practice the various production processes like casting, melting, welding, forming and processing of plastics.

### List of Exercises

#### I. Metal Casting Lab:

1. Pattern making - for one casting drawing.
2. Sand properties testing - Exercise -for strength and permeability.
3. Mould making.
4. Melting and Casting – demonstration.

#### II. Welding Lab:

1. Arc Welding. 2. Spot Welding. 3. TIG Welding. 4. Gas Welding. 5. Plasma Welding.

#### III. Mechanical Press Working:

1. Blanking & Piercing operations and study of simple, compound and progressive press tools.
2. Hydraulic Press: Deep drawing.
3. Bending and other operations.

#### IV. Processing Of Plastics:

1. Injection Moulding. 2. Blow Moulding.

### Course Outcomes:

At the end of the course, students will be able to:

1. Prepare the pattern by using wood turning lathe.
2. Create the mould and make the required part by using a casting process.
3. Prepare various joints like lap joint, T-joint and butt joint by using Arc welding, spot welding, TIG welding, gas welding and Plasma welding.
4. Perform various press working operations like bending, blanking and piercing.
5. Make various plastic articles by injection moulding and blow moulding process.

CO- PO Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3				3	3	3		3			3		3	
CO2	3				3	3	3		3			3		3	
CO3	3				3	3	3		3			3		3	
CO4	3				3	3	3		3			3		3	
CO5	3				3	3	3		3			3		3	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. III Semester</b>		
<b>Code:C00M2</b>	<b>ENVIRONMENTAL SCIENCE (Common for CE, ME and Min.E)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: Nil</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Pre-requisite: Nil**

### **Course Objectives:**

An interdisciplinary approach to complex environmental problems using basic tools of the natural and social sciences, including geo systems, biology, chemistry, economics, political science and international processes. The ability to work effectively as a member of an interdisciplinary team on complex problem of environment.

### **Module I: Ecosystems:**

Definition, Scope and Importance of ecosystem, Concept of ecosystem, Classification of ecosystems, Structure and Structural Components of an ecosystem, Functions of ecosystem, Food chains, food webs and ecological pyramids. Flow of energy. Biogeochemical cycles, Homeostasis/Cybernetics, food chain concentration, Biomagnification, ecosystems value, services, serices and carrying capacity.

Activity: Plantation.

### **Module II: Natural resources, Biodiversity and Biotic resources**

#### **Natural Resources:**

Classification of Resources: Living and Non-Living resources, Renewable and non- renewable resources. Water resources: use and over utilization of surface and ground water, floods and droughts, Dams: benefits and problems. Mineral resources: use and exploitation, environmental effects of extracting and using mineral resources–case studies. Energy resources: growing energy needs, introduction to renewable and non renewable energy sources.

#### **Biodiversity and Biotic resources:**

Introduction, Definition, genetic, species and ecosystem diversity. Value of biodiversity: consumptive use, productive use, social, ethical, aesthetic and intrinsic values. Hot spots of biodiversity. Threats to biodiversity: habitat loss, poaching of wildlife, man-Wildlife conflicts, conservation of biodiversity: In-Situ and Ex-situ conservation, food and fodder resources, Timber and non-timber forest products.

Activity: case studies.

### **Module III: ENVIRONMENTAL POLLUTION AND CONTROL:**

Classification of pollution and pollutants, Causes, effects and control technologies. Air Pollution: Primary and secondary pollutants, Automobile and Industrial pollution, Ambient air quality standards. Water pollution: Point and non-point sources of pollution, Major pollutant of water and their sources, drinking water quality standards.

Soil Pollution, Soil as sink for pollutants, Impact of modern agriculture on soil, degradation of soil. Marine Pollution: Misuse of International water for dumping of hazardous waste, Coastal pollution due to sewage and marine disposal of industrial effluents.

Noise Pollution: Sources, Industrial Noise-Occupational Health hazards, standards, Methods of controls of Noise, Thermal pollution : Thermal Comfotrs, Heat Island effect, Radiation effects.

Nuclear Pollution: Nuclear power plants, nuclear radiation, disasters and impacts, genetical disorders, Solid waste types, Collection processing and disposal of industrial and municipal solid wastes composition and characteristics of e-waste and its management.

Activity:Fieldvisit.

#### **Module IV: Global Environmental Problems and Global effects:**

Green house effect, Green House Gases (GHG), Global Warming, Sea level rise, climate change and their impacts on human environment. Ozone depletion and Ozone depleting substances (ODS). Deforestation and desertification. International conventions/Protocols: Earth summit, Kyoto protocol and Montréal Protocol.

Activity: Poster Making.

#### **Module V: Towards sustainable future:**

Concept of Sustainable Development, Threats to Sustainability, Population and its explosion, Crazy Consumerism, Over-exploitation of resources, Strategies for Achieving Sustainable development, Environmental Education, Conservation of Resources, Urban Sprawl, Sustainable Cities and Sustainable Communities, Human health, Role of IT in Environment, Environmental Ethics, Environmental Economics, Concept of Green Building, Clean Development Mechanism(CDM).

##### **Text Books:**

1. R.Rajagopalan, “**Environmental Studies from crisis to cure**”, Oxford University Press 2<sup>nd</sup> Edition, 2005.
2. Anubha Kaushik, C.P.Kaushik, “**Environmental studies**” New age International Publishers, 4<sup>th</sup> Edition, 2012

##### **Reference Books:**

1. ErachBharucha, “**Environmental studies**” University Grants Commission, and University Press, I Edition, 2005.
2. M. Anji Reddy “**Text book of Environmental Science and Technology**” 3<sup>rd</sup> Edition, 2007
3. Richard T.Wright, “**Environmental Science: towards a sustainable future**” PHL Learning, Private Ltd. New Delhi, 2<sup>nd</sup> Edition., 2008
4. Gilbert McMasters and Wendell P.Ela, “**Environmental Engineering and science**”, 3<sup>rd</sup> Edition, PHI Learning Pvt. Ltd., 2008.

#### **E-Resources:**

##### **a) Concerned Website links:**

- (1) <http://www.gdrc.org/uem/ait-terms.html> (Glossary of Environmental terms).
- (2) <http://www.environmentalscience.org/> (Environmental sciences Lectures series).

##### **b) Concerned Journals/ Magazines links:**

- (1) Journal of earth science and climatic change (OMICS International Journal).
- (2) Journal of pollution effects & control (OMICS International Journal).

##### **c) NPTEL Videos:**

- (1) [nptel.ac.in/courses/120108004/](http://nptel.ac.in/courses/120108004/) (Principles of Environment Management Lectures).
- (2) <http://www.nptelvideos.in/2012/12/fundamentals-of-environmental-pollution.html> (NPTEL online video courses IIT lectures).

**Course Outcomes:**

After completion of the course, students will be able to:

1. To enable the students to realize the importance of ecosystem, its structure, services. To make the students aware of Different natural functions of ecosystem, which helps to sustain the life on the earth.
2. To use natural resources more efficiently.
3. To make the students aware of the impacts of human actions on the environment, its effects and minimizing measures to mitigate them.
4. To educate the students regarding environmental issues and problems at local, national and international level.
5. To know more sustainable way of living

**CO- PO Mapping (3/2/1 indicates strength of correlation) 3-  
Strong, 2-Medium, 1-Weak**

COs	Programme Outcomes (POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1			1		2	3					1			
CO2	1			1		2	3					1	1	1	
CO3	1			1		2	3					1	1	1	
CO4	1			1		2	3					1	1	1	
CO5	1			1		2	3					1	1	1	



<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. IV Semester</b>		
<b>Code:C0314</b>	<b>DYNAMICS OF MACHINES</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Kinematics of Machines

**Course Objectives:**

The objective of this subject is to understand the static and dynamic behavior of mechanisms under different loading conditions.

**MODULE I: Gyroscopic Motion**

Gyroscopic Motion: effect of gyroscopic motion on the stability of moving vehicles such as motor car, motor cycle, aero planes and ships.

**MODULE II: Static and Dynamic Forces & Synthesis of Linkages**

Static and Dynamic Force Analysis of Planar Mechanisms: Introduction - Free Body Diagrams – Conditions for equilibrium – Two, Three and Four Members – Inertia forces and D'Alembert's Principle – planar rotation about a fixed centre.

Synthesis of Linkages: Three position synthesis – Four position Synthesis – Precision positions – Structural error – Chebyshev's spacing, Freudenstein's equation, Problems.

**MODULE III: Clutches, Brakes, Dynamometers and Fly Wheels**

A: Clutches and Brakes: Friction clutches- Single Disc or plate clutch, Multiple Disc Clutch, Cone Clutch, Centrifugal Clutch.: Simple block brakes, internal expanding brake, band brake of vehicle. B: Dynamometers and Fly Wheels: Turning moment – Inertia Torque connecting rod angular velocity and acceleration, crank effort and torque diagrams – Fluctuation of energy – Fly wheels and their design. Dynamometers – absorption and transmission types. General description and methods of operations.

**MODULE IV: Balancing & Vibration**

Balancing: Balancing of rotating masses Single and multiple - single and different planes. Balancing of Reciprocating Masses - Primary, Secondary and higher order balancing of reciprocating masses. Analytical and graphical methods. Unbalanced forces and couples of V- engine, multi cylinder in line and radial engines for primary and secondary balancing, locomotive engine balancing.

Vibration: Free Vibration, Forced vibration- mass attached to vertical spring - simple problems on forced damped vibration, Vibration Isolation & Transmissibility Whirling of shafts, critical speeds, torsional vibration, two and three rotor systems.

**MODULE V: Governors**

Governors: Watt, Porter and Proell governors. Spring loaded governors – Hartnell and hartung with auxiliary springs, Pickering governors. Sensitiveness, isochronism and hunting. Effort and Power of Governor, Controlling force of governors and coefficient of Insensitiveness.

## TEXT BOOKS

1. Thomas Bevan, “Theory of Machines”, CBS Publishers, 3<sup>rd</sup> edition, 2005.
2. Jagadish Lal & J.M. Shah, “Theory of Machines”, Metropolitan, 2002.
3. Khurmi, “Theory of machines”, S.Chand Publications, 14th edition, 2005

## REFERENCES

1. Shiegly “Theory of Machines”, MGH Publishers, 5th edition, 1988.
2. JS Rao and RV Duggipati, “Mechanism and Machine Theory”, New Age International Publishers, 2008.
3. S.S Ratan, “Theory of Machines”, Mc. Graw Hill Publishers, 3rd editions, 2009.
4. V.P. Singh, “Theory of machines”, Dhanpat Rai Publishing Company (P) Limited, 2004.

## E - RESOURCES

1. [nptel.ac.in/courses/112104114/](http://nptel.ac.in/courses/112104114/)
2. [nptel.ac.in/courses/112101096/](http://nptel.ac.in/courses/112101096/)
3. [nptel.ac.in/syllabus/112104114/](http://nptel.ac.in/syllabus/112104114/)
4. [www.nptelvideos.in/2012/12/dynamics-of-machines.html](http://www.nptelvideos.in/2012/12/dynamics-of-machines.html)
5. [freevideolectures.com](http://freevideolectures.com) › Mechanical › IIT Kanpur

## Course Outcomes:

At the end of the course, students will be able to:

1. Understand the gyroscopic effects in ships, aero planes and road vehicles
2. Understand the Concept of static force and dynamic force analysis.
3. Characterize and design flywheels.
4. Analyze balancing problems in rotating and reciprocating machinery.
5. Analyze and design centrifugal governors.

CO- PO Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes (POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	3	3	2	2		2	1	2				3		
CO2	3	3	2	2	3				1				2		
CO3	3	2	1	2	1								2		
CO4	3	3	3		1								3		
CO5	3	3	1	3	1		2						3		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. IV Semester</b>		
<b>Code:C0315</b>	<b>FLUID MECHANICS AND HYDRAULIC MACHINES</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

The objective of this subject is to provide the knowledge of fluid power and analyze the performance of various hydraulic machines like turbines, compressors and pumps.

### **MODULE I: Fluid Statics**

Dimensions and units: physical properties of fluids- specific gravity, viscosity surface tension- vapor pressure and their influence on fluid motion- atmospheric gauge and vacuum pressure – measurement of pressure- Piezometer, U-tube and differential manometers.

Hydro static forces on plane and curved surfaces. Buoyancy and floatation: Meta center, stability of floating body, Submerged bodies, Calculation of metacentric height.

### **MODULE II: Fluid Kinematics & Fluid Dynamics**

Fluid kinematics: Stream line, path line and streak lines and stream tube, classification of flows- steady & unsteady, uniform & non uniform, laminar & turbulent, rotational and irrotational flows-equation of continuity for one dimensional flow. Velocity potential and stream function – flow net.

Fluid dynamics : Surface and body forces –Euler’s and Bernoulli’s equations for flow along a stream line, Measurement of flow: pitot tube, venturimeter and orifice meter, Flow nozzle, Turbine flow meter, momentum equation and its application on pipe bend.

### **MODULE III: Closed Conduit Flow & Boundary Layer Concepts**

A: Closed conduit flow: Reynold’s experiment- Darcy Weisbach equation- Minor losses in pipes- pipes in series and pipes in parallel - total energy line - hydraulic gradient line.

B: Boundary Layer Concepts: Definition, thickness, characteristics along thin plate, laminar and turbulent boundary layers (No derivation) boundary layer in transition, separation of boundary layer, submerged objects – drag and lift.

### **MODULE IV: Turbo Machinery and Hydraulic Turbines**

Basics of turbo machinery: Hydrodynamic force of jets on stationary and moving flat, inclined, and curved vanes, jet striking centrally and at tip, velocity diagrams, workdone and efficiency, flow over radial vanes.

Hydraulic Turbines : Classification of turbines, impulse and reaction turbines, Pelton wheel, Francis turbine and Kaplan turbine-working proportions, workdone, efficiencies, hydraulic design – draft tube theory - functions and efficiency. Geometric similarity, Unit and specific quantities, characteristic curves, governing of turbines, selection of type of turbine, cavitation, surge tank, water hammer.

## MODULE V: Centrifugal Pumps & Reciprocating Pumps

Centrifugal pumps: Classification, working, workdone – manometric head- losses and efficiencies  
specific speed- pumps in series and parallel-performance characteristic curves, NPSH.

Reciprocating pumps: Working, Discharge, slip, indicator diagrams.

### TEXT BOOKS

1. Modi and Seth, “**Hydraulics, fluid mechanics including hydraulic machines**”, Standard Publishers, 19<sup>th</sup> Edition, 2013
2. R.K. Bansal, “**Fluid Mechanics and hydraulic Machines**”, Laxmi Publications, 9<sup>th</sup> Edition, 2010.

### REFERENCES

1. R.K. Rajput, “**Fluid Mechanics and Hydraulic Machines**”, S.Chand, 5<sup>th</sup> Edition, 2013.
2. D. Rama Durgaiah, “**Fluid Mechanics and Machinery**”, New Age International (P) Ltd, 1st editions, 2007
3. James W. Dally, William E. Riley “**Instrumentation for Engineering Measurements**”, John Wiley & Sons Inc. 3rd editions, 1989.
4. Vijay Gupta and S.K.Gupta, “**Fluid Mechanics and Applications**”, New-Age International Ltd. 1999.
5. Banga & Sharma, “**Hydraulic Machines**”, Khanna Publishers, 7<sup>th</sup> Edition, 2007

### E - RESOURCES

1. [nptel.ac.in/courses/112105183/](http://nptel.ac.in/courses/112105183/)
2. [www.nptelvideos.in/2012/11/fluid-mechanics.htm](http://www.nptelvideos.in/2012/11/fluid-mechanics.htm)
3. [nptel.ac.in/courses/112104117/](http://nptel.ac.in/courses/112104117/)
4. [www.sanfoundry.com/best-reference-books-fluid-mechanics-and-machinery/](http://www.sanfoundry.com/best-reference-books-fluid-mechanics-and-machinery/)
5. <https://www.elsevier.com/journals>

### Course Outcomes:

At the end of the course, students will be able to:

1. Understand the behavior fluids at different conditions.
2. Understand the concept of fluid kinematics and dynamics.
3. Understand and solve the problems of closed conduit flow & boundary layer concepts.
4. Analyze the performance of turbo machinery and hydraulic turbines.
5. Understand the principles of centrifugal and reciprocating pumps.

### CO- PO Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak

COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	2	2	1	1		2					1	1		
CO2	3	2	2	1	1		2					1	1		
CO3	3	2	2	1	1		2					1	2		
CO4	3	3	2	2	1		2					1	2		
CO5	3	3	2	2	1	1	2					1	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. IV Semester</b>		
<b>Code:C0316</b>	<b>MACHINE TOOLS</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		3	-	-

**Prerequisites:** Production Technology

### **Course Objectives:**

The objective of this subject is to provide knowledge of all machine tools and to measure cutting forces while machining.

### **MODULE I: Metal Cutting Theory**

Metal Cutting Theory: Elements of cutting process- Geometry of single point cutting tool and angles, Tool signature, chip formation and types of chips- built up edge and its effects, chip breakers. Mechanics of orthogonal cutting- Merchant's Force diagram, cutting forces- cutting speeds, feed, depth of cut, tool life, coolants, machinability - Tools materials. Cutting tool temperature measuring methods.

### **MODULE II: Lathe Machine**

Lathe Machine: Principle of working, Specification of Lathe- types of Lathe- Work holders, tool holders-Box tools, Taper turning, thread cutting for Lathe attachments. Turret and Capstan lathe- collet chucks- other work holders- tool holding devices- box and tool layout. Principal features of automatic lathe- Classification- Single spindle and multi-spindle automatic lathe.

### **MODULE III: Shaping, Slotting, Planning, Drilling and Boring Machines**

A: Shaping, Slotting and Planning Machines: Principles of working- Principal parts- specification, classification, operations performed. Machining time calculations.

B: Drilling and Boring Machines: Principles of working, specifications, types, operations performed- tool holding devices- twist drills- Boring machines-Fine Boring machines- Jig Boring machine. Deep hole drilling machine.

### **MODULE IV: Milling Machine & Grinding Machine**

Milling Machine : Principles of working-specifications-classifications of milling machines- principal features of horizontal, vertical and universal milling machines- machining operation types, geometry of milling cutters- milling cutters- methods of indexing.

Grinding Machine: Fundamentals- Theory of grinding- classification of grinding machine- cylindrical and surface grinding machine- Tool and cutter grinding machine- special types of grinding machines- Different types of abrasives- bonds specification of a grinding wheel and selection of a grinding wheel.

### **MODULE V: Lapping, Honing and Broaching Machines & Principles of Design of Jigs and Fixtures**

Lapping, Honing and Broaching Machines : Lapping, honing and broaching machines- principle of working, specification of broaching machines, methods of broaching, broaching tools, Classification of Broaching machines, operations.

Comparison to grinding- lapping and honing- Kinematics scheme of Lapping, Honing and Broaching machines. Constructional features of speed and feed units, machining time calculations. Principles of design of Jigs and Fixtures: Classification of Jigs and Fixtures.

### **TEXT BOOKS**

1. P.C. Sharma, **Production Technology (Machine Tools)** , S.Chand Publishers, 7<sup>th</sup> edition, 2006.
2. Pakirappa, **Metal Cutting and Machine Tool Engineering** , Durga publication house, 1st edition, 2012.

1. C.Elanchezhian and M.Vijayan, "**Machine Tools**", Anuradha Agencies Publishers, 2<sup>nd</sup> edition, 2008
2. B.S.Raghuvamshi, "**Workshop Technology-Vol II**", Anuradha Agencies Publishers, Dhanpat Rai & company, 10<sup>th</sup> revised edition, 2014.
3. Steve F.Krar, Arthur R.Gill, Peter Smid Krar, Stephen F, "**Technology of Machine tools**", Mc Graw-Hill, 7<sup>th</sup> edition, 2011.
4. B.L.Juneja, "**Fundamentals of Metal cutting and machine tools**", New age Int. publishers, 2<sup>nd</sup> edition, 2017.
5. R.K.Jain and S.C.Gupta, "**Production Technology**", Khanna Publications, 16<sup>th</sup> edition, 2014.

1. <http://nptel.ac.in/courses/112105126/5>
2. <https://www.journals.elsevier.com/international-journal-of-machine-tools>
3. [www.sciencedirect.com/science/journal/08906955/64](http://www.sciencedirect.com/science/journal/08906955/64)

At the end of the course, students will be able to

1. Understand the basic concepts of metal cutting theory.
2. Know the working principles of different Lathes and its parts.
3. Know the working principles of special machines like shaping, slotting, planning & drilling machines.
4. Know the working principles of milling and grinding machines.
5. Know the working principles of lapping, honing, broaching and jigs & fixtures.

<b>CO- PO Mapping</b> <b>(3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak</b>															
<b>COs</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PSO1</b>	<b>PSO2</b>	<b>PSO3</b>
<b>CO1</b>	<b>3</b>	<b>2</b>	<b>2</b>	<b>1</b>	<b>2</b>									<b>1</b>	<b>1</b>
<b>CO2</b>	<b>3</b>	<b>2</b>	<b>2</b>	<b>1</b>	<b>2</b>									<b>1</b>	<b>1</b>
<b>CO3</b>	<b>3</b>	<b>2</b>	<b>2</b>	<b>1</b>	<b>2</b>									<b>1</b>	<b>1</b>
<b>CO4</b>	<b>2</b>	<b>2</b>	<b>2</b>	<b>1</b>	<b>2</b>									<b>1</b>	<b>1</b>
<b>CO5</b>	<b>2</b>	<b>2</b>	<b>2</b>	<b>1</b>	<b>2</b>									<b>1</b>	<b>1</b>

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. IV Semester</b>		
<b>Code:C0317</b>	<b>IC ENGINES &amp; GAS TURBINES</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Thermodynamics

### **Course Objectives:**

1. Explain the Components of IC Engines and systems.
2. Analyze the stages of combustion to improve the performance of IC engines with respect to fueleconomy and control of emissions in global, environmental and social context.
3. Understand and evaluate the performance analysis of the major components and systems of IC engines and their applications.
4. Explore to the components and working principles of rotary, reciprocating, dynamic and axial compressors.
5. Understand the significance of gas turbines in real context in power generation.

**MODULE I: I.C. Engines:** Classification - Working principles of Four & Two stroke engine, SI & CI engines, Valve and Port Timing Diagrams, Air – Standard, air-fuel and actual cycles - Engine systems – Carburetor and Fuel Injection Systems for SI engines, Fuel injection systems for CI engines, Ignition, Cooling and Lubrication system, Fuel properties and Combustion Stoichiometry

### **MODULE II:**

Normal Combustion and abnormal combustion in SI engines – Importance of flame speed and effect of engine variables – Abnormal combustion, pre-ignition and knocking in SI Engines – Fuel requirements and fuel rating, anti-knock additives – combustion chamber – requirements, types of SI engines.

Four stages of combustion in CI engines – Delay period and its importance – Effect of engine variables – Diesel Knock – Need for air movement, suction, compression and combustion induced turbulence in Diesel engine – open and divided combustion chambers and fuel injection – Diesel fuel requirements and fuel rating

**MODULE III: Testing and Performance:** Parameters of performance - measurement of cylinder pressure, fuel consumption, air intake, exhaust gas composition, Brake power – Determination of frictional losses and indicated power – Performance test – Heat balance sheet and chart

Classification of compressors – Fans, blowers and compressors – positive displacement and dynamic types – reciprocating and rotary types.

**Reciprocating Compressors:** Principle of operation, work required, Isothermal efficiency volumetric efficiency and effect of clearance volume, staged compression, under cooling, saving of work, minimum work condition for staged compression

### **MODULE IV:**

**Rotary Compressor (Positive displacement type):** Roots Blower, vane sealed compressor, mechanical details and principle of working – efficiency considerations.

**Dynamic Compressors:** Centrifugal compressors: Mechanical details and principle of operation – velocity and pressure variation. Energy transfer-impeller blade shape-losses, slip factor, power input factor, pressure coefficient and adiabatic coefficient – velocity diagrams – power.

**Axial Flow Compressors:** Mechanical details and principle of operation – velocity triangles and energy transfer per stage degree of reaction, work done factor - isentropic efficiency- pressure rise calculations – Polytropic efficiency.

#### **MODULE V:**

**Gas Turbines:** Simple Gas Turbine Plant – Ideal Cycle – Closed Cycle and Open Cycle for Gas Turbines, Constant Pressure Cycle, Constant Volume Cycle, Efficiency – Work Ratio and Optimum Pressure Ratio for Simple Gas Turbine Cycle. Parameters of Performance, Actual Cycle.

#### **TEXT BOOKS**

1. I.C. Engines, V. Ganesan, 4<sup>th</sup> Edition, Mc Graw Hill
2. Thermal Engineering, Mahesh M Rathore, Tata Mc Graw Hill, 2010

#### **REFERENCES**

1. Applied Thermodynamics for Engineering Technologists, Eastop & McConkey, Pearson
2. Fundamentals of Classical Thermodynamics, Vanwylen G.J., Sonntag R.E., Wiley Eastern
3. Internal Combustion Engines Fundamentals, John B. Heywood, McGraw Hill Ed.

#### **E - RESOURCES**

1. <https://www.journals.elsevier.com/applied-thermal-eng>
2. [eds.yildiz.edu.tr/journal-of-thermal-engineering](https://eds.yildiz.edu.tr/journal-of-thermal-engineering)
3. [https://www.researchgate.net/.../1359-4311\\_Applied\\_Thermodynamics](https://www.researchgate.net/.../1359-4311_Applied_Thermodynamics)
4. [www.nptelvideos.com/mechanical/](https://www.nptelvideos.com/mechanical/)
5. <https://www.btechguru.com/courses--nptel--mechanical>

#### **Course Outcomes**

At the end of the course, the student should be able to

1. Elaborate the working principles of IC Engine systems and its classification.
2. Explore the combustion stages of SI and CI engines, and factors influence for better combustion.
3. Evaluate the testing and performance parameters of IC engines.
4. Explain the function and working principles of rotary, reciprocating, dynamic axial compressors.
5. Understand the working principle of gas turbine and its classification with thermodynamic analysis.



**CO- PO Mapping**  
**(3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak**

COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	1	1	1		1	3						3		
CO2	3	1	1	3	1	1	3			1		3	3		
CO3	3	3	3	3	1	3		1		3		3	3		
CO4	3	1	1	2	1	1	2	1		1	1	2	3		
CO5	3	1	1	2	1	1	2	1		1	1	2	3		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. IV Semester</b>		
<b>Code: C0318</b>	<b>OPERATIONS RESEARCH</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites: Nil**

### **Course Objectives:**

The objective of this course is to provide knowledge and training in using optimization techniques under limited resources for the engineering and business problems.

### **MODULE I: Linear Programming and Transportation**

Linear Programming: Origin of Operations Research – Study, The phase of an operation research - Linear programming – Formation of model (Product mix Problem) - Graphical method – Simplex algorithm – Artificial variables technique – Big ‘M’ method - Two phase method .Duality principle

Transportation: Optimal solution by North West corner method – VAM – Least cost method – MODI method.

### **MODULE II: Assignment and Sequencing**

Assignment: Formulation - Unbalanced Assignment Problem – Hungarian algorithm – Traveling Salesman Problem.

Sequencing: Processing ‘n’ jobs through two machines, processing ‘n’ jobs through three machines - processing ‘n’ jobs through ‘m’ machines.

### **MODULE III: Replacement and Game Theory**

A: Replacement: Replacement of items due to deterioration with and without time value of money, Group replacement policy.

B: Game Theory: Theory of games, competitive games, rules for game theory, saddle point - minimax (maximin) method of optimal strategies, mixed strategies - Value of the game- two person zero sum game, method of dominance, graphical method .

### **MODULE IV: Queuing and Inventory Models**

Queuing Models: Queuing systems and structures – Notation parameter – Single server and multi- server models – Poisson input – Exponential service – Constant rate service – Infinite population.

Inventory Models: Economic order quantity models - With and without shortages. (Deterministic Demand). Quantity discount models –Inventory control models in practice.

### **MODULE V: Network Model and Simulation**

Network Model: Basic terminologies, constructing a project network, network computations in CPM and PERT, Introduction to cost crashing. crashing the network

Simulation: Types of simulation models and phases of simulation - Application, advantages and disadvantages of simulation Inventory and queuing problems.

### **TEXT BOOKS**

1. Premkumar Gupta and D.S.Hira, “**Operations Research**”, S.Chand Publications, 2005.
2. S.D.Sharma, “**Operations Research**”, Kedarnath ram Nath, Delhi, 2009.

### **REFERENCES**

1. Taha H.A., “**Operations Research**”, Prentice Hall of India, New Delhi, 6<sup>th</sup> Edition, 2003.
2. Shennoy G.V. and Srivastava U.K., “**Operation Research for Management**”, New Age International, New Delhi, 2nd Edition, 2009
3. Hillier and Libermann “**Introduction to Operations Research**” McGraw hill edition, 2001
4. Budnick F.S. and Richard D Irwin “**Principles of Operations Research for Management**”, 3<sup>rd</sup> Edition, 2003.
5. Bazara M.J., Jarvis and Sherali H., “**Linear Programming and Network Flows**”, John Wiley, New Jersey, 4<sup>th</sup> Edition, 2010.

### **E - RESOURCES**

1. <http://www.inderscience.com/jhome.php?jcode=IJOR>
2. <https://www.journals.elsevier.com/european-journal-of-operational-research/>
3. <http://nptel.ac.in/courses/112106134/>
4. <http://nptel.ac.in/courses/112106131/>
5. <http://www.nptel.ac.in/courses/110106059/>

### **Course Outcomes**

At the end of the course, students will be able to

1. Solve linear programming problems using appropriate techniques and optimization solvers, interpret the results obtained.
2. Analyze sequencing methods, sequencing models and study on theory of games.
3. Model competitive real-world phenomena using concepts from game theory. Analyse pure and mixed strategy game.
4. Study and Analysis of inventory of given situations and able to solve it by different inventory models.
5. Formulate Network models for service and manufacturing systems, and apply operations research techniques and algorithms to solve these Network problems.

**CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3-  
Strong,2-Medium,1-Weak**

COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	3	3	3	3	1	2	1			3				1
CO2	3	3	3	3	3	1	3	3		3	3	1			1
CO3	3	3	3	3	3	1	3	3			3				1
CO4	3	3	3	3	3	3	3	3	3		3	2			1
CO5	3	3	3	3	3	3	3	2	1	2	3	3			1

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. IV Semester</b>		
<b>Code:C0319</b>	<b>FLUID MECHANICS AND HYDRAULIC MACHINES LAB</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:1</b>		<b>-</b>	<b>-</b>	<b>2</b>

### Course Objectives:

To provide practical knowledge of fluid flow properties, flow losses, performance testing of hydraulic turbines and hydraulic pumps.

### List of Experiments

1. Performance test on impact of jet on Vanes.
2. Performance test on Pelton Wheel.
3. Performance test on Francis Turbine.
4. Performance test on Kaplan Turbine.
5. Performance test on Single Stage Centrifugal Pump.
6. Performance test on Multi Stage Centrifugal Pump.
7. Performance test on Reciprocating Pump.
8. Calibration of Venturimeter.
9. Calibration of Orifice meter.
10. Determination of friction factor for a given pipe line.
11. Determination of minor losses (sudden contraction, expansion, pipe bend and union) for a given pipeline.
12. Validation of Bernoulli's Theorem.

### Course Outcomes:

At the end of the course, students will be able to

1. Analyze the performance of turbines.
2. Analyze the performance of centrifugal and reciprocating pump.
3. Analyze the performance of venturimeter and orifice meter.
4. Evaluate the Minor losses in given pipe system
5. Apply the Bernoulli's equation in Bernoulli's apparatus

<b>CO- PO Mapping</b> <b>(3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	2	2	1	1		2				1	1	2		
CO2	3	2	2	1	1		2				1	1	2		
CO3	3	2	2	1	1		2				1	1	2		
CO4	3	2	2	1	1		2				1	1	2		
CO5	3	2	2	1	1		2				1	1	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. IV Semester</b>		
<b>Code:C0320</b>	<b>MACHINE TOOLS LAB</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:1</b>		<b>-</b>	<b>-</b>	<b>2</b>

### **Course Objectives:**

Student will be able to learn and practice various operations in lathe machine, shaper, planner, slotter, grinding machine, milling machine, cylindrical grinder, surface grinder and tool and cutter different measuring instruments.

### **List of Experiments**

**Note: Any 6 experiments need to be performed from each Lab**

### **Machine Tools Lab**

1. Study of general purpose machines - Lathe, Drilling machine, Milling machine, Shaper, Planning machine, slotting machine, Cylindrical Grinder, surface grinder and tool and cutter grinder.
2. Step turning, taper turning (swelling compound rest), grooving on lathe machine.
3. Taper turning by taper turning attachment.
4. Thread cutting and knurling using lathe machine.
5. Make a hole using lathe machine.
6. Drilling and Tapping using Radial drilling machine.
7. Cutting 'V' groove using shaping machine.
8. Cutting slots on circular shaft using slotting machine.
9. Cutting key ways using milling machines.
10. Surface Grinding using surface grinding machine.
11. Setting tool angles using tool & cutter grinder.
12. Cutting grooves/Plain surface using planning machine.
13. Cylindrical grinding by cylindrical grinding machine.

### **Course Outcomes:**

After completion of the course, students will be able to:

1. Perform taper turning, Thread cutting, knurling and Drilling operations on lathe.
2. Perform the Drilling and Tapping using Radial drilling machine
3. Perform machining operations on shaping machine and slotting machine.
4. Perform the machining operations on milling machines and surface grinding machine.
5. Perform the machining operations on Cylindrical grinding machine.

**CO- PO Mapping**  
**(3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak**

COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2	1					1					1		2	
CO2	2	1					1					1		2	
CO3	2	1										1		2	
CO4	2	1										1		2	
CO5	2	1					1					1		2	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. IV Semester</b>		
<b>Code:C0554</b>	<b>Fundamentals of Data Structures Lab (Common for CE,EEE,ME,ECE, MiE)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:2</b>		<b>-</b>	<b>1</b>	<b>2</b>

**Prerequisites: C Programming.**

### **Course Objectives:**

This course will deliver the knowledge in introducing the concepts of various data structures such as linked lists, stacks, queues, trees and graphs along with the applications.

### **Software Requirements: C**

### **List of Programs:**

- 1 Write a program to create one dimensional array, with the following operations: Insertion  
Deletion  
Display the elements  
Count number of elements
- 2 write a program to create a single linked list, with the following operations: Insertion  
Deletion  
Display the elements  
Count number of elements.
- 3 write a program to create a circular linked list, with the following operations: Insertion  
Deletion  
Display the elements  
Count number of elements.
- 4 Write a program to create a double linked list, with the following operations:
  - a) Insertion
  - b) Deletion
  - c) Display the elements
  - d) Count number of elements.



- 5 Write a program to implements stack operation susing:
  - a) Arrays
  - b) Linked list
- 6 Write a program to:
  - a) Evaluate Postfix expression.
  - b) Convert in fix expression into postfix expression
- 7 Write a program to implements Linear Queue operations using:
  - a) Arrays
  - b) Linked list
- 8 Write a program to implements Circular Queue operations using Arrays
- 9 Write a program to implements Double-ended Circular Queue operations using Arrays
- 10 Write are cursive program to create a Binary Tree of integers, traverse the tree in preorder, in order and post order of the tree.
- 11 Write a program to create a Binary Search Tree(BST) and perform insert and search operations on it.
- 12 Write a program for implementing the following graph traversal algorithms:
  - a) Breadth First Search(BFS)
  - b) Depth First Search (DFS)

## TEXTBOOKS

1. Jean Paul Tremblay, Paul G Sorenson, “**An Introduction to Data Structures with Applications**”, Tata Mc Graw Hills, 2ndEdition, 1984.
2. Richard F.Gilberg, Behrouz A.Forouzan, “**Data Structures: A Pseudo code approach with C**”, Thomson(India), 2ndEdition, 2004.

## REFERENCES

1. Horowitz, Ellis, Sahni, Sartaj, Anderson-Freed, Susan, “**Fundamentals of Data Structure in C**”, University Press (India),2nd Edition, 2008.
2. A.K.Sharma, “**Data Structures using C**”, Pearson,2<sup>nd</sup> Edition,June,2013.
3. R.Thareja, “**Data Structures using C**”, Oxford University Press, 2<sup>nd</sup> Edition, 2014.

**\Course Outcomes:**

At the end of the course, students will be able to

1. Identify the appropriate recursive algorithms and analyze the performance of algorithms.
2. Understand and implement single, double, and circular linked-lists.
3. Implement linear data structures such as Stacks and Queues using array and linked-list representations.
4. Implement nonlinear data structures such as trees and graphs.
5. Linear data structures such as Stacks and Queues

CO- PO Mapping(3/2/1indicatesstrengthofcorrelation)3-Strong, 2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2	3	2										3	2	
CO2	2	2	3										2	3	
CO3		2	3											3	1
CO4		2	3										2	3	
CO5	2	3	2										2	3	2

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. IV Semester</b>		
<b>Code:C00M1</b>	<b>GENDER SENSITIZATION (Common for CE, ME and Min.E)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: Nil</b>		<b>-</b>	<b>-</b>	<b>2</b>

### Course Objectives:

To develop students' sensibility with regard to issues of gender in contemporary India. To provide a critical perspective on the socialization of men and women. To introduce students to information about some key biological aspects of genders. To expose the students to debates on the politics and economics of work. To help students reflect critically on gender violence. To expose students to more egalitarian interactions between men and women.

### MODULE -I:- UNDERSTANDING GENDER

Gender: Why Should We Study It? (*Towards a World of Equals*: Unit -1)

Socialization: Making Women, Making Men (*Towards a World of Equals*: Unit -2)

Introduction. Preparing for Womanhood. Growing up Male. First Lessons in Caste.Different Masculinities.

Just Relationships: Being Together as Equals (*Towards a World of Equals*: Unit -2) Mary iKorn and Onler. Love and Acid just do not Mix. Love Letters. Mothers aniJFathers.

Further Reading: Rosa Parks-The Brave Heart.

### MODULE -II:- GENDER AND BIOLOGY

Missing Women: Sex Selection and Its Consequences (*Towards a World of Equals*: Unit -4) Declining Sex Ratio. Demographic Consequences.

Gender Spectrum: Beyond the Binary (*Towards a World of Equals*: Unit -10) Two or Many? Struggles with Discrimination.

Additional Reading: Our Bodies, Our Health (*Towards a World of Equals*: Unit -13)

### MODULE -III:- GENDER AND LABOUR

A: Housework: the Invisible Labour(*Towards a World of Equals*: Unit -3) "My Mother doesn't Work." "Share the Load."

B: Women's Work: Its Politics and Economics (*Towards a World of Equals*: Unit -7) Fact and Fiction. Unrecognized and Unaccounted work. Further Reading: Wages and Conditions of Work.

### MODULE -IV:- ISSUES OF VIOLENCE

Sexual Harassment: Say No!(*Towards a World of Equals*: Unit -6)

Sexual Harassment, not Eve-teasing- Coping with Everyday Harassment- Further Reading:  
*"Chdpulum. Domestic Violence: Speaking Out (Towards a World of Equals: Unit -5) Is Home a Safe Place? When Women Unite (Film" Rebuilding Lives. Further Reading: New Forums for Justice. Thinking about Sexual Violence (Towards a World of Equals: Unit -11)*

Blaming the Victim-1 Fought for my Life " - Further Reading: The Caste Face of Violence.

## **MODULE -V:- GENDER STUDIES**

Knowledge: Through the Lens of Gender (*Towards a Work/ of Equals: Unit -5*)

Point of View. Gender and the Structure of Knowledge. Further Reading: Unacknowledged Women Artists of Telangana.

Whose History? Questions for Historians and Others (*Towards a World of Equals: Unit -9*) Reclaiming a Past. Writing other Histories. Further Reading: Missing Pages from Modern Telangana History.

Essential Reading: All the Units In the Textbook, "*Towards a World of Equals: A Bilingual Textbook on Gender*" written by A.Suneetha, Uma Bhugubanda, Duggirala Vasanta, Rama Melkote, Vasudha Nagaraj, Mina Rasheed, Gogu Shyamala, Deepa Sreenivas and Susie Thant

Note: Since it Is Interdisciplinary Course, Resource Persons can be drawn from the fields of English Literature or Sociology or Political Science or any other qualified faculty who has expertise in this field.

### **TEXT BOOKS:**

1. Towards a World of Equals: A bilingual Textbook on Gender , A Suneetha -etall

### **REFERENCES:**

1. Sen, Amartya. "More than One Million Women are Missing.' New York Review of Books 37.20 (20 December 1990). Print. *We Were Making History...* *Life Stories of Women in the ToIrmgana People's Struggle*. New Delhi: Kali for Women, 1989.
2. TriptiLahiri. "By the Numbers: Where Indian Women Work." *Women's Studios Journal* (14 November 2012) Available online at: [http:// blogs.visj.com/ India real time/2012/11/14/by - the-numbers-where-Indan-womenworkP](http://blogs.visj.com/India_realtime/2012/11/14/by-the-numbers-where-Indan-womenworkP)
3. K. Satyanarayana and Susie Thant (Ed.) *Steel Nibs Are Sprouting: New Dalit Writing From South India, Dossier 2: Telugu And Kannada* <http://harooreollins.co.in/BookDetail.asp?FlookCndet,3732>
4. Vimata. "Vantillu (The Kitchen)". *Women Writing in India: 600 BC to the Present. Volume II: The 20th Century*. Ed. Susie Thaw and K. Lalita. Delhi: Oxford University Press 1995. 599-601.
5. Shatrughna, Veena et al. *Women's Work and its Impact on Child Health end Nutrition*, Hyderabad, National Institute of Nutrition, Indian Council of Medical Research. 1993.

6. Stree Shakti Sanghatana. 'We Were Making I listory ....' Life Stories of Women in the Telangana People's Struggle. New Delhi: Kali for Women, 1989.

## E - RESOURCES:

1. [http://www.actforyouth.net/resources/rf/rf\\_gender1\\_1213.cfm](http://www.actforyouth.net/resources/rf/rf_gender1_1213.cfm)(UNDERSTANDING GENDER)
2. <https://www.simplypsychology.org/gender-biology.html>(GENDERAND BIOLOGY)
3. <http://www.yourarticlelibrary.com/essay/essay-on-gender-issues-in-labour-market-in-india/40442/> (GENDER AND LABOUR)
4. Journals/Magazines links:-
5. <http://journals.sagepub.com/doi/abs/10.1177/1077801200006007004> (ISSUES OF VIOLENCE)
6. <http://www.nordiclabourjournal.org/emner/likestilling> (GENDER AND BIOLOGY)

## Course Outcomes:

1. After completion of the course, students will be able to:
2. Develop a better understanding of important issues related to gender in contemporary India.
3. Sensitize about the basic dimensions of the biological, sociological, psychological and legal aspects of gender. This will be achieved through discussion of materials derived from research, facts, everyday life, literature and film.
4. Attain a finer grasp of how gender discrimination works in our society and how to counter it.
5. Acquire insight into the gendered division of labour and its relation to politics and economics.
6. Develop a sense of appreciation of women in all walks of life.

CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1						3		3	3		3	3			
CO2						3		3	3		3	3			
CO3						3		3	3		3	3			
CO4						3		3	3		3	3			
CO5						3		3	3		3	3			

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code: C0H08</b>	<b>BUSINESS ECONOMICS &amp; FINANCIAL ANALYSIS</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>
<b>(Common for CE and ME)</b>				

**Prerequisites: Nil**

**Course Objective:**

To learn the basic Business types, impact of the Economy on Business and Firms specifically. To analyze the Business from the Financial Perspective.

### **MODULE-I Introduction to Business and Economics**

**Business:** Structure of Business Firm, Theory of Firm, Types of Business Entities, Limited Liability Companies, Sources of Capital for a Company, Non-Conventional Sources of Finance.

**Economics:** Significance of Economics, Micro and Macro Economic Concepts, Concepts and Importance of National Income, Inflation, Money Supply in Inflation, Business Cycle, Features and Phases of Business Cycle. Nature and Scope of Business Economics, Role of Business Economist, Multidisciplinary nature of Business Economics.

### **MODULE – II Demand and Supply Analysis**

**Elasticity of Demand:** Elasticity, Types of Elasticity, Law of Demand, Measurement and Significance of Elasticity of Demand, Factors affecting Elasticity of Demand, Elasticity of Demand in decision making, Demand Forecasting: Characteristics of Good Demand Forecasting, Steps in Demand Forecasting, Methods of Demand Forecasting.

**Supply Analysis:** Determinants of Supply, Supply Function & Law of Supply.

### **MODULE – III Production, Cost, Market Structures & Pricing**

**Production Analysis:** Factors of Production, Production Function, Production Function with onevariable input, two variable inputs, Returns to Scale, Different Types of Production Functions.

**Cost analysis:** Types of Costs, Short run and Long run Cost Functions.

**Market Structures:** Nature of Competition, Features of Perfect competition, Monopoly, Oligopoly, Monopolistic Competition.

**Pricing:** Types of Pricing, Product Life Cycle based Pricing, Break Even Analysis, Cost Volume Profit Analysis.

**MODULE – IV Financial Accounting:** Accounting concepts and Conventions, Accounting Equation, Double-Entry system of Accounting, Rules for maintaining Books of Accounts, Journal, Posting to Ledger, Preparation of Trial Balance, Elements of Financial Statements, Preparation of Final Accounts.

Ratios,

**MODULE – V Financial Analysis through Ratios:** Concept of Ratio Analysis, Liquidity Ratios, Turnover Ratios, Profitability Ratios, Proprietary Ratios, Solvency, Leverage Ratios (simple problems).  
Introduction to Fund Flow and Cash Flow Analysis (simple problems).

### **TEXT BOOKS:**

1. Aryasri, “**Managerial Economics and Financial Analysis**”, TMH, 2<sup>nd</sup> edition, 2005.(UNITS I,II,III,IV,V).
2. Varshney & Maheswari, “**Managerial Economics**”, 5<sup>th</sup> edition Sultan Chand, 2003.(UNITS, I,II,III).

### **REFERENCES:**

1. H. Craig Peterson & W. Cris Lewis, “**Managerial Economics**”, PHI, 4 Ed.
2. Domnick Salvatore, “**Managerial Economics In a Global Economy**”, Thomson, 4th Edition.
3. Raghunatha Reddy & Narasimhachary, “**Managerial Economics& Financial Analysis**”, 4<sup>TH</sup> edition Scitech.
4. S.N.Maheswari & S.K. Maheswari, “**Financial Accounting**”, 6<sup>th</sup> edition Vikas.
5. Dwivedi, “**Managerial Economics**”, Vikas, 6th Edition.

### **E - RESOURCES:**

1. <http://www.learnerstv.com/Free-Economics-video-lecture-courses.htm>
2. <http://nptel.ac.in/courses/110105067/>
3. <http://nptel.ac.in/courses/110107073/>
4. <http://nptel.ac.in/courses/110101005/>
5. <http://nptel.ac.in/courses/109104073/>

### **Course outcomes:**

After completion of the course, students will be able to:

1. understand the various Forms of Business and the impact of economic variables on the Business
2. Evaluate the production function and identifies the least cost combination to control the costs of production.
3. Understand the structures of various market types and their pricing policies.
4. Understand the types of business forms and also be able to evaluate the investments using capital budgeting techniques.
5. study the firm’s financial position by analysing the Financial Statements of a Company.

CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1		1	1							1	1		1	1
CO2	1		1	1		1					1	1		1	1
CO3	1		1	1					1		1			2	1
CO4	1		1	1		1			2		1			1	1
CO5	1		1	1					1		1	1		1	1



<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code:C0321</b>	<b>METROLOGY AND INSTRUMENTATION</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

The objective of this subject is to provide basic knowledge of different mechanical measuring instruments and gauges.

**MODULE I: Systems of Limits, Fits and Tolerance & Limit Gauges**

Systems of Limits and Fits: Introduction, normal size, tolerance limits, deviations, allowance, fits and their types-unilateral and bilateral tolerance system, hole and shaft basis systems - interchangeability and selective assembly. Indian standard Institution system British standard system, International Standard system for plain and screwed work.

Limit Gauges: Taylor's principle, Design of go and No go gauges, plug ring, snap, gap, taper, profile and position gauges.

**MODULE II: Linear, Angle and Taper Measurement & Optical Measuring Instruments**

Linear Measurement: Length standard, line and end standard, slip gauges calibration of the slip gauges, Dial indicator.

Measurement of Angles and Tapers: Different methods - Bevel Protractor - angle slip gauges- spirit levels – sin bars - Rollers and spheres used to determine the tapers.

Optical Measuring Instruments: Tool Maker Microscope and its uses collimators, optical projector, auto collimator and interferometer.

**MODULE III: Surface Roughness Measurement & Instrumentation**

A: Surface Roughness Measurement: Profilo graph. Talysurf, ISI symbols for indication of surface finish. Comparators-Types-Mechanical, Electrical, optical and pneumatical compactors.

B: Instrumentation–Basic principles of measurement–Measurement systems, generalized configuration and functional descriptions of measuring instruments examples. Dynamic performance characteristics sources of error, Classification and elimination of error.

**MODULE IV: Measurement of Displacement & Temperature**

Measurement of Displacement: Theory and construction of various transducers to measure displacement Piezo electric, Inductive, capacitance, resistance, ionization and Photo electric transducers, Calibration procedures.

Measurement of Temperature: Classification Ranges Various Principles of measurement Expansion, Electrical Resistance Thermistor, Thermocouple, Pyrometers, Temperature

Indicators

## **MODULE V: Strain Measurements & Elements of Control Systems**

Stress Strain Measurements: Various types of stress and strain measurements electrical strain gauge gauge factor method of usage of resistance strain gauge for bending compressive and tensile strains usage for measuring torque, Strain gauge Rosettes.

Elements of Control Systems: Introduction, Importance Classification Open and closed systems, Servo mechanisms Examples with block diagrams Temperature, speed & position control systems.

### **TEXT BOOKS**

1. R.K. Jain, “**Engineering Metrology**”, Khanna Publishers, 2016.
2. Backwith, Marangoni, Lienhard, “**Mechanical Measurements**”, Pearson Education, 2015.
3. Dr.D.S.Kumar, **Mechanical Measurements and Control** Metropolitan Book Co.Pvt.Ltd.

### **REFERENCES**

1. M. Mahajan, “**A Text book of Metrology**” Danpath Rai & Co. 2010.
2. J.F.W.Galyer, Charles Reginald Shotboli, “**Metrology for Engineers**” , 5<sup>th</sup> edition, Cengage Learning Publisher, 2014.
3. Docbelin O.E. Manik. D.N. “**Measurement System**” Tata McGraw Hill, 2015.
4. I C Gupta, “**Engineering Metrology**” Danpath Rai & Co, 2016.
5. S. Bhaskar, “**Instrumentation and Control Systems**”, Anuradha Agencies.

### **E - RESOURCES**

1. <http://home.iitk.ac.in/~vkjain/Lecture%204-Metrology-F-21-8-14.pdf>
2. [http://users.encs.concordia.ca/~nrskumar/Index\\_files/Mech6491/Lecture%201.pdf](http://users.encs.concordia.ca/~nrskumar/Index_files/Mech6491/Lecture%201.pdf)
3. <http://nptel.ac.in/courses/112106179/19>
4. <https://www.youtube.com/watch?v=qBKw42ZM5c>
5. <https://www.degruyter.com/view/j/mms>
6. <http://www.metrology-journal.org/>

### **Course Outcomes:**

At the end of the course, students will be able to:

1. Understand the Systems of Limits, Fits and Tolerance & Limit Gauges.
2. Illustrate Linear, Angle and Taper measurement instruments & optical measuring instruments.
3. Measure Surface Roughness and know about Instrumentation system.
4. Apply the instruments for displacement & temperature.
5. Understand the stress strain measurements & elements of control systems.

CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1	1		3	2		1					3	1	1	
CO2	1	1		3	2		1					3	1	1	
CO3	1	1		3	2		1					3	1	1	
CO4	1	1		3	2		1					3	1	1	
CO5	1	1		3	2		1					3	1	1	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code:C0322</b>	<b>DESIGN OF MACHINE MEMBERS – I</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Mechanics of solids

### **Course Objectives:**

The objective of this subject is to provide the design knowledge about machine members like welded joints, bolted joints, shafts, couplings by considering different stresses.

### **MODULE I: Introduction & Stresses in Machine Members**

Introduction: General considerations in the design of Engineering Materials and their properties – selection – Manufacturing consideration in design. Tolerance and fits - BIS codes of Steels.

Stresses in Machine Members: Simple stresses –mohrs circle – Introduction to Torsion - Complex stresses – impact stresses – stress strain relation – various theories of failure – factor of safety – design for strength and rigidity – preferred numbers. The concept of stiffness in tension, bending, torsion and combined situations.

### **MODULE II: Fatigue Loading**

Fatigue Loading: Stress concentration – Theoretical stress concentration factor – Fatigue stress concentration factor - notch sensitivity – Design for fluctuating stresses – Endurance limit – Estimation of endurance strength – Fatigue theories of failure - Goodman and Soderberg.

### **MODULE III: Riveted, Welded & Bolted Joints**

A: Riveted Joints: Modes of failure of riveted joints – Strength equations – efficiency of riveted joints – Design of Boiler joints - eccentrically loaded riveted joints.

B: Welded Joints: Design of Fillet welds – axial loads – circular fillet welds – bending and torsion - eccentrically loaded joints.

Bolted Joints: Design of bolts with pre – stresses - Design of joints under eccentric loading - bolt of uniform strength, Cylinder cover joints.

### **MODULE IV: Design of Shafts, Shaft Coupling & Axially Loaded Joints**

Design of Shafts: Design of solid and hollow shafts for strength and rigidity – Design of shafts for combined bending and axial loads – Shaft sizes – BIS code – Design of shaft for a gear and belt drives. Shaft Coupling: Rigid couplings – Muff, Split muff and Flange couplings. Flexible couplings – Pin- Bush coupling.

**Axially Loaded Joints:** Keys, Cotters and Knuckle Joints: Design of Keys - stresses in keys - cotter joints - spigot and socket, sleeve and cotter, jib and cotter joints - Knuckle

joints.

## **MODULE V: Mechanical Springs**

Mechanical Springs: Stresses and deflections of helical springs - Extension -compression springs - Springs for static and fatigue loading- natural frequency of helical springs - Energy storage capacity - helical torsion springs - Co-axial springs.

### **TEXT BOOKS**

1. Shigley, “**Mechanical Engineering Design**”, McGraw-Hill, 10<sup>th</sup> edition, 2014.
2. Pandya & Shah, “**Machine design**”, Charotar Publishers, 19<sup>th</sup> edition, 2014.

### **REFERENCES**

1. V.M. Faires, “**Design of Machine Elements**”, C.B.S. Publishers & Distributors, The Macmillan company, 4<sup>th</sup> edition, 1965.
2. Allen S. Hall, “**Machine design**”, Schaum Series, McGraw hill, 1966.
3. S MD Jalaludin, “**Machine Design**”, Anuradha Publishers Chennai. 3<sup>rd</sup> edition, 2004.
4. Data Books: (i) P.S.G. College of Technology (ii) Mahadevan, CBS publisher, 4<sup>th</sup> edition, 2013.
5. V.B. Bhandari, “**Design of Machine Elements**”, 4<sup>th</sup> edition, McGraw-Hill, 2016.

### **E - RESOURCES**

1. [nptel.ac.in/courses/IIT...I/...connections/3\\_welded\\_and\\_welding\\_connections.pdf](http://nptel.ac.in/courses/IIT...I/...connections/3_welded_and_welding_connections.pdf)
2. [nptel.ac.in/courses/112106137/pdf/1\\_1.pdf](http://nptel.ac.in/courses/112106137/pdf/1_1.pdf)
3. [web.itu.edu.tr/~halit/Makel/Ch\\_10\\_slides\\_m.pdf](http://web.itu.edu.tr/~halit/Makel/Ch_10_slides_m.pdf)
4. [research.ijcaonline.org/efitra/number2/efitra1014.pdf](http://research.ijcaonline.org/efitra/number2/efitra1014.pdf)
5. [www.technicaljournalsonline.com/ijaers/VOL%20III/.../395.pdf](http://www.technicaljournalsonline.com/ijaers/VOL%20III/.../395.pdf)
6. [nptel.ac.in/courses/112105124/34](http://nptel.ac.in/courses/112105124/34)

### **Course Outcomes**

At the end of the course, students will be able to

1. Understand the general considerations in design.
2. Analyze the fatigue loading and endurance limit.
3. Determine stresses in riveted, threaded and welded joints.
4. Understand the shaft design and shaft couplings.
5. Analyze the natural frequency of helical springs.

CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	1				1		1				1	2	1	
CO2	3	2	2			2						1	2	1	
CO3	2	1	1		2	1			2			2	2	1	
CO4	2			1		2		2				1	2	1	
CO5	2	1	2			1		2				2	2	1	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code:C0323</b>	<b>STEAM POWER &amp; JET PROPULSION</b> <i>(Use of standard Steam Tables is permitted)</i>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Thermodynamics

### **Course Objectives:**

To apply the laws of Thermodynamics to analyze steam and gas turbine cycles and to perform analysis of the major components of steam and gas turbine plants and their applications.

### **MODULE I:**

**Steam Power Plant:** Rankine cycle - Schematic layout, Thermodynamic Analysis, Concept of Mean Temperature of Heat addition, Methods to improve cycle performance – Regeneration & reheating.

**Boilers** – Classification – Working principles with sketches including H.P. Boilers – Mountings and Accessories – Working principles- Boiler horse power, Equivalent Evaporation, Efficiency and Heat balance – Draught- Classification – Height of chimney for given draught and discharge- Condition for maximum discharge- Efficiency of chimney.

### **MODULE II:**

**Steam Nozzles:** Stagnation Properties- Function of nozzle – Applications and Types- Flow through nozzles- Thermodynamic analysis – Assumptions -Velocity of nozzle at exit- Ideal and actual expansion in nozzle- Velocity coefficient- Condition for maximum discharge- Critical pressure ratio- Criteria to decide nozzle shape- Super saturated flow, its effects, Degree of super saturation and Degree of undercooling - Wilson line.

### **MODULE III: Steam Condensers & Steam Nozzles**

**Steam Turbines:** Classification – Impulse turbine; Mechanical details – Velocity diagram – Effect of friction – Power developed, Axial thrust, Blade or diagram efficiency – Condition for maximum efficiency. De-Laval Turbine - its features- Methods to reduce rotor speed- Velocity compounding and Pressure compounding- Velocity and Pressure variation along the flow – Combined velocity diagram for a velocity compounded impulse turbine.

**Reaction Turbine:** Mechanical details – Principle of operation, Thermodynamic analysis of a stage, Degree of reaction – Velocity diagram – Parson's reaction turbine – Condition for maximum efficiency

## **MODULE IV:**

**Steam Condensers:** Requirements of steam condensing plant – Classification of condensers – Working principle of different types – Vacuum efficiency and Condenser efficiency – Air leakage, sources and its affects, Air pump- Cooling water requirement.

**Gas Turbines:** Simple gas turbine plant – Ideal cycle, essential components – Parameters of performance – Regeneration, Inter cooling and Reheating –Closed and Semi-closed cycles – Merits and Demerits- Combustion chambers and turbines of Gas Turbin Plant- Brief Concepts, combined cycle.

## **MODULE V:**

**Jet Propulsion:** Principle of Operation –Classification of jet propulsive engines – Working Principles with schematic diagrams and representation on T-S diagram - Thrust, Thrust Power and Propulsion Efficiency – Turbo jet engines – Needs and Demands met by Turbo jet – Schematic Diagram, Thermodynamic Cycle, Performance Evaluation Thrust Augmentation – Methods.

**Rockets:** Application – Working Principle – Classification – Propellant Type – Thrust, Propulsive Efficiency – Specific Impulse – Solid and Liquid propellant Rocket Engines.

## **TEXT BOOKS**

1. R.K. Rajput, “**Thermal Engineering**”, Lakshmi Publications, 10<sup>th</sup> edition, 2017.
2. V.Ganesan “**Gas Turbines**”, TMH Publishers, 3rd edition, 2010.

## **REFERENCES**

1. R. Yadav “**Thermodynamics and Heat Engines**”, Central Book Depot, 7<sup>th</sup> edition, 2007.
2. P.Khajuria&S.P.Dubey “**Gas Turbines and Propulsive Systems**”, Dhanpatrai Publications, 2012.
3. Cohen, Rogers and Saravana Muttou, Addison Wesley – Longman “**Gas Turbines**”, Pearson publishers, 5<sup>th</sup> edition, 2001.
4. P.L.Bellaney “**Thermal Engineering**”, khanna publishers. 5<sup>th</sup> edition, 2010.
5. M.L.Marthur& Mehta “**Thermal Engineering**”, Jain bros Publishers, 3<sup>rd</sup> edition, 2014.

## **E - RESOURCES**

1. <http://nptel.ac.in/courses/112106133/>
2. <https://www.journals.elsevier.com/applied-thermal-engineering>
3. <http://www.personal.utulsa.edu/~kenneth-weston/chapter5.pdf>
4. <https://www.irjet.net/archives/V2/i5/IRJET-V2I5185.pdf>
5. <http://nptel.ac.in/courses/114105029/>
6. <http://nptel.ac.in/courses/108105058/>



## Course Outcomes

At the end of the course, students will be able to

1. Develop state – space diagrams based on the schematic diagrams of process flow of steam and gas turbine plants
2. Apply the laws of Thermodynamics to analyze thermodynamic cycles
3. Differentiate between vapour power cycles and gas power cycles
4. Infer from property charts and tables and to apply the data for the evaluation of performance parameters of the steam and gas turbine plants
5. Understand the functionality of major components of steam and gas turbine plants and to do the analysis of these components

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO 1	PO 2	PO 3	PO 4	PO 5	PO 6	PO 7	PO 8	PO 9	PO 10	PO 11	PO 12	PSO 1	PSO 2	PSO 3
CO1	2	2	1	2	3	1	1					3	2		
CO2	2	2	1	2	2	1	3				2	2	2		
CO3	2	2	1	2	1	1	3				3	2	2	1	
CO4	3	2	3	3	1	2	3			3	3	3	2	1	
CO5	2	2	2	3	1	2	3			3	2	2	2	1	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code:C0313</b>	<b>MACHINE DRAWING</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:2</b>		<b>1</b>	<b>-</b>	<b>2</b>

**Prerequisites:** Engineering Graphics

### **Course Objectives:**

To understand projections of simple machine elements and understand assembly drawings of typical machine parts such as Connecting rod, Eccentric, Cross head, Screw jack, Plummer block.

### **Machine Drawing Conventions:**

Need for drawing conventions - introduction to IS conventions

- Methods of dimensioning, general rules for sizes and placement of dimensions for holes, centers, curved and tapered features
- Types of sections - selection of section planes and drawing of sections and auxiliary sectional views. Parts not usually sectioned.
- Conventional representation of materials, common machine elements and parts such as screws, nuts, bolts, keys, gears, webs, ribs, springs.
- Title boxes, their size, location and details - common abbreviations & their liberal usage
- Assembly drawings - working drawings of machine parts.

### **I. Drawing of Machine Elements and simple parts:**

Selection of Views, additional views for the following machine elements and parts with everydrawing proportion.

- Popular forms of Screw threads, bolts, nuts, stud bolts, tap bolts, set screws.
- Keys, cotter joints and knuckle joint, bolted joint.
- Riveted joints for plates
- Shaft coupling, flange coupling and universal coupling, socket and spigot joint.

### **II. Assembly Drawings:**

- Engine parts - Stuffing boxes, Cross heads, Eccentrics, Petrol Engine connecting rod, Piston assembly.
- Other machine parts - Screws jack, Milling machine tail stock, Plummer block, single tool post, Clapper block.

### **TEXT BOOKS**

- K.L.Narayana, P.Kannaiah "**Machine Drawing**", New Age Publishers, 5<sup>th</sup> edition, 2016.
- RK Dhawan "**Machine Drawing**", S.Chand Publications, Revised edition, 2014.
- N.D.Bhatt "**Machine Drawing**", Charotar Publishing House pvt ltd, 48<sup>th</sup> edition, 2013.

## REFERENCES

1. P.S.Gill “**Machine Drawing**”, S.K. Kataria & Sons Publisher, 17<sup>th</sup> edition, 2009.
2. Rajput “**Machine Drawing**”, Lakshmi Publications
3. K.C.JOHN “**Machine Drawing**”, PHI Learning Pvt Ltd, 2009
4. N.D. Junnarkar “**Machine Drawing**”, Pearson Education India, 2007.

## E – RESOURCES

1. <http://nptel.ac.in/courses/105108069/>
2. <http://www.me.metu.edu.tr/courses/me114/Lectures/assembly.htm>
3. <http://www.nature.com/nature/journal/v58/n1510/abs/058543c0.html>

## Course Outcomes:

At the end of the course, students will be able to:

1. Understanding of machine conventions in accordance with IS Conventions.
2. Illustrate the screws, bolts and nuts.
3. Demonstrate the keys, couplings and joints.
4. Preparation of the part or assembly drawings as per the conventions.
5. Preparation of the machine parts or assembly drawings as per the conventions.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2	1	1	2	1					1		1	2		
CO2	2	1	1		2					1		1	2		
CO3	2	1	1	2	2					1		1	2		
CO4	2	1	1	2	2					1		1	1		
CO5	2	1	1		2					1		1	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code:C0327</b>	<b>NON DESTRUCTIVE TESTING</b>  (Professional Elective – I)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

### **Prerequisites: Strength of Materials, and Metallurgy and Material Science**

**Course Objective:** The purpose of NDT is to inspect an engineering materials in a safe, reliable, and cost effective manner without causing damage to the materials. This is in contrast to destructive testing where the material being tested is damaged or destroyed during the inspection process.

**MODULE – I :** Introduction to NDT – NDT Versus Mechanical testing, Overview on Non Destructive Testing Methods, Material characterization. merits and limitations, Physical characteristics of materials, Applications , Visual inspection.

**MODULE – II :** Surface NDT Methods: Liquid Penetration Testing , Ultrasonic Test ,Principles, types and properties of liquid penetrants, developers, advantages and limitations, TestingProcedure, Interpretation of results.

**MODULE - III:** Magnetic Particle Testing- Theory of magnetism, inspection materials Magnetization methods, Interpretation and evaluation of test indications, Principles and methods of demagnetization, Residual magnetism.

**MODULE – IV :** Thermography Testing– Principles, Contact and non contact inspection methods, Techniques for applying liquid crystals, Advantages and limitation , Infrared radiation and infrared detectors, Instrumentations and methods, applications.

**MODULE -V:** Eddy Current Testing,. Eddy Current Testing-Generation of eddy currents, Properties of eddy currents, Eddy current sensing elements, Probes, Instrumentation, Types of arrangement, Applications, advantages, Limitations, Interpretation/Evaluation.

### **TEXT BOOKS:**

1. Baldev Raj, T. Jayakumar, M. Thavasimuthu, Practical Non-Destructive Testing”, Narosa Publishing House, 2009.
2. Ravi Prakash, Non-Destructive Testing Techniques”, 1st revised edition, New Age International Publishers, 2010

### **REFERENCES:**

1. ASM Metals Handbook, “Non-Destructive Evaluation and Quality Control”, American Society of Metals, Metals Park, Ohio, USA, 200, Volume-17.
2. Paul E Mix, “Introduction to Non-destructive testing: a training guide”, Wiley, 2nd Edition New Jersey, 2005
3. Charles, J. Hellier, Handbook of Non-destructive evaluation”, McGraw Hill, New York 2001.

## E - RESOURCES:

1. [https://onlinecourses.nptel.ac.in/noc20\\_mm07/preview](https://onlinecourses.nptel.ac.in/noc20_mm07/preview)
2. <https://nptel.ac.in/content/storage2/courses/113106065/Week%208/Lesson19.pdf>
3. <https://nptel.ac.in/courses/112/105/112105051/>
4. <https://nptel.ac.in/noc/courses/noc19/SEM2/noc19-ph13/>
5. <https://nptel.ac.in/courses/112/107/112107209/>

## Course outcomes:

After completion of the course, students will be able to:

1. Able to Understand different methods of Non Destructive Testing.
2. Analyzing Materials and evaluating Defects by Using Liquid Penetration and Ultrasonic test.
3. Analyzing Materials and evaluating Defects by Using Magnetic Penetration Test.
4. Analyzing Materials and evaluating Defects by Using Thermography Test.
5. Analyzing Materials and evaluating Defects by Using Eddy Current Test.

CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3		2	2	3		3				2				
CO2	1	3	3	2								1			1
CO3	3	3	2	3			2					1		3	
CO4	2		3	2			2				3	3			3
CO5	2		2		2		3				2	3		3	3

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code:C0328</b>	<b>APPLIED HYDRAULICS AND PNEUMATICS</b>  (Professional Elective – I)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

This course will give an appreciation of the fundamental principles, design and operation of hydraulic and pneumatic machines, components and systems and their application in recent automation revolution

### **MODULE I: Fluid Power Principles and Fundamentals**

Introduction to Fluid power- Advantages and Applications- Fluid power systems – Types of fluids- Properties of fluids Basics of Hydraulics – Pascal’s Law- Principles of flow – Work, Power and Torque. Properties of air– Perfect Gas Laws.

### **MODULE II: Hydraulic System and Components**

Sources of Hydraulic power: Pumping Theory – Pump Classification- Construction, Working, Design, Advantages, Disadvantages, Performance, Selection criterion of Linear, Rotary- Fixed and Variable displacement pumps, Hydraulic Actuators: Cylinders – Types and construction, Hydraulic motors Control Components: Direction control, Flow control and Pressure control valves- Types, Construction and Operation- Applications – Types of actuation. Accessories: Reservoirs, Accumulators, Intensifiers, Pressure Switches- Applications- Fluid Power ANSI Symbol

### **MODULE III: Hydraulic Circuits**

A: Industrial hydraulic circuits- Regenerative, Pump Unloading, Double-pump, Pressure Intensifier, Air over oil, Sequence, Reciprocation, Synchronization, Fail-safe.

B: Speed control, Hydrostatic transmission, Accumulators, Electro hydraulic circuits, Mechanical Hydraulic servo systems.

### **MODULE IV: Pneumatic System**

Compressors- Filter, Regulator, Lubricator, Muffler, Air control Valves, Quick Exhaust valves, Pneumatic actuators, Servo systems. Introduction to Fluidics, Pneumatic logic circuits.

## **MODULE V: Design of Hydraulic and Pneumatic Circuits**

Design of circuits using the components of hydraulic system for Drilling, Planning, Shaping, Punching, Press. – Selection, fault finding and maintenance of hydraulic components- Sequential circuit design for simple application using cascade method, Electro pneumatic circuits. Selection criteria of pneumatic components – Installation fault finding and maintenance of pneumatic components. Microprocessor and PLC- Applications in Hydraulic and Pneumatics - Low cost Automation – Hydraulic and Pneumatic power packs.

### **TEXT BOOKS**

1. Srinivasan. R, "**Hydraulic and Pneumatic Control**", IInd Edition, Tata McGraw - Hill Education, 2012.
2. Anthony Esposito," **Fluid Power with Applications**", PHI / Pearson Education, 2005.

### **REFERENCES**

1. Shanmugasundaram.K, "**Hydraulic and Pneumatic controls**", Chand & Co, 2006.
2. Majumdar, S.R., "**Oil Hydraulics Systems- Principles and Maintenance**", Tata McGraw Hill, 2001
3. Micheal J, Pinches and Ashby, J.G., "**Power Hydraulics**", Prentice Hall, 1989.
4. Dudelyt, A Pease and John J Pippenger, "**Basic Fluid Power**", Prentice Hall, 1987.
5. Majumdar, S.R., "**Pneumatic Systems – Principles and Maintenance**", Tata McGraw Hill, 2007.

### **E - RESOURCES**

1. Concerned Website links
2. Concerned Journals/Magazines links
3. NPTEL Videos

### **Course Outcomes**

At the end of the course, students will be able to

1. Understand the fundamentals of fluids and fluid power systems
2. Functioning and applications of various hydraulic system components

3. Applications of hydraulic servo circuits
4. Functioning and applications of various pneumatic system components
5. Design PLC based hydraulic and pneumatic circuits for low cost automation

CO- PO Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes (POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	2			2							1	2		
CO2	3	2			2							1	2		
CO3	3	2			2							1	2		
CO4	2	2			2							1	2		
CO5	2	2			2							1	2		



<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code: C0329</b>	<b>AUTOMOBILE ENGINEERING (Professional Elective – I)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

The objective of this subject is to provide knowledge about various systems involved in automobiles.

**MODULE I: Introduction, Fuel System & C.I. Engines**

Introduction : Components of four wheeler automobile – chassis and body – Types of chassis - power unit –power transmission – rear wheel drive, front wheel drive, 4 wheel drive – types of automobile engines, engine construction, turbo charging and super charging – engine lubrication, splash and pressure lubrication systems, oil filters, oil pumps – crank case ventilation – engine service, re boring, de carbonization, nitriding of crank shaft.

Fuel System: S.I. Engine: Fuel supply systems, Mechanical and electrical fuel pump – filters – carburetor – types – air filters – petrol injection. C.I. Engines: Requirements of diesel injection systems, types of injection systems, fuel pump, nozzle, spray formation, injection timing, testing of fuel pumps.

**MODULE II: Cooling System & Ignition System**

Cooling System : Cooling Requirements, Air Cooling, Liquid Cooling, Thermo, water and Forced Circulation System – Radiators – Types – Cooling Fan - water pump, thermostat, evaporating cooling – pressure sealed cooling – antifreeze solutions.

Ignition System: Function of an ignition system, battery ignition system, constructional features of storage, battery, auto transformer, contact breaker points, condenser and spark plug – Magneto coil ignition system, electronic ignition system using contact breaker, electronic ignition using contact triggers – spark advance and retard mechanism.

**MODULE III: Emission, Electrical System & Safety Electronics**

A: Emission from Automobiles: Pollution standards National and international – Pollution Control – Techniques – Multipoint fuel injection for SI Engines. Common rail diesel injection Energy alternatives – Solar, Photo-voltaic, hydrogen, Biomass, alcohols, LPG, CNG, liquid fuels and gaseous fuels, electrical-their merits and demerits.

B: Electrical System: Charging circuit, generator, current – voltage regulator – starting system, bendix drive mechanism solenoid switch, lighting systems, Horn, wiper, fuel gauge – oil pressure gauge. Safety electronics: electronics circuit airbag, anti slip regulation (ASR), electronic stability programs (ESP).

## **MODULE IV: Transmission System**

Transmission System: Clutches, principle, types, cone clutch, single plate clutch, multi plate clutch, magnetic and centrifugal clutches, fluid fly wheel – gear boxes, types, sliding mesh, construct mesh, synchro mesh gear boxes, epicyclic gear box, over drive torque converter. Propeller shaft – Hotch – Kiss drive, Torque tube drive, universal joint, differential rear axles – types – wheels and tyres.

## **MODULE V: Suspension, Braking & Steering System**

Suspension System: Objects of suspension systems – rigid axle suspension system, torsion bar, shock absorber, Independent suspension system, active and passive suspensions, magnetic dampers. Braking System: Mechanical brake system, Hydraulic brake system, Master cylinder, wheel cylinder tandem master cylinder Requirement of brake fluid, Pneumatic and vacuum brakes, antilock braking systems (ABS) and EBS.

Steering System: Steering geometry – camber, castor, king pin rake, combined angle toe - in, center point steering. Types of steering mechanism – Ackerman steering mechanism, Davis steering mechanism, steering gears – types, steering linkages, power steering.

### **TEXT BOOKS**

1. Kirpal Singh, “**Automobile Engineering**”, Vol.1 & 2, Seventh Edition, Standard Publishers, 1997.
2. Jain K.K. and Asthana. R.B, “**Automobile Engineering**” Tata McGraw Hill Publishers, 2002.

### **REFERENCES**

1. Newton, Steeds and Garet, “**Motor Vehicles**”, Butterworth Publishers, 1989.
2. Joseph Heitner, “**Automotive Mechanics**,” Second Edition, East-West Press, 1999.
3. Martin W, Stockel and Martin T Stockle , “**Automotive Mechanics Fundamentals**,” The Good heart –Will Cox Company Inc, USA, 1978.
4. Heinz Heisler, “**Advanced Engine Technology**”, SAE International Publications USA, 1998.
5. Ganesan V. “**Internal Combustion Engines**”, Third Edition, Tata McGraw-Hill, 2007.

### **E - RESOURCES**

1. <https://ocw.mit.edu/courses/mechanical-engineering/2-61-internal-combustion-engines-spring-2008/>
  2. [http://test.araiindia.com/index.php?option=com\\_content&view=article&id=36&Itemid=36](http://test.araiindia.com/index.php?option=com_content&view=article&id=36&Itemid=36)
  3. <http://www.dli.ernet.in/handle/2015/205420>
  4. International Journal of Automotive Technology -  
<http://www.springer.com/engineering/mechanical+engineering/journal/122>
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### **Course Outcomes**

At the end of the course, students will be able to

1. Understand the various vehicle structure and Components of IC

engine.

2. Gain Knowledge in various auxiliary systems used in an automobile.
3. Understand the principle and application of Transmission systems in an automobile.
4. Demonstrate the use of steering, braking and suspension systems in an automobile.
5. Apply the advantages of various alternative energy sources.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(P Os)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2		2	3	3		1				1	1	1		
CO2	3	3	2	3	3		1				1	1	1		
CO3	3	2	3	2	3	1	1				1	2	1		
CO4	2	3	3	3	3	1	1						2	2	
CO5	2	3	3	3	3	3	1				1	1	2	2	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code: C0330</b>	<b>MECHANICAL VIBRATIONS</b> (Professional Elective – I)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisite: Dynamics of Machines**

**Course Objectives:**

An introductory course in linear mechanical vibrations where students acquire the ability to formulate mathematical models of problems in vibrations using Newton's second law or energy principles, determine a complete solution to mechanical vibration problems using mathematical or numerical techniques and physical and design interpretations from the results.

**Module – I: Introduction**

**Introduction:** Importance and scope, definition and terminology, simple harmonic motion, combination of simple harmonic motions, Fourier analysis.

**MODULE – II: Single Degree Freedom Systems-I, Single Degree Freedom Systems-**

**II & Single Degree Freedom Systems with Forced Vibrations**

**A: Single Degree Freedom Systems-I:** Un damped free vibration: Classical method, Energy method, phase plane method, equivalent systems, torsional systems.

**B: Single Degree Freedom Systems-II:** Damped free vibration: Viscous damping, underdamping, critical damping, coulomb damping, equivalent damping coefficient

**C: Single Degree Freedom Systems With Forced Vibrations:** Steady state forced vibration, sources of excitation, impressed harmonic force, impressed force due to unbalance, motion excitation, transmissibility and isolation, performance of different type of isolators, power absorbed by viscous damping, General theory of seismic instruments, accelerometer and vibro meter, methods of vibration control, excitation reduction at source, system modification.

**Module - III: Two Degree Freedom Systems**

**Two Degree Freedom Systems:** Natural frequencies and modes of vibration by classical method of spring-mass system, forced vibration, dynamic vibration absorber

**Module - IV: Multi Degree Freedom Systems**

**Multi Degree Freedom Systems:** Influence co-efficient method, damped mass and distributed mass systems, Stodola method, Holzer's method, Newton's iteration method, orthogonality of mode shapes.

**Module - V: Vibration in Continuous Systems**

**Vibration In Continuous Systems:** Longitudinal vibration of bars, torsional vibrations of circular rods or shafts, lateral vibrations of beams and shafts.

Whirling of shafts critical speed of shafts, Rayleigh's upper bound approximation, Dunkerley's lower bound approximation, critical speed of shafts with damping.

**Text Books:**

1. G.K. Grover "Mechanical Vibrations", Nem Chand Publisher

2. J.S.Rao and K.Gupta “**Theory and practice of mechanical Vibrations**”, New Age International Publishers

### Reference Books:

1. W.T.Thomson “**Vibration Theory and Applications**”, CRC Press Publishers
2. Timeshenko and Young “**Vibration problems in Engineering**”, Oxford City Press Publishers
3. S.S. Rao “**Mechanical Vibrations**”, Pearson Edu
4. Tongue “**Principles of Vibrations**”, Oxford Univ. Press
5. “**Mechanical Vibration**”, Shyam Series.

### Course Outcomes:

After completion of the course, students will be able to:

1. Construct the equations of motion from free-body diagrams.
2. Solve the motion and the natural frequency of (a) a freely vibrating single degree of freedom undamped and damped motion.
3. Construct the governing differential equation and its solution for a vibrating mass subjected to an arbitrary force.
4. Decompose any periodic function into a series of simple harmonic motions using Fourier series analysis.
5. Solve the motion and the natural frequency for forced vibration of a single degree of freedom damped or un-damped system.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PS Os		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2	1	2	3	2	1			2			2	3		
CO2	2	1	2	3	2	1			2			2	3		
CO3	2	1	2	3	2	1			2			2	3		
CO4	3	1	3	3	2	1			2			2	3		
CO5	3	1	3	3	2	1			2			2	3		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code: C0331</b>	<b>ENERGY CONSERVATION AND ENERGY MANAGEMENT</b> (Professional Elective – I)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites: Nil**

### **Course Objectives:**

The students will be able to understand and analyze the energy data of industries, carryout energy accounting and balancing, conduct energy audit and suggest methodologies for energysavings and utilize the available resources in optimal ways

### **MODULE I: Introduction**

Energy - Power – Past & Present scenario of World; National Energy consumption Data – Environmental aspects associated with energy utilization –Energy Auditing: Need, Types, Methodology and Barriers. Role of Energy Managers. Instruments for energy auditing.

### **MODULE II Thermal Systems**

Stoichiometry, Boilers, Furnaces and Thermic Fluid Heaters – Efficiency computation and ENCON measures. Steam: Distribution & Usage: Steam Traps, Condensate Recovery, Flash Steam Utilization, Insulators &Refractory.

### **MODULE III: Lighting and Electrical Systems**

A: Illumination – Lux, Lumens, Types of lighting, Efficacy, LED Lighting and scope of ENCON in Illumination.

B: Components of EB billing – HT and LT supply, Transformers, Cable Sizing, Concept of Capacitors, Power Factor Improvement, Harmonics, Electric Motors - Motor Efficiency Computation, Energy Efficient Motors

### **MODULE IV: Energy Conservation in Major Utilities**

Pumps, Fans, Blowers, Compressed Air Systems, Refrigeration and Air Conditioning Systems – Cooling Towers – D.G. sets

### **MODULE V Economics**

Energy Economics – Discount Rate, Payback Period, Internal Rate of Return, Net Present Value, Life Cycle Costing –ESCO concept

## REFERENCE BOOKS

1. Witte. L.C., P.S. Schmidt, D.R. Brown, **“Industrial Energy Management and Utilisation”**, Hemisphere Publ, Washington
2. Callaghn, P.W. **“Design and Management for Energy Conservation”**, Pergamon Press, Oxford
3. Dryden. I.G.C., **“The Efficient Use of Energy”** Butterworths, London
4. Steve Doty, Wayne C. Turner **“Energy Management Hand book”**, Fairmont Press; 8<sup>th</sup>Edition, 2012.
5. W.R. Murphy and G. McKay **“Energy Management”**, Butterworth-Heinemann Ltd, 2009

## E - RESOURCES

1. <http://www.em-ea.org/>
2. <https://www.journals.elsevier.com/energy-conversion-and-management/>
3. <http://aea-al.org/wp-content/uploads/2015/07/1118838254.pdf>

## Course Outcomes

At the end of the course, students will be able to

1. Apply the energy management approaches and role of energy manager.
2. Analyse energy conservation measures in lighting and electrical systems
3. Apply the principles of thermal engineering and energy management to improve the performance of thermal systems.
4. Analyse methods of energy conservation and energy efficiency for major utilities.
5. Apply to economic analysis of energy utilization.

CO- PO Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	2	2	1								1	2		
CO2	3	2	2	1								1	2		
CO3	3	2	2	1								1	2		
CO4	2	2	2	1								1	2		
CO5	2	2	2	1								1	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code:C0324</b>	<b>KINEMATICS AND DYNAMICS LAB</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:1</b>		<b>-</b>	<b>-</b>	<b>2</b>

### **Course Objectives:**

The objective of the lab is to practice the elements in kinematics and dynamics such as linkages, gears, cams and provide the basic knowledge to design such elements.

### **List of Experiments**

**Note:** Any 12 experiments need to be performed

1. Characteristics study of Cam Profile.
2. Determination of Critical Speed.
3. Determination of Gyroscopic Couple.
4. Determination of Natural Frequency of spring and mass system.
5. Determination of Natural Frequency of free transverse system.
6. Determination of Radius of Gyration and Moment of Inertia of compound pendulum.
7. Determination of Radius of Gyration and Moment of Inertia of bifilar system.
8. Characteristics study of Balancing of Rotating Masses-static condition.
9. Characteristics study of Balancing of Rotating Masses-dynamic condition.
10. Determination of Speed Ratio of Epi-cyclic Gear Train.
11. Study of various types of Kinematic links, pairs, chains and Mechanisms.
12. Study of various types of gear trains – simple, compound, reverted, epicyclic and differential.
13. Characteristics study of Governor apparatus with differential attachments.
14. Study of various type of cam and follower arrangements

### **Course Outcomes**

At the end of the course students will be able to

- a) Understand types of motion in cam profile.
- b) Analyze forces and torques for components in linkages.
- c) Understand static and dynamic balancing and natural frequencies of the rotating bodies
- d) Understand forward and inverse kinematics for open-loop mechanisms.
- e) Identify, formulate and solve engineering problems in gear trains



**CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3-  
Strong,2-Medium,1-Weak**

COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1	3		3	3		1			3		3	2		
CO2	1	3		3			1					3	2		
CO3	1	3		3	3		1			3		3	3		
CO4	1	3		3	3		1			3		3	3		
CO5	1	3		3	3	1	1					3	3		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code:C0325</b>	<b>METROLOGY &amp; INSTRUMENTATION LAB</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:1</b>		<b>-</b>	<b>-</b>	<b>2</b>

**Note:** Any 6 Experiments needs to be performed from each section.

### **A: METROLOGY**

1. Measurement of lengths, heights, diameters by vernier caliper and micrometer etc.
2. Measurement of bores by internal micrometer and dial bore indicator.
3. Use of gear teeth vernier caliper and checking the chordal addendum and chordal height of spur gear.
4. Machine tool - alignment test on the lathe.
5. Machine tool alignment test on milling machine.
6. Measurement of screw thread and cutting tool profiles using Tool maker's microscope.
7. Angle and taper measurements by Bevel protractor and Sine bar.
8. Use of spirit level in finding the flatness of surface plate.
9. Measurement of effective diameter of screw thread by two wire / three wire method.
10. Surface roughness measurement.

### **B: INSTRUMENTATION LAB**

1. Calibration of Pressure Gauges
2. Calibration of transducer for temperature measurement.
3. Study and calibration of LVDT transducer for displacement measurement.
4. Calibration of strain gauge for temperature measurement.
5. Calibration of thermocouple for temperature measurement.
6. Calibration of capacitive transducer for angular displacement.
7. Study and calibration of photo and magnetic speed pickups for the measurement of speed.
8. Calibration of resistance temperature detector for temperature measurement.
9. Study and calibration of a rotometer for flow measurement.
10. Study and calibration of Mcleod gauge for low pressure.

### **Course outcomes:**

After completion of the course, students will be able to:

1. To provide knowledge on various Metrological equipments available to measure the dimension of the components.
2. To get familiar with flatness measurement equipment and surface roughness measurement.
3. Compute the internal bore diameter measurement by bore gauge.
4. To provide knowledge about Use of slip gauges, Sine bar and measurement of Screw threads & Gear tooth parameters.

5. Demonstrate the correct methods for measurement and calibration of various measuring devices

<b>CO- PO Mapping</b> <b>(3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	2	1	1	2	1				1		2		2	
CO2	3	2	1	1		1				1		3		1	
CO3	2	2		1		1				1				2	
CO4	2	1			1							3		1	
CO5	2	2			1	1				1	1	2		1	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code:C0326</b>	<b>THERMAL ENGINEERING LAB</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:1</b>		<b>-</b>	<b>-</b>	<b>2</b>

### Course Objectives:

To know and analyze the performance of Internal Combustion Engines, reciprocating compressor and boilers.

### List of Experiments

1. I.C. Engine Valve/ Port timing diagrams.
2. I.C. Engine Performance Test (4 -Stroke Diesel Engine).
3. I.C. Engine Performance Test (2-Stroke Petrol engine).
4. Evaluation of Engine friction by conducting Morse test on 4-Stroke Multi cylinder Petrol engine.
5. Evaluation of Engine friction by conducting Motoring /Retardation test on 4 stroke Diesel Engine.
6. Heat balance Test on Diesel Engine.
7. Determination of A/F Ratio and Volumetric Efficiency on 4 Stroke Multi Cylinder Petrol Engine.
8. Determine of Economical speed test for fixed load on 4-stroke Petrol Engine.
9. Determine optimum cooling water temperature on Diesel Engine.
10. Disassembly / Assembly of Engine.
11. Performance test on Reciprocating Air-compressor Test Rig.
12. Study of Boilers.

### Course Outcomes

At the end of the course, students will be able to

1. Construct the actual valve and port timing diagrams.
2. Analyse the performance of IC engines.
3. Investigate the performance of air compressor.
4. Evaluate the performance of steam generators.
5. Understand and analyse the performance of variable compression I.C. engines

<b>CO- PO Mapping</b>															
<b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
<b>COs</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PSO1</b>	<b>PSO2</b>	<b>PSO3</b>
<b>CO1</b>	2	1		3					3			2	3		
<b>CO2</b>	2	1		3					3			2	3		
<b>CO3</b>	2	1		3					3			2	3		
<b>CO4</b>	2	1		3					3			2	3		
<b>CO5</b>	2	1		3					3			2	3		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code: C00M3</b>	<b>Quantitative Aptitude and Verbal Reasoning-I</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 0</b>		<b>2</b>	<b>-</b>	<b>-</b>

**Prerequisites: NIL**

### **Module – I**

#### **Quants: Percentages, Profit and Loss.**

- **Percentages-** Percentage Increase/Decrease; Results on Population; Results on Depreciation.
- **Profit & Loss-** Cost Price; Selling Price; Profit or Gain; Gain Percentage; Loss Percentage.

#### **Verbal: Articles, Para Jumbles**

- **Articles-** Types of articles, Countable nouns, Uncountable nouns, Usage of articles, Omission of articles.
- **Para Jumbles-** Para Jumbles, Types of Para Jumbles, Strategies to answer questions on Jumbled Paragraphs.

#### **Logical: Data Arrangements, Blood Relation**

- **Data Arrangements-** Linear Arrangement, Circular Arrangement, Multi-Dimensional Arrangement.
- **Blood Relations-** Classification of blood relations, Pointing a person, Equation related problems.

### **Module – II**

#### **Quants:**

#### **Interests**

- **Interests-** Types of interest; Simple interest; principle; Rate of interest; compound interest; interest is compounded Annually; interest is compounded Half-yearly; interest is compounded Quarterly; Rates are different for different years, say R1%, R2%, R3% for 1<sup>st</sup>, 2<sup>nd</sup> and 3<sup>rd</sup> year respectively; Present worth of Rs. x due n years.

#### **Verbal: Sentence Completion, Prepositions**

- **Sentence Completion-** Formats of Question; Strategies to solve sentence completion questions- Proactive and reactive solving, Identifying clues- Signposts, Types of signposts, Root words, Sentence structure clues.
- **Prepositions-** Definition, Types of prepositions, Preposition of Place, Preposition of Time, Preposition of Direction, Compound Prepositions, Prepositional Phrases.

#### **Logical: Coding and Decoding**

- **Coding and Decoding-** Number Series, Alphabet Series, Analogy, Odd Man Out, Visual Reasoning.

### **Module–III**

**Ratios & Proportion-** The ratio of two quantities a and b in the same units; **Proportion;** The equality of two ratios is called proportion; **Fourth Proportional;** **Mean Proportional;** **Comparison of Ratios;** **Duplicate Ratios;** **Variations.**

[illegible]

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code: C00M6</b>	<b>INTELLECTUAL PROPERTY RIGHTS</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 0</b>		<b>2</b>	<b>-</b>	<b>-</b>

**Prerequisites: NIL**

**Course Objectives:**

- Significance of intellectual property and its protection
- Introduce various forms of intellectual property

**Module – I**

**Introduction to Intellectual property:** Introduction, types of intellectual property, international organizations, agencies and treaties, importance of intellectual property rights.

**Module – II**

**Trade Marks:** Purpose and function of trademarks, acquisition of trade mark rights, protectable matter, selecting, and evaluating trade mark, trade mark registration processes.

**Module– III**

**Law of copyrights:** Fundamental of copyright law, originality of material, rights of reproduction, rights to perform the work publicly, copyright ownership issues, copyright registration, notice of copyright, International copyright law.

**Law of patents:** Foundation of patent law, patent searching process, ownership rights and transfer

**Module – IV**

**Trade Secrets:** Trade secret law, determination of trade secret status, liability for misappropriations of trade secrets, protection for submission, trade secret litigation.

Unfair competition: Misappropriation right of publicity, false advertising.

**Module – V**

New development of intellectual property: new developments in trade mark law; copyright law, patent law, intellectual property audits.

International overview on intellectual property, international — trade mark law, copyright law, international patent law, and international development in trade secrets law.

**TEXT BOOK:**

1. Intellectual property right, Deborah. E. Bouchoux, Cengage learning.

**REFERENCE BOOK:**

1. Intellectual property right — Unleashing the knowledge economy, prabuddha ganguli, TataMcGraw Hill Publishing company ltd.

### Course Outcomes:

- Distinguish and Explain various forms of IPRs.
- Identify criteria to fit one's own intellectual work in particular form of IPRs.
- Apply statutory provisions to protect particular form of IPRs.
- Appraise new developments in IPR laws at national and international level

## Co-Po mapping

[illegible]



<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code:C0H10</b>	<b>INDUSTRIAL MANAGEMENT (Common for CE, ME &amp;Min.E)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

Through reading the text, references and discussion of cases students should be able to understand the fundamentals underlying the management of an organization and Industrial Management.

### **MODULE – I Introduction to Management**

- A. Introduction to Management:** Entrepreneurship and organization, Concepts of Management, nature, importance and Functions of Management, Taylor's Scientific Management Theory, Systems Approach to Management, Fayol's Principles of Management, Mayo's Hawthorne Experiments.
- B. Management Theories:** Maslow's Theory of Human Needs, Douglas McGregor's Theory X and Theory Y, Herzberg's Two-Factor Theory of Motivation, Leadership Styles, Corporate Social responsibility.

### **MODULE – II Organizational Structures and Types**

- A. Organizational Structures:** Basic concepts related to Organization - Departmentation and Decentralization, Types of mechanistic and organic structures of organization
- B. Types of Organizations:** Line organization, Line and staff organization, functional organization, committee organization, matrix organization, Virtual Organization, Cellular Organization, team structure, boundary less organization, inverted pyramid structure, lean and flat Organization structure.

### **MODULE – III Operations Management**

- A. Operations Management:** Objectives- product design process- Process selection-Types of production system (Job, batch and Mass Production), Plant location-factors- Urban-Rural sites comparison.
- B. Plant layout:** Types of Plant Layouts- Design of product layout- Line balancing (RPW method) Value analysis-Definition-types of values- Objectives- Phases of value analysis- Fast diagram

### **MODULE – IV Work Study and Statistical Quality Control**

- A. Work Study:** Introduction, definition, objectives, steps in work study, Method study, definition, objectives, and steps of method study. Work Measurement, purpose, types of study, stop watch methods, steps, key rating, allowances, standard time calculations, work sampling.
- B. Statistical Quality Control:** variables-attributes, Shewart control charts for variables-chart, R chart, – Attributes-Defective-Defect- Charts for attributes-p-chart -c chart (simple Problems), acceptance Sampling- Single sampling- Double sampling plans-OC curves,

Deming's contribution to quality.

## **MODULE – V Project Management and contemporary practices**

- A. Project Management (PERT/CPM):** Network Analysis, Programme Evaluation and Review Technique (PERT), Critical Path Method (CPM), Identifying critical path, Probability of completing the project within given time, Project Cost Analysis, Project Crashing. (Simple problems)
- B. Contemporary Management Practices:** Basic concepts of ERP, Just-In-Time (JIT) System, Total Quality Management (TQM), Six sigma, Capability Maturity Model (CMM), Bench marking, Balanced Score card.

### **TEXT BOOKS:**

1. Aryasri: *Management Science*, 4<sup>th</sup> edition, TMH, 2004.(UNITS I,II,III,IV,V)
2. Stoner, Freeman, Gilbert, *Management*, 6<sup>th</sup> Ed, Pearson Education, New Delhi, 2004. (UNITS I,II)

### **REFERENCES:**

1. Kotler Philip & Keller Kevin Lane, “**Marketing Management**”, PHI, 12<sup>th</sup> edition, 2005
2. Koontz & Weihrich, “**Essentials of Management**”, TMH, 6<sup>th</sup> edition, 2005.
3. Panneerselvam “**Production and Operations Management**” PHI, 2012.
4. Memoria & S.V. Gauker, “**Personnel Management**”, Himalaya, 25<sup>th</sup> edition, 2005
5. Samuel C. Certo, “**Modern Management**”, PHI, 9<sup>th</sup> edition, 2005.

### **E- RESOURCES:**

1. <http://www.learnerstv.com/Free-Management-Video-lectures-ltv656-age1.htm>
2. <http://www.learnerstv.com/Free-Management-Video-lectures-ltv728-age1.htm>
3. <http://freevideolectures.com/Course/2371/Project-and-Production-management>
4. Journal of Management
5. Asia Pacific Journal of research in Business management
6. Journal of Management Development,
7. Journal of Management And Organization.
8. <http://nptel.ac.in/courses/110106044/>

### **Course Outcomes:**

At the end of the course students will be able to

1. Understand the various concepts, principles and theories of management.
  2. Understand the structure of an organization through understanding various structures of organizations.
  3. Analyze the basic concepts and processes of operations management and Quality control
  4. Apply the basic concept of Human Resource Management and project management.
  5. Understand the basics of strategic management and also learns various contemporary management practices.
- .

<b>CO- PO Mapping</b> <b>(3/2/1indicatesstrengthhofcorrelation)3-Strong,2-Medium,1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3				1			2			3	3			3
CO2	3				1	3	3	3			3				3
CO3	3		3	1	2	1	1	1		3	3	3			3
CO4	3	1		2	3		1	2	1	3	2	2			3
CO5	3				2			2		1	3	2			3

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code: C0332</b>	<b>DESIGN OF MACHINE MEMBERS – II</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Design of Machine Members-I

### **Course Objectives:**

The objective of this subject is to provide analytical knowledge of designing bearings, engine components, machine members and power transmissions systems.

### **MODULE I: Bearings**

Sliding Contact Bearings: Types of Journal bearings – Basic modes of Lubrication – Bearing construction – bearing design – bearing materials – Selection of Lubricants. Sommerfeld number Rolling Contact Bearings: Types of Rolling Contact bearings – Selection of bearing type – Selection of Bearing life – Design for cyclic loads and speeds – Static and Dynamic loading of ball & roller bearings.

### **MODULE II: Design of IC Engine Parts**

Connecting Rod: Thrust in connecting rod – stress due to whipping action on connecting rod ends – Crank Shaft: Cranks and Crank shafts, strength and proportions of over hung and center cranks – Crank pins, Crank shafts. Piston: Pistons, forces acting on piston construction design and proportions of piston. Cylinder: Cylinder, cylinder liners.

### **MODULE III: Power Transmissions Systems - Belts, Ropes, Pulleys & Chains**

A: Belts: Transmission of power by Belt and Rope drives, Transmission efficiencies. Belts Flat and V types.

B: Ropes, Pulleys & Chains: Rope pulleys for belt and rope drives, Materials, Chain drives.

### **MODULE IV: Gear Drives – Spur, Helical and Bevel Gear Drives**

Spur Gear Drives: Spur gears- gear terminology – tooth profiles- Load concentration factor – Dynamic load factor. Surface compressive strength – Bending strength – Design analysis of spur gears – Estimation of centre distance, Module and face width, check for plastic deformation. Check for dynamic and wear considerations.

Helical and Bevel Gear Drives: Introduction of Helical and Bevel gears – Load concentration factor – Dynamic load factor. Surface compressive strength – Bending strength – Design analysis of Helical and Bevel gears – Estimation of centre distance, Module and face width, check for plastic deformation. Check for dynamic and wear considerations.

## MODULE V: Design of Worm Gears & Power Screws

Design of Worm Gears: Worm gears – Properties of Worm gears – Selection of materials – Strength and wear rating of worm gears – Force analysis – Friction in worm gears – thermal considerations.

Design of Power Screws: Design of screw, Square ACME, Buttress screws, design of nut, compound screw, differential screw, ball screw- possible failures.

### TEXT BOOKS

1. V.B. Bhandari “**Machine Design**”, Tata McGraw-Hill Education, 1994.
2. R S khurmi& J S Gupta “**Machine Design**”, S Chand Publishers, 25<sup>th</sup> edition 2005.

### REFERENCES

1. R.N. Norton “**Machine Design**”, Penton IPC, 2000.
2. Kannaiah “**Machine Design**”, Sciotech Publishers, 2010 .
3. S MD Jalaludin “**Machine Design**”, Anuradha Publishers
4. JE Shigley “**Mech. Engg. Design**”, Tata McGraw-Hill Education, 6th edition, 2001
5. Data Books: (I) P.S.G. College of Technology (ii) Mahadevan, CBS publishers, 4<sup>th</sup> edition 2013.

### E - RESOURCES

1. [www.globalspec.com](http://www.globalspec.com) > ... > POWER TRANSMISSION > GEARS
2. [nptel.ac.in/courses/112106137/pdf/2\\_15.pdf](http://nptel.ac.in/courses/112106137/pdf/2_15.pdf)
3. [nptel.ac.in/courses/112106137/pdf/5\\_1.pdf](http://nptel.ac.in/courses/112106137/pdf/5_1.pdf)
4. [mechanicaldesign.asmedigitalcollection.asme.org/article.aspx?articleid=1452606](http://mechanicaldesign.asmedigitalcollection.asme.org/article.aspx?articleid=1452606)
5. <https://www.youtube.com/watch?v=ePVReO5pRvU>
6. <https://www.youtube.com/watch?v=8bml2pK6Ra0>

### Course Outcomes

At the end of the course, students will be able to

1. Understand the bearings & its applications.
2. Design and analyze the performance of IC engine parts.
3. Analyze the power transmission in belt rope & chain drives.
4. Analyze design performance of spur gear drives, helical and bevel gear drives.
5. Analyze design performance of worm gears.

CO- PO Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2	2	1									1	2		
CO2	2	2	1									1	2		
CO3	2	2	1				1					1	2		
CO4	2	2	1				1					1	2		
CO5	2	2	1				1					1	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code:C0333</b>	<b>HEAT TRANSFER</b> <i>(Use of Standard HMT data book is permitted)</i>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Thermal Engineering – I

### **Course Objectives:**

The objective of the course is to provide knowledge of different modes of heat transfer and their applications.

### **MODULE I: Introduction & 1D Steady State Heat Conduction**

Introduction: Modes and mechanisms of heat transfer–Basic laws of heat transfer–General discussion about applications of heat transfer.

Conduction Heat Transfer: Fourier rate equation–General heat conduction equation in Cartesian, Cylindrical and Spherical coordinates. Simplification and forms of the field equation – steady, unsteady and periodic heat transfer – Initial and boundary conditions.

One Dimensional Steady State Conduction Heat Transfer: Homogeneous slabs, hollow cylinders and spheres – overall heat transfer coefficient – electrical analogy – Critical radius of insulation.

### **MODULE II: Extended surfaces & 1D Transient Heat Conduction**

One Dimensional Steady State Conduction Heat Transfer: Variable Thermal conductivity– systems with heat sources or Heat generation. Extended surface (fins) Heat Transfer – Long Fin, Fin with insulated tip and Short Fin, Application to error measurement of Temperature.

One Dimensional Transient Conduction Heat Transfer: Systems with negligible internal resistance – Significance of Biot and Fourier Numbers - Chart solutions of transient conduction systems.

### **MODULE III: Fundamentals of Convective heat transfer & Forced convection**

A: Convective Heat Transfer : Classification of systems based on causation of flow, condition of flow, configuration of flow and medium of flow – Dimensional analysis as a tool for experimental investigation –Buckingham Pi Theorem and method, application for developing semi – empirical non- dimensional correlation for convection heat transfer – Significance of non-dimensional numbers – Concepts of Continuity, Momentum and Energy Equations.

B: Forced convection: External Flows: Concepts about hydrodynamic and thermal boundary layer and correlations for convective heat transfer -Flat plates, Cylinders and spheres. Internal Flows: Concepts of Hydrodynamic and Thermal Entry Lengths –Flow through the pipes and ducts–Use of empirical relations for Pipe Flow and annulus flow.

### **MODULE IV: Natural Convection, Boiling and Condensation**

Free Convection: Development of Hydrodynamic and thermal boundary layer along a vertical plate –heat transfer coefficient- Empirical relations for Vertical plates and pipes- Horizontal plates, cylinders and spheres.

Boiling: Pool boiling–Regimes, heat transfer correlations for Nucleate boiling, Critical Heat flux and Film boiling.

Condensation: Film wise and drop wise condensation–Nusselt’s Theory of Condensation for vertical plate - Film condensation on vertical and horizontal cylinders using empirical correlations.

## **MODULE V: Heat Exchangers & Radiation Heat Transfer**

Heat Exchangers: Classification of heat exchangers–overall heat transfer Coefficient and fouling factor – Concepts of LMTD and NTU methods - Problems using LMTD and NTU methods-effectiveness of heat exchanger.

Radiation Heat Transfer: Principle and laws of radiation–Irradiation – emissivity- black and white body- total and monochromatic quantities– Radiation heat exchange between the surfaces

– concepts of shape factor – reciprocity theorem – Emissivity – heat exchange between grey bodies use of electrical analogy for radiation heat exchange– radiation shields.

### **TEXT BOOKS**

1. R.C.Sachdeva, “**Fundamentals of Engg. Heat and Mass Transfer**, New Age International, 2010.
2. C.P.Kothandaraman, “**Fundamentals of Heat and Mass Transfer**”, New Age International Publishers, 2012.

### **REFERENCES**

1. Frank P. Incropera, David P. Dewitt, Theodore L Bergman & Adrienne S. Lavene, “**Fundamentals of Heat Transfer & Mass Transfer**”, Wiley India Pvt. Ltd., 7<sup>th</sup> edition, 2011.
2. P.K.Nag, “**Heat Transfer**”, TMH Publications, 2011.
3. Ghoshdastidar, “**Heat Transfer**”, Oxford University Press, 2<sup>nd</sup> Edition 2008.
4. Yunus Cengel and Afshin Ghajar, “**Heat and Mass Transfer**”, McGraw Hill Publications, 2011.
5. R S Yadav, “**Heat and Mass Transfer**”, Centre Publishing House, 1992.

### **E - RESOURCES**

1. <http://wins.engr.wisc.edu/teaching/mpfBook/node26.html>
2. <http://wins.engr.wisc.edu/teaching/mpfBook/node8.html>
3. <http://nptel.ac.in/courses/112101097/4>
4. <http://nptel.ac.in/courses/112101097/6>
5. <http://nptel.ac.in/courses/112101097/10>
6. <http://nptel.ac.in/courses/112101097/18>

### **Course Outcomes**

At the end of the course, students will be able to

1. Apply the concepts of conduction heat transfer to determine heat transfer parameters for different solids with different initial and boundary conditions.
2. Analyze the cases of convective heat transfer and understand the significance of non-dimensional

numbers.

3. Apply the forced and natural convection correlations to analyze the impact of heat transfer parameters.
4. Apply the principles of conduction and convection heat transfer to analyze phase change heat transfer and design heat exchangers
5. Analyze different aspects and parameters of radiation heat transfer using relevant laws.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	<b>Programme Outcomes(POs)</b>												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1	3	2					1	2	1			2		
CO2	1	3	2					1	2	1			2		
CO3	1	2						1					2		
CO4	1	2				2	2	1					2		
CO5	1	3	2			2	2	1	2	1		1	2		2



<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code: C0334</b>	<b>CAD / CAM</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Machine drawing and Metal cutting and Machine Tools

**Course Objectives:**

The objective of the this subject is to enable the students to understand and handle design problems, 2D drafting and 3D modeling software systems, manual part programming, NC and CNC machines, group technology, FMS and computer aided quality control.

**MODULE I: Introduction to Computers & Computer Graphics**

Basics of Computers: Computers in Industrial Manufacturing, Product cycle, CAD / CAM Hardware- Basic structure, CPU, Memory types, input devices, display devices, hard copy devices and storage devices.

Computer Graphics: Raster scan graphics - Line Algorithms, coordinate system, database structure for graphics modeling, transformation of geometry, 2D & 3D transformations, mathematics of projections, clipping, hidden surface removal.

**MODULE II: Geometric Modeling**

Geometric modeling: Requirements, geometric modeling, geometric construction methods. Wireframe modeling, Curve representation methods, Surface representation methods, Solid representation Methods-CSG, B-rep, modeling facilities desired.

**MODULE III: Drafting and Modeling Systems & Numerical Control**

A: Drafting and Modeling Systems: Basic geometric commands, layers, display control commands, editing, dimensioning and solid modeling.

B: Numerical control: NC, NC modes, NC elements, NC machine tools, structure of CNC machine tools, features of Machining center, turning center, CNC Part Programming fundamentals, manual part programming methods, Computer Aided Part Programming.

DNC –Components, types, functions and advantages.

**MODULE IV: Group Technology and FMS**

Group Technology: Part family, coding and classification, production flow analysis, advantages and limitations. Computer Aided Processes Planning- Retrieval type and Generative type.

Flexible Manufacturing Systems: Introduction of FMS, FMS equipments, Material handling and control systems Advantages and limitations of FMS.

## **MODULE V: Computer Aided Quality Control & Computer Integrated Manufacturing Systems**

Computer Aided Quality Control: Terminology in quality control, the computer in QC, contacts inspection methods, noncontact inspection methods-optical and non optical. Computer aided testing, integration of CAQC with CAD/CAM.

Computer Integrated Manufacturing Systems: Types of Manufacturing systems, Machine tools and related equipment, computer control systems, and human labor in the manufacturing systems, CIMS benefits. Introduction, working principle of 3D printing.

### **TEXT BOOKS**

1. Mikell P. Groover, E. Zimmers, “**CAD/CAM**”, Pearson education, Inc. Twelfth impression, 2013.
2. P.N. Rao, “**CAD/CAM - Principles and applications**”, 3<sup>rd</sup> Edition, Tata McGraw-Hill Education Pvt. Ltd., 2010.

### **REFERENCES**

1. Ibrahim Zeid & R. Sivasubramanian, “**CAD / CAM Theory and Practice**”, 2<sup>nd</sup> Edition, Tata McGraw Hill, 2009.
2. P. Radhakrishnan, S. Subramanian and VRaju, “**CAD / CAM / CIM**”, 4<sup>rd</sup> Edition, New Age Publishers, 2016.
3. Groover, “**Automation, Production systems & Computer integrated Manufacturing**”, Pearson Education, 4<sup>rd</sup> edition, 2016.
4. Chennakesava R. Alavala “**CAD/CAM Concepts and applications**”, PHI learning Private limited, 2009.
5. Farid Amirouche, “**Principles of Computer Aided Design and Manufacturing**”, Pearson Prentice Hall, 2004.

### **E - RESOURCES**

1. [https://www.google.co.in/?gfe\\_rd=cr&ei=UGxXWf7-IMKL8QfX6qmABg&gws\\_rd=ssl#q=cad+cam+lecture+notes+pdf&spf=1498901685078](https://www.google.co.in/?gfe_rd=cr&ei=UGxXWf7-IMKL8QfX6qmABg&gws_rd=ssl#q=cad+cam+lecture+notes+pdf&spf=1498901685078)
2. [http://iare.ac.in/sites/default/files/lecture\\_notes/merged%20cad-cam%20lecture%20notes%2026-9-15\\_0.pdf](http://iare.ac.in/sites/default/files/lecture_notes/merged%20cad-cam%20lecture%20notes%2026-9-15_0.pdf)
3. <https://www.journals.elsevier.com/computer-aided-design/>
4. <https://www.slideshare.net/AbhayGore/mcq-for-cadcam>
5. <http://nptel.ac.in/courses/112102101/>
6. <https://www.youtube.com/watch?v=EgKc9L7cbKc&list=PLC3EE33F27CF14A06>

### **Course Outcomes**

At the end of the course, students will be able to

1. Describe basic structure of CAD workstation, Memory types, input/output devices and display devices and computer graphics
2. Analyse the utility and application of wire frame modeling, surface & solid modeling Techniques and parametric & non parametric representation of curves and surfaces.
3. Articulate the intricacies of NC & CNC technology and create simple CNC programs for machining operations
4. Identify part families and know about group technology, manufacturing systems and CAPP.

5. Understand basics of Computer Aided Quality Control & Identify the various elements and their activities in the Computer Integrated Manufacturing Systems.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1			2		2				2	2		1		3	
CO2	1	1	2	1	3				2	2		2	1	1	2
CO3	2	1	3	1	3				2	2		1		3	2
CO4	2		2	2	3				2	2		2		3	
CO5	1		3		3				2	3		2		3	3

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code: C0337</b>	<b>DESIGN OF PRESS TOOLS, JIGS AND FIXTURES</b> (Professional Elective – II)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Approved Design Data Book is permitted.** Course

**Objectives:**

To understand the functions and design principles of Jigs, fixtures and press tools and to gain proficiency in the development of required views of the final design.

### **MODULE I: Locating and Clamping Principles**

Objectives of tool design- Function and advantages of Jigs and fixtures – Basic elements – principles of location – Locating methods and devices – Redundant Location – Principles of clamping – Mechanical actuation – pneumatic and hydraulic actuation Standard parts – Drill bushes and Jig buttons – Tolerances and materials used.

### **MODULE II: Jigs and Fixtures**

Design and development of jigs and fixtures for given component- Types of Jigs – Post, Turnover, Channel, latch, box, pot, angular post jigs – Indexing jigs – General principles of milling, Lathe, boring, broaching and grinding fixtures – Assembly, Inspection and Welding fixtures – Modular fixturing systems- Quick change fixtures.

### **MODULE III: Press Working Terminologies and Elements of Cutting Dies**

A: Press Working Terminologies – operations – Types of presses – press accessories – Computation of press capacity – Strip layout – Material Utilization – Shearing action – Clearances – Press Work Materials – Center of pressure.

B: Design of various elements of dies – Die Block – Punch holder, Die set, guide plates – Stops – Strippers – Pilots – Selection of Standard parts – Design and preparation of four standard views of simple blanking, piercing, compound and progressive dies.

### **MODULE IV: Bending and Drawing Dies**

Difference between bending and drawing – Blank development for above operations – Types of Bending dies – Press capacity – Spring back – knockouts – direct and indirect – pressure pads – Ejectors – Variables affecting Metal flow in drawing operations – draw die inserts – draw beads ironing – Design and development of bending, forming, drawing, reverse redrawing and combination dies – Blank development for axisymmetric, rectangular and elliptic parts – Single and double action dies.

## **MODULE V: Other Forming Techniques**

Bulging, Swaging, Embossing, coining, curling, hole flanging, shaving and sizing, assembly. Blanking dies – recent trends in tool design- computer Aids for sheet metal forming Analysis – basic introduction - tooling for numerically controlled machines- setup reduction for work holding – Single minute exchange of dies – Poka Yoke.

### **TEXT BOOKS**

1. Joshi, P.H. **“Jigs and Fixtures”**, Second Edition, Tata McGraw Hill Publishing Co., Ltd., New Delhi, 2010.
2. Joshi P.H **“Press tools - Design and Construction”**, wheels publishing, 4<sup>th</sup> edition, 1996.

### **REFERENCES**

1. Venkataraman. K., **“Design of Jigs Fixtures & Press Tools”**, Tata McGraw Hill, New Delhi, 2015.
2. Donaldson, Lecain and Goold **“Tool Design”**, 4th Edition, Tata McGraw Hill, 2012.
3. Kempster, **“Jigs and Fixture Design”**, Third Edition, Hoddes and Stoughton, 1998.
4. Hoffman **“Jigs and Fixture Design”**, Thomson Delmar Learning, Singapore, 2012.
5. ASTME **“Fundamentals of Tool Design”** Prentice Hall of India, 2013.

### **E - RESOURCES**

1. [npTEL.ac.in/courses/112105127/pdf/LM-33.pdf](http://npTEL.ac.in/courses/112105127/pdf/LM-33.pdf)
2. [npTEL.ac.in/courses/112105126/34](http://npTEL.ac.in/courses/112105126/34)
3. [npTEL.ac.in/courses/112105126/35](http://npTEL.ac.in/courses/112105126/35)
4. [npTEL.ac.in/courses/112105126/](http://npTEL.ac.in/courses/112105126/)

### **Course Outcomes**

At the end of the course, students will be able to

1. Understand the functions of jigs & fixtures, elements, principles of location and clamping methods.
2. Understand design of jigs & fixtures, fixture assembly, fixturing systems.
3. Understand types of presses & press working, design of dies for various operations.
4. Understand blank development, design & development of dies for bending & drawing.
5. Understand design of forming dies, recent trends in tool design.

CO- PO Mapping															
(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1		3		3							2	3		1
CO2	1		3		3							2	3		1
CO3	1		3		3							2	3		1
CO4	1		3		3							2	3		1
CO5	1		3		3							2	3		1

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code:C0338</b>	<b>FINITE ELEMENT METHODS</b> (Professional Elective – II)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Advanced Calculus

### **Course Objectives:**

The objective of the course is to provide knowledge of formulate, apply and solving the engineering problems using the finite element methods.

### **MODULE I Introduction to FEM**

Introduction to FEM: basic concepts, historical back ground, application of FEM, general description, comparison of FEM With other methods. Weighted residual methods – general– comparisons – piecewise continuous trial functions example of a bar finite element –functional and differential forms – principle of stationary total potential – Rayleigh Ritz method – piecewise continuous trial functions – finite element method – application to bar element

### **MODULE II One Dimensional Problems**

General form of total potential for 1-D applications – generic form of finite element equations – linear bar element – quadratic element –nodal approximation – development of shape functions – element matrices and vectors – example problems – extension to plane truss– development of element equations – assembly – element connectivity – global equations – solution methods – beam element – nodal approximation – shape functions – element matrices and vectors – assembly – solution – example problems

### **MODULE III Two Dimensional Problems**

A:Introduction – approximation of geometry and field variable – 3 noded triangular elements – CST Elements – four noded rectangular elements – higher order elements – generalized coordinates approach to nodal approximations – natural coordinates and coordinate transformations – triangular and quadrilateral elements.

B: Isoparametric elements – structural applications in 2D - elasticity equations –stress strain relations – plane problems of elasticity – element equations – assembly –need for quadrature – transformations to natural coordinates – numerical integration -Gaussian quadrature –problems axisymmetric problems-applications

### **MODULE IV Applications in heat transfer & fluid mechanics**

One dimensional heat transfer element – application to one-dimensional heat transfer problems- Plane wall, composite wall and fins -scalar variable problems in 2-Dimensions – Applications to 2D heat transfer problems– Application to problems in fluid mechanics in 1D and 2-D

### **MODULE V Dynamic Analysis**

Introduction – vibration problems – equations of motion based on weak form – longitudinal vibration of bars – transverse vibration of beams – consistent mass matrices – element equations – solution of eigen value problems – vector iteration methods – normal modes – transient vibrations – modeling of damping – mode superposition technique – direct integration methods

### **TEXT BOOKS**

1. S.S.Rao, “**The Finite Element Methods in Engineering**”, Elsevier Publishers, 5th edition, 2010.
2. Tirupati.KChandrupatla and Ashok. D. Belagunda “**Introduction to Finite Elements in Engineering**”, Pearson Prentice Hall, 3rd edition, 2011 .

### **REFERENCES**

- 1 Alavala “**Finite Element Methods**”, PHI Publishers, 2008.
- 2 J.N.Reddy “**An Introduction to finite element methods**”, TMH Publishers, 3rd edition, 2005.
- 3 O.C.Zienkowitz, “**The Finite element method in engineering science**”, McGrawhill Publishers, 2010.
- 4 Robert Cook “**Concepts and Applications of finite element analysis**” Wiley Publishers, 2009.

### **E - RESOURCES**

- 1 <http://icas.bf.rtu.lv/doc/Book.pdf>
- 2 <http://www.ceb.ac.in/knowledgecenter/EBOOKS/The%20Finite%20Element%20Method%20Vol1%20The%20Basis%20-%20R.%20Taylor.pdf>
- 3 <https://www.journals.elsevier.com/finite-elements-in-analysis-and-design/>
- 4 <http://www.sciencedirect.com/science/journal/0168874X>
- 5 <http://nptel.ac.in/courses/112104116/>
- 6 <http://nptel.ac.in/courses/112106135/>

### **Course Outcomes**

At the end of the course, students will be able to

1. Obtain an understanding of the fundamental theory and the use of basic finite element method. And able to write down the basic equation for elasticity by different methods.
2. Develop the ability to solve the 1D and 2D problems using FEA for different types of loads.
3. Understand the problems and able to solve on beams. And able to write stiffness matrix for the given problems.
4. Develop and solve 2D and 3D problems related to CST and isoperimetric elements.
5. Understand the heat conduction in 1D and 2D elements for fins, thin plates, composite slabs. Able to perform dynamic analysis for bars and beams.



CO- PO Mapping															
(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1		2		3	2		1				2	2		
CO2	1		2	2		2		1				2	3		
CO3	1		2	3		2		1	2			2	3		
CO4	1	3	2	3				1	2			2	3		
CO5	1		2		3	2		1	2			2	3		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code: C0339</b>	<b>SOLAR ENERGY UTILIZATION</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>	(Professional Elective –II)	<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

To apply the concepts of solar energy utilization for various collection devices like collectors, PV Modules, etc.

### **MODULE I: Solar Resource**

Solar Resource: Introduction, solar radiation spectra, solar geometry, Sun–Earth Geometric Relationship, observer Sun angles, solar day length, solar constant, solar radiation on tilted surface, Extraterrestrial and Terrestrial Solar Radiation, Instruments for measuring solar radiation and sun shine.

### **MODULE II: Photovoltaic Conversion Systems**

Introduction Cell Physics The p–n Junction Solar Cell Equations Characterization, Concentrating Solar Cells, Tandem Cells, Thin Film Technologies, Quantum Dots

Basic Module Electrical Concepts – PV Electrical Characteristics, PV Arrays, Photovoltaic System Sizing and Design

### **MODULE III: Performance Analysis of Flat Plate Collector**

Introduction: Constructional Details of Flat Plate Collector, Performance Analysis, Transmissivity and absorptivity Product, Overall Heat loss Coefficient, Collector Efficiency, Transient Analysis,

Air Heaters: Performance Analysis of Conventional Air Heater, types of air heater, Testing Procedure.

### **MODULE IV: Performance Analysis of Concentrating Collector**

Introduction: Flat plate collector with reflectors Cylindrical Parabolic Collector, Compound Parabolic Collector, Paraboloid Dish Collector, Heliostat, solar tower, Performance analysis of

Parabolic Trough Collector, Overall heat loss coefficient.

## **MODULE V: Thermal Storage and other utilization**

Thermal Storage: Introduction, Sensible Heat Storage, Latent Heat Storage, Thermochemical Heat Storage,

Wind Energy Utilization, Energy from Bio-mass, Wave Energy, Ocean Thermal Energy Conversion

## **TEXT BOOKS**

1. S P Sukhatme, “**Solar Energy Principles of thermal Collection and Storage**”, Tata McGraw Hill Publishing Company, second edition, 2010
2. P.C.Sharma, “**Power Plant Engineering**”, S.K.Kataria Publisher, 2013.

## **REFERENCES**

1. P.K.Nag, “**Power Plant Engineering**”, TMH Publishers, II Edition, 2006.
2. ElWakil, “**Power station Engineering**”, McHill Publisher, 2<sup>nd</sup> edition, 2013.
3. G.D.Rai, “**An Introduction to Power Plant Technology**”, Khanna Publishers, 3<sup>rd</sup> edition, 2013.
4. Elanchezhian, “**Power plant Engg**”, I.K. International Pub, 2007.
5. Rajput, “**A Text Book of Power Plant Engineering**”, Laxmi Publications, 4<sup>th</sup> edition, 2007.

## **E - RESOURCES**

1. [nptel.ac.in/courses/108105058/8](http://nptel.ac.in/courses/108105058/8)
2. [lecturenotes.in/note/1968/power-plant-engineering](http://lecturenotes.in/note/1968/power-plant-engineering)
3. <https://www.slideshare.net/.../power-plant-engineering-complete-five-unit-vtu-notes>
4. [www.scirp.org/journal/jpee/](http://www.scirp.org/journal/jpee/)
5. <https://www.irjet.net/archives/V2/i5/IRJET-V2I5185.pdf>
6. [powerengineeringmagazine.com](http://powerengineeringmagazine.com)

## **Course Outcomes**

At the end of the course, students will be able to

1. Explain the working of solar radiation measuring instruments
2. Evaluate the performance of PV modules
3. Evaluate the performance of flat plate collectors
4. Analyse the performance of concentrating collectors
5. Explain the principles of thermal storage and other utilization of solar energy

**CO- PO Mapping**

(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak

COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1		2		3	2		1				2	2		
CO2	1		2	2		2		1				2	3		
CO3	1		2	3		2		1	2			2	3		
CO4	1	3	2	3				1	2			2	3		
CO5	1		2		3	2		1	2			2	3		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code: C0340</b>	<b>UNCONVENTIONAL MACHINING PROCESSES</b>  (Professional Elective – II)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites: Nil**

**Course Objectives:**

The objective of this subject is to provide knowledge of using various unconventional machining processes and their applications in industries.

### **MODULE I: Introduction & Ultrasonic Machining**

Need for non-traditional machining methods-Classification of modern machining processes –considerations in process selection - Materials - Applications.

Ultrasonic machining – Elements of the process, mechanics of metal removal process parameters, economic considerations, applications and limitations, recent development.

### **MODULE II: Abrasive Jet, Water Jet and Abrasive Water Jet Machining & Electro Chemical Processes**

Abrasive Jet Machining, Water Jet Machining and Abrasive Water Jet Machining: Basic principles, equipments, process variables, and mechanics of metal removal, MRR, application and limitations. Electro - Chemical Processes : Fundamentals of electro chemical machining, electrochemical grinding, electro chemical honing and deburring process, metal removal rate in ECM, Tool design, Surface finish and accuracy economic aspects of ECM – Simple problems for estimation of metal removal rate.

### **MODULE III: Thermal Metal Removal Processes**

A: Thermal Metal Removal Processes: General Principle and applications of Electric Discharge Machining, Electric Discharge Grinding and electric discharge wire cutting processes – Power circuits for EDM, Mechanics of metal removal in EDM.

B: Parameters, Tool and Dielectric Fluid: Process parameters, selection of tool electrode and dielectric fluids, methods surface finish and machining accuracy, characteristics of spark eroded surface and machine tool selection. Wire EDM, principle, applications.

## **MODULE IV:     Electron Beam Machining and Laser Beam Machining**

Generation and control of electron beam for machining, theory of electron beam machining. General Principle and application of laser beam machining – thermal features, cutting speed and accuracy of cut. Comparison of thermal and non-thermal processes

## **MODULE V:     Advanced Machining Methods**

Application of plasma for machining, metal removal mechanism, process parameters, accuracy and surface finish and other applications of plasma in manufacturing industries. Fundamentals of Chemical machining - principle- maskants –etchants- advantages and applications. Magnetic abrasive finishing, Abrasive flow finishing, Electro stream drilling, shaped tube electrolytic machining. TEXT BOOKS

1. V.K Jain, “**Advanced machining processes**”, Allied publishers, 2010.
2. P. K. Mishra, “**Unconventional machining process**”, Standard Publishers, 2014.

## **REFERENCES**

1. Pandey P.C. and Shah H.S., “**Modern Machining Process**”, TMH Publishers, 1<sup>st</sup> edition, 2012.
2. Bhattacharya A, “**New Technology**”, the Institution of Engineers India, 1984.
3. Baffa & Rakesh Sarin, “**Modern Production and Operations Management**”, John Wiley & Sons, 8<sup>th</sup> edition, 2017.
4. Kalpakjian, “ **Manufacturing Engineering and Technology**”, Pearson Publications, 4<sup>th</sup> edition, 2002.
5. HMT, “**Production Technology**”, Tata McGraw-Hill Education, 2006.

## **E - RESOURCES**

1. [www.nmri.go.jp/eng](http://www.nmri.go.jp/eng), Elementary knowledge of metalworking
2. Videos about machining published by Institut für den Wissenschaftlichen Film.  
[www.iaeng.org/publication/WCE2011/WCE2011\\_pp2154-2158.pdf4](http://www.iaeng.org/publication/WCE2011/WCE2011_pp2154-2158.pdf4).  
[www.tandfonline.com/doi/abs/10.1080/21693277.2014.899934](http://www.tandfonline.com/doi/abs/10.1080/21693277.2014.899934)
5. [nptel.ac.in/courses/112105126/36](http://nptel.ac.in/courses/112105126/36)
6. [nptel.ac.in/downloads/112105127/](http://nptel.ac.in/downloads/112105127/)

## **Course Outcomes**

At the end of the course, students will be able to

1. Understand the basics of non-traditional machining methods.
2. Understand the process of Abrasive Jet Machining, Water Jet Machining and Abrasive Water Jet Machining & Electro Chemical Processes.
3. Understand the process of Thermal Metal Removal Processes.
4. Understand the process of Electron Beam Machining and Laser Beam Machining.

5. Understand the process of plasma machining, chemical machining, magnetic abrasive finishing, and abrasive flow machining processes.

<b>CO- PO Mapping</b>															
<b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
<b>COs</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PSO1</b>	<b>PSO2</b>	<b>PSO3</b>
<b>CO1</b>	<b>1</b>				<b>2</b>	<b>1</b>	<b>3</b>					<b>3</b>		<b>3</b>	
<b>CO2</b>	<b>1</b>				<b>2</b>	<b>1</b>	<b>3</b>					<b>3</b>		<b>3</b>	
<b>CO3</b>	<b>1</b>				<b>2</b>	<b>1</b>	<b>3</b>					<b>3</b>		<b>3</b>	
<b>CO4</b>	<b>1</b>				<b>2</b>	<b>1</b>	<b>3</b>					<b>3</b>		<b>3</b>	
<b>CO5</b>	<b>1</b>				<b>2</b>	<b>1</b>	<b>3</b>					<b>3</b>		<b>3</b>	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code: C0341</b>	<b>ENGINEERING TRIBOLOGY</b> (Professional Elective – II)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:** The main objective of this course is to describe surface topography, physio-chemical aspects of solid surfaces, laws of friction, various types of wear and lubricants and surface interactions.

### **MODULE I: Introduction to Tribo Design**

Specific principles, Tribological problems in machine design, Surface topography, Tribological processes: Contact process-contact mechanics, friction process-sliding and rolling friction, wear process-wear mechanisms, Stick-slip effects, Friction and wear test methods, Tribological materials.

### **MODULE II: Lubrication**

Purpose of lubrication, Basic modes of lubrication-Stribeck curve, hydrodynamic lubrication, Elastodynamic lubrication, Mixed lubrication, Boundary lubrication; Hydrostatic lubrication, Properties of lubricant, Additives, Choice of lubricant, oil, grease and solid lubricants, lubrication systems and their selection, oil conservation.

Selection of Rolling Element Bearings - Nominal life, static and dynamic capacity, equivalent load, probabilities of survival - cubic mean load, Selection of ball and roller bearings, bearing mounting details, preloading of bearings.

### **MODULE III: Hydrostatic Bearings**

A: Arrangement, advantages and limitations, Hydrostatic step bearing analysis-energy losses, optimum design, temperature rise; Hydrostatic conical thrust bearing, pad coefficients; Hydrostatic journal bearings - design procedures; Hydrostatic squeeze film bearings-analysis, thrust bearings and journal bearings - design procedure. B: Fundamentals of fluid film formation, Mechanisms of pressure development in oil film, Reynold's equation, Hydrodynamic journal bearing-Sommerfeld number, bearing performance, temperature rise; Hydrodynamic thrust bearings - Raimondi and Boyd Method, fixed and tilting pads, single and multiple pad bearings.

### **MODULE IV: Computational Hydrodynamics**

Finite difference equivalent of the Reynolds equation, Numerical analysis of hydrodynamic lubrication in idealized journal and partial arc bearings, Vibrational stability in journal bearings-determination of stiffness and damping coefficients. Elasto- Hydrodynamic Lubrication-Pressure-viscosity term in Reynold's Equation - Hertz theory - Ertel-Grubin Equation, lubrication of spheres, introduction to thermo-hydrodynamic lubrication.

### **MODULE V: Surface Engineering**

Surface modifications - transformation hardening, surface fusion - thermo chemical processes - surface coatings

- plating and anodizing - fusion processes - vapour phase processes.



## TEXT BOOKS

1. Majumdar, B.C, “Introduction to Tribology of Bearings”, S.Chand, 2<sup>nd</sup> Edition, 2008.
2. Kenneth C Ludema, “Friction. Wear, Lubrication: A Text book in Tribology”, CRC Press, 1<sup>st</sup> Edition, 1996.
3. John Williams, “Engineering Tribology”, Cambridge University Press, 2006.

## REFERENCES

1. Neale M J, “Tribology Handbook”, Neumann Butterworths, 1975.
2. Connor J J O and Boyd, “Standard Handbook of Lubrication Engineers”, ASLE, McGraw Hill Book Co., 1966.
3. Basu S K, Sengupatha S N and Ahuja D B, “Fundamentals of Tribology”, Prentice Hall of India Pvt. Ltd., 2005.

## E Resources:

1. [itmec.iitd.ac.in/](http://itmec.iitd.ac.in/)
2. [www.emeraldinsight.com/loi/ilt](http://www.emeraldinsight.com/loi/ilt)
3. [www.tribology.fink.rs/guide.html](http://www.tribology.fink.rs/guide.html)
4. [tribology.asmedigitalcollection.asme.org/journal.aspx](http://tribology.asmedigitalcollection.asme.org/journal.aspx)
5. [nptel.ac.in/courses/112102015/](http://nptel.ac.in/courses/112102015/)
6. [nptel.ac.in/courses/112102014/](http://nptel.ac.in/courses/112102014/)

## Course Outcomes:

At the end of the course, students should be able to:

1. Understand the concepts of tribological contacts and systems, the interrelation of parameters.
2. Methodology for deciding lubricants and lubrication regimes for different operating conditions.
3. Analyze hydrostatic and hydrodynamic journal bearings for given load / speed conditions.
4. Evaluate the performance of computational hydrodynamics and Elasto-hydrodynamic bearing lubrications.
5. Ability to work as an expert engineer and researcher in multicultural and interdisciplinary teams in the broad field of tribology, surfaces, interfaces and maintenance.

CO- PO Mapping															
(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1								3		2	2	2		
CO2	1								3		2	2	2		
CO3	1								3		2	2	2		
CO4	1								3		2	2	2		
CO5	1								3		2	2	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code:C0335</b>	<b>HEAT TRANSFER LAB</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:1</b>		<b>-</b>	<b>-</b>	<b>2</b>

### **Course Objectives:**

Student will be able to understand the laws of heat transfer like Fourier's law, Newton's law of cooling and Stefan Boltzmann law through experimental setup.

### **List of Experiments**

#### **Any 12 exercises out of fourteen should be done**

1. Performance study of Composite Slab Apparatus – Overall heat transfer co-efficient.
2. Performance study on Heat transfer through lagged pipe.
3. Performance study on Heat Transfer through a Concentric Sphere
4. Performance study on Thermal Conductivity of given metal rod.
5. Performance study on Heat transfer in pin-fin apparatus.
6. Experiment on Transient Heat Conduction.
7. Performance study on Heat transfer in forced convection apparatus.
8. Performance study on Heat transfer in natural convection.
9. Performance study on Parallel and counter flow heat exchanger.
10. Performance study of Emissivity apparatus.
11. Performance study on Stefan Boltzmann Apparatus.
12. Performance study on Heat transfer in drop and film wise condensation.
13. Performance study of Critical Heat flux apparatus.
14. Study of heat pipe and its demonstration.

### **Course Outcomes**

At the end of the course, students will be able to

1. Calculate heat transfer coefficient in both Natural and forced convection..
2. Calculate the efficiency and effectiveness of the fins.
3. Understand the mechanisms of heat transfer.
4. Calculate thermal conductivity of various materials.
5. Understand the Boiling and condensation processes.

CO- PO Mapping															
(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2	1		3					3			2	3		
CO2	2	1		3					3			2	3		
CO3	2	1		3					3			2	3		
CO4	2	1		3					3			2	3		
CO5	2	1		3					3			2	3		

<b>22-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. V Semester</b>		
<b>Code: C0H03</b>	<b>ADVANCED ENGLISH COMMUNICATION PRESENTATION SKILLS LAB  (Common for CE, ME and Min.E)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:1</b>		-	-	2

### **Course Objective:**

The learners need to be aware of the characteristics of technical communication in their workplaces; as a result, they are exposed to different channels of technical communication. Hence the acquired skills make the learners effective communicators using persuasive language. Besides the above said, one of the major objectives is to maintain objectivity in writing documents and to produce professional quality documents using different components of the language.

**Methodology:** Facilitator's role: Since classroom learning augments thinking process, helping them to develop written, spoken and non verbal communication, the facilitator / Faculty would briefly discuss the topics with the students and later on guide them while the students involved in activities, writing work and while making presentations. The facilitator is required to design a lot of practical/industry oriented project works for the students

\*Students are required to participate, perform, write and submit the work in the form of written documents or Power Point Presentations to hone their spoken written and non verbal communicationskills. Students are to take up field work and submit the project work.

### **Module – I: Oral Presentations**

Mechanics of Presentations – Methodology of Presentation, Importance of Non-verbal communication during presentations– Nuances of Presentation.

- This particular module is for internal evaluation purpose(s).

### **Module – II: E - Correspondence and Social Media Etiquette**

Common web mail services, yahoo, gmail etc, fields to pay attention- To:, Cc:, Bcc:, Reply All, Subject, Salutation, Body, Signature, Font, Caps Lock , Highlight, The 'KISS' strategy ( Keep It Simple and Short,)Points to remember while signing off, Introduction to Technical Vocabulary, Cultural Differences

- This Module is purely for internal assessment/evaluation

### **Module – III: Group Discussion**

Initiators- Contributor-Informer-Team Leader-Motivator-Creative Contributor , Importance of , Non verbal communication -eye contact, voice characters, posture, gestures, do's and don'ts, Role play and Simulation- Learners assuming the roles of characters and participating in Group

discussion, analysis, or prediction with strictly defined goals.

### **Module – IV: Interview Skills & Office Etiquette**

Preparing for the interview, types of interviews, interview session, importance of non verbal communication during the interview, do's and don'ts of interview, follow up and thanking letter. FAQ's. Formal Conversation, office attire- do's and don'ts, greetings and meetings, speaking to seniors and handshakes, offering and taking visiting cards, Asking questions and Seeking Clarifications.

### **Module – V: Career Progression**

Job Hunt Process-SWOT analysis, correspondence and browsing the internet to search for a suitable job(s), job application-cover letter drafting, drafting a winning resume', types of resume's

-electronic, video and printed resume's

- Instruction: Students are required to prepare their video resume which will be assessed by the faculty member.

### **REFERENCES:**

1. Chrissie: **Handbook of Practical Communication Skills**: Jaico Publishing house, 1999.
2. Daniels, Aubrey: **Bringing Out the Best in People**: Tata McGraw-Hill: New York, 2003.
3. Wright, Goulstone, Mark: **Just Listen: Discover the Secret to getting through to absolutely anything** : American Management Association, 2010.
4. Leslie. T. Giblin: **Skill with people** Publication details not known
5. Lewis, Norman: **Word Power Made Easy**: Goyal Publications: New Delhi, 2009.
6. Murthy, A.G, Krishna,: **Ten Much** : Tata McGraw-Hill :New Delhi, 2010.

### **E-RESOURCES:**

1. [http://www.mindtools.com/pages/article/newTMC\\_05.htm](http://www.mindtools.com/pages/article/newTMC_05.htm)
2. <http://www.kent.ac.uk/careers/intervw.htm>
3. <http://www.wikihow.com/Write-a-Report>

### **Course Outcomes:**

At the end of the course, students will be able to:

1. Give Oral Presentations Confidently.
2. Draft appropriate Resume in accordance with the context.
3. Participate and present their view and ideas logically and confidently.
4. Understand the importance of communication in various settings.

5. Utilize the technology for career advancement

CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3				3	2	1		3			2		3	
CO2	3				3	2	1		3			2		3	
CO3	3				3	2	1		3			2		3	
CO4	3				3	2	1		3			2		3	
CO5	3				3	2	1		3			2		3	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code:C0336</b>	<b>COMPUTER AIDED MODELING LABORATORY</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:1</b>		<b>-</b>	<b>-</b>	<b>2</b>

**Prerequisites:** Engineering Graphics

### **Course Objectives:**

To draft the simple machine elements and assembly drawings of typical machine parts such as, Couplings, Screw jack, Plummer block etc. by drafting and modeling software.

### **Demonstration & Exposure**

Practice dimensioning conventions, its components & drafting objects to scale, different machine elements and finishing symbols, Drafting of regular solids - cube, prism, pyramid, cylinder and cone.

### **List of Experiments**

Any Six exercises from each section.

#### **Part A**

1. Drafting development of surface of regular solids
2. Drafting of Machine components – Hexagonal Nuts, bolts and washer Assembly
3. Drafting of Riveted Joints
4. Isometric Drawing of simple components
5. Generation of various 3D model through Extrude
6. Generation of 3D models through revolve
7. Generation of 3D models through Blend and Sweep

#### **Part B**

1. Modeling and Assembly of Gear train – Simple, Compound.
2. Modeling and Assembly of Knuckle Joint
3. Modeling and Assembly of universal coupling
4. Modeling and Assembly of Connecting rod
5. Modeling and Assembly of cylinder head
6. Modeling and Assembly of Piston
7. Modeling and Assembly of Plummer block
8. Modeling and Assembly of Lathe Single point cutting tool post

### **Course Outcomes:**

After completing the course the students will be able to

1. Draft machine elements and dimension various components using drafting software

2. Complete the machine components like screw heads, studs bolts set screws in drafting software
3. Able to draft machine parts like Knuckle Joint and riveted joints with standard bolted joints using drafting software
4. Able to Model and assembling of engine parts by using modeling software
5. Able to Model and assembling of machine parts by using modeling software

<b>CO- PO Mapping</b> <b>(3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2		1		3			1	2	3		2	3		
CO2	2		1		3			1	2	3		2	3		
CO3	2		1		3			1	2	3		2	3		
CO4	2		1		3			1	2	3		2	3		
CO5	2		1		3			1	2	3		2	3		



<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code:C00M4</b>	<b>QUANTITATIVE APTITUDE &amp; VERBAL REASONING-II</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 0</b>		<b>2</b>		<b>-</b>

### Module – I Quants: Number System (NS)

**Number Systems-Factors and Multiples: The H.C.F. of two or more than two numbers; Factorization Method Division Method; Finding the H.C.F. of more than two numbers; product of two numbers = Product of their H.C.F. and L.C.M.; Co-primes; H.C.F. and**

**L.C.M. of Fractions: Comparison of Fractions. Verbal:**

Articles, Para Jumbles

• **Articles-** Types of articles, Countable nouns, Uncountable nouns, Usage of articles, Omission of articles.

• **Para Jumbles-** Para Jumbles, Types of Para Jumbles, Strategies to answer questions on Jumbled Paragraphs.

Logical: Data Arrangements, Blood Relation

• **Data Arrangements-** *Linear Arrangement, Circular Arrangement, Multi-Dimensional Arrangement.*

• **Blood Relations-** Classification of blood relations, Pointing a person, Equation related problems.

### Module – II

**Quants:** Time and Distance, Pipes

• **Time & Distance-;** Km/hr to m/sec conversion; m/sec to km/hr conversion; man covers a certain distance at x km/hr and an equal distance at y km/hr

Verbal: Sentence Completion, Prepositions

• **Sentence Completion-** Formats of Question; Strategies to solve sentence completion questions- Proactive and reactive solving, Identifying clues- Signposts, Types of signposts, Root words, Sentence structure clues.

• **Prepositions-** Definition, Types of prepositions, Preposition of Place, Preposition of Time, Preposition of Direction, Compound Prepositions, Prepositional Phrases.

Logical: Coding and Decoding

• **Coding and Decoding-** *Number Series, Alphabet Series, Analogy, Odd Man Out, Visual Reasoning.*

### Module–III

**Quants:** Ages, Progression, Logarithms

• **Ages, Progression-;** Arithmetic progression; Arithmetic mean; Geometric progression and mean

• **Logarithms-** Why logarithms: Properties of Logarithms: Laws of logarithm:

Characteristic of logarithm:

Verbal: Vocabulary

- **Vocabulary**-Etymology, Root Words, Prefixes and Suffixes; Synonyms and Antonyms, Tips to solve questions on Synonyms and Antonyms; Word Analogy, Patterns of questions on Word Analogy; Miscellaneous Vocabulary Logical: Data Interpretation and Data Sufficiency

- **Data Interpretation**- Tables, Pie charts, Bar Graphs, Line graphs
- **Data Sufficiency**-Strategies to solve.

#### Module – IV

**Quants: Permutations and Combinations, Probability**

- **Permutations**-Factorial Notation: The different arrangements; Number of Permutations: number of all permutations of n things, taken all at a time; n subjects of which p<sub>1</sub> are alike of one kind; p<sub>2</sub> are alike of another kind; p<sub>3</sub> are alike of third kind; Number of Combinations: The number of all combinations of n things, taken r at a time.

Verbal: Sentence Correction

- **Sentence Correction**- Subject-Verb Agreement; Modifiers; Parallelism; Pronoun-Antecedent Agreement; Verb Time Sequence; Comparisons; Determiners; Exercise Questions.

Logical: Clocks and Calendars

- **Clocks**: Introduction, Derivation of angles, Angles between hands of the clock, Hands together, Hands at angular distance, Gain & Loss problems.

- **Calendars**: - Leap year-Non leap year, Odd days, Finding the day from date, repeated years.

#### Module - V

**Quants: Areas and Volumes (Mensuration)**

- **Areas & Volumes**-Pythagoras Theorem Results on Quadrilaterals Perimeter; Area of a circle Circumference Length of an arc Area of a sector; Area of a triangle.

Verbal: Reading Comprehension, Critical Reasoning

- **Reading Comprehension**- Speed reading strategies; Reading Comprehension- types of questions, tackling strategies; Critical Reasoning.

- Logical: Directions, Cubes, Syllogisms
- **Directions** -Introduction, Direction based questions, Shadow based problems.
- **Cubes**- Cube & cuboid concepts, 3-2-1-0 faced problems.
- **Syllogisms**- Statements and Conclusion, Syllogisms using Venn Diagrams.

Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak												
Cos	Programme Outcomes(POs)											
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1						2		2				2
CO2						2		2				2
CO3						2		2				2
CO4						2		2				2
CO5						2		2				2

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VI Semester</b>		
<b>Code:C00M5</b>	<b>CONSTITUTION OF INDIA</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:0</b>		<b>2</b>	<b>-</b>	<b>-</b>

**Pre-Requisites: NIL**

**Course Objectives:** Students will be able to:

- Understand the premises informing the twin themes of liberty and freedom from a civil rights perspective.
- To address the growth of Indian opinion regarding modern Indian intellectuals' constitutional role and entitlement to civil and economic rights as well as the emergence of nationhood in the early years of Indian nationalism.
- To address the role of socialism in India after the commencement of the Bolshevik Revolution in 1917 and its impact on the initial drafting of the Indian Constitution.
- 

**Module - 1** History of Making of the Indian Constitution- History of Drafting Committee.

**Module - 2** Philosophy of the Indian Constitution- Preamble Salient Features

**Module - 3** Contours of Constitutional Rights & Duties - Fundamental Rights

- Right to Equality
- Right to Freedom
- Right against Exploitation
- Right to Freedom of Religion
- Cultural and Educational Rights
- Right to Constitutional Remedies
- Directive Principles of State Policy
- Fundamental Duties.

**Module - 4** Organs of Governance: Parliament, Composition, Qualifications and Disqualifications, Powers and Functions, Executive, President, Governor, Council of Ministers, Judiciary, Appointment and Transfer of Judges, Qualifications, Powers and Functions

**Module- 5** Local Administration: District's Administration head: Role and Importance, Municipalities: Introduction, Mayor and role of Elected Representative, CEO of Municipal Corporation. Panchayat raj: Introduction, PRI: Zila Panchayat. Elected officials and their roles, CEO Zila Panchayat: Position and role. Block level: Organizational Hierarchy (Different departments), Village level: Role of Elected and Appointed officials, Importance of grass root democracy

**Module - 6** Election Commission: Election Commission: Role and Functioning. Chief Election Commissioner and Election Commissioners. State Election Commission: Role and Functioning. Institute and Bodies for the welfare of SC/ST/OBC and women.

### Suggested Reading:

1. The Constitution of India, 1950 (Bare Act), Government Publication.
2. Dr. S. N. Busi, Dr. B. R. Ambedkar framing of Indian Constitution, 1st Edition, 2015.
3. M. P. Jain, Indian Constitution Law, 7th Edn., Lexis Nexis, 2014.
4. D.D. Basu, Introduction to the Constitution of India, Lexis Nexis, 2015.

**Course Outcomes:** Students will be able to:

- Discuss the growth of the demand for civil rights in India for the bulk of Indians before the arrival of Gandhi in Indian politics.
- Discuss the intellectual origins of the framework of argument that informed the conceptualization of social reforms leading to revolution in India.
- Discuss the circumstances surrounding the foundation of the Congress Socialist Party [CSP] under the leadership of Jawaharlal Nehru and the eventual failure of the proposal of direct elections through adult suffrage in the Indian Constitution
- Discuss the passage of the Hindu Code Bill of 1956.

## Co-Po mapping

CO- PO Mapping															
(3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2	2	2												
CO2	-	2	2										1	2	
CO3	2	2	2	3										2	2
CO4															
CO5															

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0342</b>	<b>REFRIGERATION AND AIR CONDITIONING</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Thermal Engineering-II

### **Course Objectives:**

The objective of this subject is to provide basic knowledge about different refrigeration cycles, refrigeration systems, air conditioning and air cooler.

**Codes/Tables:** Refrigeration tables and Psychrometry charts

### **MODULE I: Introduction to Refrigeration & Air Refrigeration**

Introduction to Refrigeration: Necessity and applications – Unit of refrigeration and C.O.P.  
–Mechanical Refrigeration – Types of Ideal cycles of refrigeration. VAV system

Air Refrigeration: Bell Coleman cycle or Reversed Brayton Cycle, Open and Dense air systems –Actual air refrigeration system problems – Refrigeration needs of Air craft's.

### **MODULE II: Principles of Evaporators & Vapour Compression Refrigeration.**

Principles of Evaporators: Classification – Working Principles, Expansion devices – Types – Working Principles, Refrigerants – Desirable properties – classification - refrigerants used – Nomenclature.

Vapour Compression Refrigeration: Working principle and essential components of the plant – simple Vapour compression refrigeration cycle – COP – Representation of cycle on T-S and p-h charts – effect of sub cooling and super heating – cycle analysis – Actual cycle - Influence of various parameters on system performance – Use of p-h charts – numerical Problems

### **MODULE III: Vapor Absorption System & Steam Jet Refrigeration System.**

A: Vapor Absorption System – Calculation of max COP – description and working of NH<sub>3</sub> – water system and Li Br –water ( Two shell & Four shell) System. Principle of operation, Three Fluid absorption system, salient features.

B: Steam Jet Refrigeration System – Working Principle and Basic Components. Principle and operation of (i) Thermoelectric refrigerator (ii) Vortex tube or Hilsch tube.

## **MODULE IV: Introduction to Air Conditioning**

Psychrometric Properties & Processes – Characterization of Sensible and latent heat loads - Need for Ventilation, Consideration of Infiltration – Load concepts of RSHP, GSHP- Problems, Concept of ESHF and ADP.

## **MODULE V: Requirements of Human Comfort and Concept of Effective Temperature & Air Conditioning systems**

Requirements of human comfort and concept of effective temperature- Comfort chart – Comfort Air conditioning – Requirements of Industrial air conditioning, Air conditioning - Load Calculations.

Air Conditioning system - Classification of equipment, cooling, heating humidification and dehumidification, filters, grills and registers, fans and blowers. Heat Pump – Heat sources – different heat pump circuits.

## **TEXT BOOKS**

1. C.P. Arora, “**Refrigeration & Air Conditioning**”, Tata McGraw-Hill Education, 3<sup>rd</sup> Edition, 2010.
2. S.C. Arora & Domkundwar “**A Course in Refrigeration and Air conditioning**”, Dhanpatrai Publications, 3<sup>rd</sup> edition, 1980.

## **REFERENCES**

1. Manohar Prasad “**Refrigeration and Air Conditioning**” New Age International, 2<sup>nd</sup> Edition, 2003
2. Dossat “**Principles of Refrigeration**”, Pearson, 4<sup>th</sup> Edition, 2009.
3. P.L. Bellanney “**Refrigeration and Air Conditioning**”, Khanna Publishers, 6<sup>th</sup> edition, 2013.
4. P.N. Ananthanarayan “**Basic Refrigeration and Air Conditioning**” TMH, 4<sup>th</sup> Edition, 2013
5. R.S. Khurmi & J.K. Gupta “**A Text Book of Refrigeration and Air Conditioning**”, S. Chand - Eurasia Publishing House (P) Ltd., 2008.

## E - RESOURCES

1. <http://nptel.ac.in/courses/112105128/>
2. <http://nptel.ac.in/courses/112105129/>
3. <http://nptel.ac.in/courses/112107208/>
4. International Journal of Refrigeration.
5. International Journal of Air-Conditioning and Refrigeration.

## Course Outcomes

At the end of the course, students will be able to

1. Understand different cycles in refrigeration.
2. Analyse the performance of vapour compression refrigeration.
3. Analyse the performance of vapour absorption system and steam jet refrigeration system.
4. Use the Psychrometry charts in air conditioning problems.
5. Understand the knowledge about the requirement of human comfort, requirement of industrial air conditioning and different types of air conditioning systems.

CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak															
Cos	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2	2		3		3						2	2		
CO2	2	2		3		3						2	2		
CO3	2	2		3		3						2	3		
CO4	2	2		3		3						2	3		
CO5	2	2		3		3						2	3		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0345</b>	<b>MECHANICS OF COMPOSITE MATERIALS</b> (Professional Elective – IV)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisite:** Mechanics, Strength of Materials

**Course Objectives:**

The objective of the subject is to provide the knowledge on the stress-strain relationship of composite lamina and laminates.

**Module – I: Basic concepts and characteristics, Reinforcements & Manufacturing methods**  
**A. Basic concepts and characteristics:** Geometric and Physical definitions, natural and man-made composites, Aerospace and structural applications, types and classification of composites.

**B. Reinforcements:** Fibers- Glass, Silica, Kevlar, carbon, boron, silicon carbide, and boron carbide fibers. Particulate composites, Polymer composites, Thermoplastics, Thermosetting plastics, metal matrix and ceramic composites.

**C. Manufacturing methods:** Autoclave, tape production, moulding methods, filament winding, man layup, pultrusion, RTM.

**Module – II: Micromechanics**

**Micromechanics:** Unidirectional composites, constituent materials and properties, elastic properties of a lamina, properties of typical composite materials, laminate characteristics and configurations. Characterization of composite properties.

**Module – III: Coordinate transformations**

**Coordinate transformations:** Hooke's law for different types of materials, Hooke's law for two dimensional unidirectional lamina, transformation of stress and strain, Numerical examples of stress strain transformation, Graphic interpretation of stress – strain relations. Off - axis, stiffness modulus, off - axis compliance.

**Module – IV: Elastic behavior of unidirectional composites**

**A. Elastic behavior of unidirectional composites:** Elastic constants of lamina, relationship between engineering constants and reduced stiffness and compliances, analysis of laminated composites, constitutive relations.

**B. Strength of unidirectional lamina:** Micro mechanics of failure, Failure mechanisms, Strength of an orthotropic lamina, Strength of a lamina under tension and shear maximum stress and strain criteria, application to design. The failure envelope, first ply failure, free-edge effects. Micro mechanical predictions of elastic constants.

**Module – V: Elastic behavior of laminates**

**Elastic behavior of laminates:** Basic Assumptions, Strain –Displacement relations, Stress-Strain relations, laminate stiffness, laminate compliance, symmetric laminates, Orthotropic Laminates, laminate engineering properties, computational procedure for determination of elastic properties.

**Text Books:**

1. R. M. Jones, “**Mechanics of Composite Materials**, Mc Graw Hill Company, New



- York, 2<sup>nd</sup> edition, 1993.
2. Isaac and M. Daniel “**Engineering Mechanics of Composite Materials**, Oxford University Press. Vol. 13, 2006.

**Reference Books:**

1. B. D. Agarwal and L. J. Broutman, “**Analysis and performance of fibre Composites**”, Wiley-Interscience, New York.
2. L. R. Calcote, “**Analysis of Laminated Composite Structures**”, Van Nostrand Reinhold

**Course Outcomes:**

After completion of the course, students will be able to:

1. Describe the basic characteristics, applications and manufacturing methods of composites and its constituents.
2. Estimate the elastic properties of unidirectional composites using micromechanics approach, and identify the configurations and characteristics of laminate.
3. Derive the stress – strain relations for different types of materials using coordinate transformations and obtain the stiffness and compliance matrices respectively.
4. Determine the engineering constants, reduced stiffness and compliances of 2D unidirectional lamina and relate micro and macro mechanics of failure of composites.
5. Analyze the elastic behavior of different types of composite laminates and estimate stiffness and compliance of laminates.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-</b> <b>Strong, 2-</b> <b>Medium, 1-Weak</b>															
<b>COs</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PSO1</b>	<b>PSO2</b>	<b>PSO3</b>
<b>CO1</b>	<b>3</b>											<b>1</b>	<b>3</b>		
<b>CO2</b>	<b>3</b>	<b>1</b>	<b>1</b>	<b>1</b>								<b>1</b>	<b>3</b>		
<b>CO3</b>	<b>3</b>	<b>1</b>	<b>2</b>	<b>1</b>								<b>2</b>	<b>3</b>		
<b>CO4</b>	<b>3</b>	<b>2</b>	<b>3</b>	<b>2</b>								<b>2</b>	<b>3</b>		
<b>CO5</b>	<b>3</b>	<b>3</b>	<b>3</b>	<b>3</b>								<b>3</b>	<b>3</b>		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0346</b>	<b>ADDITIVE MANUFACTURING</b> (Professional Elective – IV)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Pre-requisites:** Manufacturing Processes, Engineering Materials

#### **Course Objectives:**

- To understand the fundamental concepts of Additive Manufacturing (i.e. Rapid Prototyping) and 3-D printing, its advantages and limitations.
- To classify various types of Additive Manufacturing Processes and know their working principle, advantages, limitations etc.
- To have a holistic view of various applications of these technologies in relevant fields such as mechanical, Bio-medical, Aerospace, electronics etc.

#### **Module – I:**

**Introduction:** Prototyping fundamentals, Historical development, Fundamentals of Rapid Prototyping, Advantages and Limitations of Rapid Prototyping, Commonly used Terms, Classification of RP process, Rapid Prototyping Process Chain: Fundamental Automated Processes.

#### **Module – II:**

**Liquid-based Rapid Prototyping Systems:** Stereo lithography Apparatus (SLA): Models and specifications, Process, working principle, photopolymers, photo polymerization, Layering technology, laser and laser scanning, Applications, Advantages and Disadvantages, Case studies. Solid ground curing (SGC): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies. Solid-based Rapid Prototyping Systems: Laminated Object Manufacturing (LOM): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies. Fused Deposition Modeling (FDM): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies.

#### **Module – III:**

**Powder Based Rapid Prototyping Systems:** Selective laser sintering (SLS): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies. Three dimensional Printing (3DP): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies. Rapid Tooling: Introduction to Rapid Tooling (RT), Conventional Tooling Vs RT, Need for RT. Rapid Tooling Classification; Indirect Rapid Tooling Methods: Spray Metal Deposition, RTV Epoxy Tools, Ceramic tools, Investment Casting, Spin Casting, Die casting, Sand Casting, 3D Keltool process. Direct Rapid Tooling: Direct AIM, LOM Tools, DTM Rapid Tool Process, EOS Direct Tool Process and Direct Metal Tooling using 3DP

#### **Module – IV:**

**Rapid Prototyping Data Formats:** STL Format, STL File Problems, Consequence of Building Valid and Invalid Tessellated Models, STL file Repairs: Generic Solution, Other Translators, Newly Proposed Formats. Rapid Prototyping Software's: Features of various RP software's like Magics, Mimics, Solid View, View Expert, 3 D View, Velocity 2, Rhino, STL View 3 Data Expert and 3 D doctor.

#### **Module – V:**

**RP Applications:** Application - Material Relationship, Application in Design, Application in Engineering,

Analysis and Planning, Aerospace Industry, Automotive Industry, Jewelry Industry, Coin Industry, GIS application, Arts and Architecture. RP Medical and Bioengineering Applications: Planning and simulation of complex surgery, Customized Implants & Prosthesis, Design and Production of Medical Devices, Forensic Science and Anthropology, Visualization of Biomolecules.

#### TEXT BOOKS:

1. Rapid prototyping; Principles and Applications /Chua C.K., Leong K.F. and LIM C.S/World Scientific Publications/3<sup>rd</sup> Edition, 2010
2. Rapid Manufacturing /D.T. Pham and S.S. Dimov/Springer/1<sup>st</sup> Edition, 2012

#### REFERENCE BOOKS:

1. Terry Wohlers, Wohlers Report 2000, Wohlers Associates.
2. Rapid Prototyping and Manufacturing /Paul F. Jacobs/ASME/ 1<sup>st</sup> Edition, 1993.

**Course Outcomes:** After the completion of the course, the student will be able to

- Explain and summarize the principles and key characteristics of additive manufacturing technologies and commonly used 3D printing and additive manufacturing systems.
- Describe various liquid based Rapid Prototyping systems.
- Understand and apply different powder based Rapid Prototype systems.
- Describe various CAD issues for 3D printing and rapid prototyping and related operations for STL model manipulation.
- Understand and apply Rapid prototyping in various applications like forensic science, anthropology and medicine etc.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes (POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	2	2	1	2									1	1
CO2	3	2	2	1	2									1	1
CO3	3	2	2	1	2									1	1
CO4	2	2	2	1	2									1	1
CO5	2	2	2	1	2									1	1

2022-23 Onwards (MR-22)	MALLAREDDY ENGINEERING COLLEGE (Autonomous)	B.Tech. VII Semester		
Code: C0347	COMPUTATIONAL FLUID DYNAMICS	L	T	P

**Prerequisite: Fluid Mechanics and hydraulic**

**machines.Course Objectives:**

To develop an understanding of the major theories, approaches and implementation of CFD methods and gain experience in the application of CFD analysis to real engineering designs.

### **Module – I: Elementary details in numerical Techniques**

**Elementary details in numerical Techniques:** Number system and errors, Representation of integers, Fractions, Floating point Arithmetic, loss of significance and error propagation, condition and instability, computational methods for error estimation, Convergence of Sequences.

### **Module – II: Applied Numerical Methods**

**Applied Numerical Methods:** Solution of a system of simultaneous Linear Algebraic Equations, iterative schemes of Matrix Inversion, Direct Methods for Matrix inversion, Direct Methods for banded matrices.

Finite Difference Applications in Heat conduction and Convection - Heat conduction, steady heat conduction in a rectangular geometry, transient heat conduction, and finite difference application in convective heat transfer.

### **Module - III:**

Finite Differences, discretization, consistency, stability, and Fundamentals of fluid flow modeling: Introduction, elementary finite difference quotients, implementation aspects of finite- difference equations, consistency, explicit and implicit methods.

### **Module - IV:**

Introduction to first order wave equation, stability of hyperbolic and elliptic equations, fundamentals of fluid flow modeling. conservative property, the upwind scheme.

Review of Equations Governing Fluid Flow and Heat Transfer: Introduction, conservation of mass, Newton's second law of motion, expanded forms of Navier stokes equations, conservation of energy principle, special forms of the Navier-stokes equations.

### **Module - V:**

Steady flow, dimensionless form of Momentum and Energy equations, Stokes equation, conservative body force fields, stream function - Vorticity formulation.

Finite Volume Method: Approximation of surface integrals, volume integrals, interpolation and differentiation practices, Upwind interpolation, Linear interpolation and Quadratic interpolation

### **Text Books:**

1. Suhas V. Patankar “**Numerical Heat Transfer and Fluid Flow**”, Butter-Worth Publications.
2. John. D. Anderson “**Computational Fluid Dynamics - Basics with applications**”, Mc Graw Hill Publications.

### **Reference Books:**

1. Niyogi “**Computational Fluid Flow and Heat Transfer**”, Pearson Publications.
2. Tapan K. Sengupta “**Fundamentals of Computational Fluid Dynamics**”, Universities Press.
3. Jiyuan and Others “**Computational Fluid Dynamics**”, Elsevier Publications.

### **Course Outcomes:**

After completion of the course, students will be able to:

1. Apply the appropriate computational methods for error estimation and convergence of mathematical sequences.
2. Apply the matrix based numerical methods for solving steady state, transient heat conduction and convective heat transfer.
3. Understand the basics of consistency, stability and discretization of finite difference equation and apply them with specific emphasis on explicit and implicit methods to model the fundamental aspects of fluid flow.
4. Apply hyperbolic and elliptic partial differential equations to fundamental aspects of fluid flow and analyze the conservation of energy principle and Navier-stokes equations.
5. Apply finite volume method including different interpolation techniques and understand the elements of steady flow and conservative force fields.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3				3			2			3	2	2		
CO2	3				3			2			3	2	2		
CO3	3				3			2			3	2	2		
CO4	3				3			2			3	2	2		
CO5	3				3			2			3	2	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0348</b>	<b>MAINTENANCE &amp; SAFETY ENGINEERING</b> (Professional Elective-III)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisite:** Nil

**Course Objectives:**

The objective of this subject is to provide knowledge of types of maintenance, quality, safety, Inventory and Reliability control in maintenance.

#### **Module – I: Introduction**

**Introduction:** Need for Maintenance, Facts and Figures, Modern Maintenance, Problem and Maintenance Strategy for the 21<sup>st</sup> century, Engineering Maintenance Objectives and Maintenance in Equipment Life Cycle, Terms and Definitions.

#### **Module – II: Maintenance Management and Control & Types of Maintenance**

**A: Maintenance Management and Control:** Maintenance Manual, Maintenance, Facility Evaluation, Functions of Effective Maintenance Management. Maintenance project control Methods, Maintenance Management Control Indices.

**B: Types of Maintenance:** Preventive maintenance elements of preventive, maintenance program, Establishing Preventive maintenance program PM Program Evaluation and improvement, PM Measures, PM Models, Corrective maintenance, maintenance types Corrective maintenance steps and Downtime Components, Corrective maintenance measures Corrective maintenance models

#### **Module - III: Inventory control in Maintenance**

**A: Inventory control in Maintenance - I:** Inventory control Objectives and basic Inventory decision, ABC Inventory control method.

**B: Inventory control in Maintenance - II:** Inventory Control Models Two-Bin inventory control and Safety Stock, Spares Determination factors Spares calculation Methods.

#### **Module - IV: Quality and Safety in Maintenance**

**Quality and Safety in Maintenance:** Needs for Quality Maintenance process, Maintenance work quality, Use of quality Control charts in Maintenance Work Sampling, post Maintenance Testing, Reasons of Safety problems in Maintenance, Guidelines to improve safety in Maintenance work, Safety Officer's Role in Maintenance Work, protection of Maintenance workers. Maintenance Costing: Reasons for Maintenance costing, Maintenance Budget preparation Methods and Steps, Maintenance Labor cost Estimation, Material cost Estimation, Equipment Life Cycle Maintenance Cost Estimation, Maintenance Cost Estimation Models.

#### **Module - V: Reliability, Reliability controlled Maintenance, RCM, & Maintainability**

**A: Reliability, Reliability controlled Maintenance, RCM:** Goals and principles, RCM process and Associated Questions, RCM program Components Effectiveness Measurement Indicators. RCM Benefits and Reasons for its Failures. Reliability Versus Maintenance and Reliability in support Phase. Bathtub Hazard Rate Concept, Reliability Measures and Formulas Reliability Networks, Reliability analysis Techniques.

**B: Maintainability:** Maintainability Importance and Objective Maintainability in Systems Life

Cycle, Maintainability Design Characteristics, Maintainability Functions and Measures, Common Maintainability Design Errors.

**Text Books:**

1. Dr. A.K. Gupta “**Reliability: Maintenance and Safety Engineering**”, Laxmi Publications.
2. L.M. Deshmukh “**Industrial Safety Management**”, TMH Publications

**Reference Books:**

1. R.C. Mishra “**Maintenance Engineering & Management**”, PHI Publications
2. Elsayed “**Reliability Engineering**”, Pearson Publishers
3. B.S. Dhallon “**Engineering Maintenance a Modern Approach**” C.R.R. publishers, 2002

**Course Outcomes:**

After completion of the course, students will be able to:

1. To understand basic need of maintenance system in plants.
2. Apply basic models of maintenance systems, including various aspects of breakdown & prevention of breakdown in respect of the maintenance and their controls.
3. Analyse the inventory control system and their different control methods.
4. Apply spares management, costing and budgeting of equipment maintenance resources planning.
5. Analyse the importance and application of reliability and reliability controlled maintenance (RCM).

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2		2		2				1						2
CO2	1		1		1				1			1			2
CO3	2	1	2		2				1			1			2
CO4	2	1	2		2				1			1			2
CO5	2	2	2		2				1			1			2

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0349</b>	<b>POWER PLANT ENGINEERING (Professional Elective–III)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Thermal Engineering – II

### **Course Objectives:**

The objective of this subject is to provide knowledge of Power generation units & their working principles and non-conventional resources.

### **MODULE I: Steam Power Plant & Combustion Process**

Introduction to the Sources of Energy: Resources and Development of Power in India.

Steam Power Plant: Plant Layout, Working of different Circuits, Fuel and handling equipments, types of coals, coal handling, choice of handling equipment, coal storage, ash handling systems. Combustion Process: Properties of coal – overfeed and underfeed fuel beds, traveling grate stokers, spreader stokers, retort stokers, pulverized fuel burning system and its components, combustion needs and draught system, cyclone furnace, design and construction, Dust collectors, cooling towers and heat rejection. Corrosion and feed water treatment.

### **MODULE II: Diesel Power Plant & Gas Turbine Plant**

Diesel Power Plant: Diesel Power Plant Introduction – IC Engines, types, construction– Plant layout with auxiliaries – fuel supply system, air starting equipment, lubrication and cooling system – super charging.

Gas Turbine Plant: Introduction – classification - construction – Layout with auxiliaries – Principles of working of closed and open cycle gas turbines. Combined Cycle Power Plants and comparison..

### **MODULE III: Hydro Power Plant, Power from Non-Conventional Sources**

A: Hydro Electric Power Plant: Classification – Typical layouts – plant auxiliaries – plant operation pumped storage plants. Water power – Hydrological cycle / flow measurement – drainage area characteristics – Hydrographs – storage and Bondage – classification of dams and spill ways.

B: Power From Non-Conventional Sources: Utilization of Solar- Collectors- Working Principle, Wind Energy – types – HAWT and VAWT -Tidal Energy. Direct Energy Conversion - Solar energy, Fuel cells, Thermo electric and Thermo ionic, MHD generation.

### **MODULE IV: Nuclear Power Station, Types of Reactors**

Nuclear Power Station: Nuclear fuel – breeding and fertile materials – Nuclear reactor – reactor operation.

Types of Reactors: Pressurized water reactor, Boiling water reactor, sodium-graphite



reactor, fast Breeder Reactor, Homogeneous Reactor, Gas cooled Reactor, Radiation hazards and shielding – radioactive waste disposal.

## **MODULE V: Power Plant Economics and Environmental Considerations**

Capital cost, investment of fixed charges, operating costs, general arrangement of power distribution, Load curves, load duration curve. Definitions of connected load, Maximum demand, demand factor, average load, load factor, diversity factor – related exercises.

Effluents from power plants and Impact on environment – pollutants and pollution standards – Methods of Pollution control.

### **TEXT BOOKS**

1. Arora and S. Domkundwar, “**A Course in Power Plant Engineering**”, Dhanpat Rai Publisher, 6<sup>th</sup> edition, 2011.
2. P.C.Sharma, “**Power Plant Engineering**”, S.K.Kataria Publisher, 2013.

### **REFERENCES**

1. P.K.Nag, “**Power Plant Engineering**”, TMH Publishers, II Edition, 2006.
2. ElWakil, “**Power station Engineering**”, McHill Publisher, 2<sup>nd</sup> edition, 2013.
3. G.D.Rai, “**An Introduction to Power Plant Technology**”, Khanna Publishers, 3<sup>rd</sup> edition, 2013.
4. Elanchezhian, “**Power plant Engg**”, I.K. International Pub, 2007.
5. Rajput, “**A Text Book of Power Plant Engineering**”, Laxmi Publications, 4<sup>th</sup> edition, 2007.

### **E - RESOURCES**

1. [nptel.ac.in/courses/108105058/8](http://nptel.ac.in/courses/108105058/8)
2. [lecturenotes.in/note/1968/power-plant-engineering](http://lecturenotes.in/note/1968/power-plant-engineering)
3. <https://www.slideshare.net/.../power-plant-engineering-complete-five-unit-vtu-notes>

### **Course Outcomes**

At the end of the course, students will be able to

1. Understand the process of steam power plants and combustion.
2. Get a clear view of the diesel power plant, Gas Turbine Plant and cycles.
3. Understand the functioning of Hydro Power Plant and sources of Power from Non-Conventional Sources.
4. Understand the functioning of Nuclear Power Station, Types of Reactors.
5. Know and analyse the Power Plant Economics and Environmental Considerations.

### **CO- PO Mapping**

(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak

COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
<b>CO1</b>	<b>1</b>			<b>3</b>		<b>3</b>						<b>2</b>	<b>3</b>		
<b>CO2</b>	<b>1</b>			<b>3</b>		<b>3</b>						<b>2</b>	<b>3</b>		
<b>CO3</b>	<b>1</b>			<b>3</b>		<b>3</b>						<b>2</b>	<b>3</b>		
<b>CO4</b>	<b>1</b>			<b>3</b>		<b>3</b>						<b>2</b>	<b>3</b>		
<b>CO5</b>	<b>1</b>			<b>3</b>		<b>3</b>						<b>2</b>	<b>3</b>		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0350</b>	<b>PRODUCTION PLANNING AND CONTROL</b> (Professional Elective – IV)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisite:** Industrial Management.

### **Course Objectives:**

The objective of this subject is to provide knowledge of Planning, scheduling and various production activities of an Industry.

### **Module – I: Introduction**

**Introduction:** Definition – Objectives of production Planning and Control – Functions of production planning and control – Elements of production control – Types of production – Organization of production planning and control department – Internal organization of department.

### **Module – II: Forecasting**

Forecasting – Importance of forecasting – Types of forecasting, their uses – General principles of forecasting – Forecasting techniques – qualitative methods and quantitative methods.

### **Module - III: Inventory management & Inventory control systems**

**Inventory management** – Functions of inventories – relevant inventory costs – ABC analysis – VED analysis – EOQ model

**Inventory control systems** – P-Systems and Q-Systems, Introduction to MRP & ERP, LOB (Line of Balance), JIT inventory, and Japanese concepts.

### **Module - IV: Routing**

**Routing** – Definition – Routing procedure – Route sheets – Bill of material – Factors affecting routing procedure. Schedule – definition – Difference with loading, Scheduling Policies – Techniques, Standard scheduling methods,

### **Module - V: Line Balancing, Aggregate planning**

Line Balancing, Aggregate planning, Chase planning, Expediting, controlling aspects. Dispatching – Activities of dispatcher – Dispatching procedure – follow-up – definition – Reason for existence of functions – types of follow-up, applications of computer in production planning and control.

### **Text books:**

1. Samuel Eilon “**Elements of Production Planning and Control**”, Macmillan Publishers
2. Baffa & Rakesh Sarin “**Modern Production and operation managements**”, John Wiley Publishers

### **Reference books:**

1. S.N. Chary “**Operations Management**”, TMH Publishers
2. Martin K. Starr and David W. Miller “**Inventory Control Theory and Practice**”, Prentice-Hall Publishers
3. Dr. C. Nadha Muni Reddy and Dr. K. Vijaya Kumar Reddy “**Reliability Engineering & Quality Engineering**”, Galgotia Publications, Pvt., Limited.
4. John E. Biegel “**Production Control A Quantitative Approach**”, Prentice-Hall

5. Moore “**Production Control**”, McGraw-Hill Publishers
6. Joseph Monks “**Operations Management**”, McGraw-Hill Ryerson Publishers

**Course Outcomes:**

After completion of the course, students will be able to:

1. Understand the elements of PPC and analyse the types of organization
2. Analyse the types of forecasting techniques
3. Analyse the functions of inventory and the various inventory models
4. Analyse the various methods for routing and scheduling.
5. Illustrate the principles of line balancing and dispatching.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1	1									1	1		2	1
CO2	2	1	1								1	1		2	1
CO3	2	2	2	2	1		1		1		2	1		2	1
CO4	2	2	2	2	1		1		1		2	2		2	1
CO5	3	2	2	2	1		1		1		2	2		2	1

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0351</b>	<b>INDUSTRIAL ROBOTICS</b> (Professional Elective – IV)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisite:** Kinematics and dynamics of machinery

### **Course Objectives:**

The objective of this subject is to provide knowledge of design of robot arm, kinematics and dynamics, Trajectory planning of robot and its applications in automation of Industries.

### **Module – I: Introduction**

Automation and Robotics, CAD/CAM and Robotics – An over view of Robotics – present and future applications – classification by coordinate system and control system.

Components of the Industrial Robotics:-Degrees of freedom-End effectors: Mechanical gripper- magnetic-vacuum cup and other types of grippers-General consideration on gripper selection and design.

### **Module – II: Motion Analysis & Manipulator Kinematics**

**A: Motion Analysis:** Homogeneous transformations as applicable to rotation and translation –problems.

**B: Manipulator Kinematics:** Specifications of matrices, D-H notation joint coordinates and world coordinates Forward and inverse kinematics – problems.

### **Module - III: Dynamics**

Differential transformation and manipulators, Jacobians – problems. Lagrange – Euler and Newton – Euler formations – Problems.

Trajectory planning and avoidance of obstacles, path planning, Skew motion, joint integrated motion – straight line motion – Robot programming, languages and software packages.

### **Module - IV: Robot actuators and Feedback components**

Actuators: Pneumatic, Hydraulic actuators, electric & stepper motors. Feedback components: position sensors – potentiometers, resolvers, encoders – Velocity sensors.

### **Module - V: Robot Application in Manufacturing:**

Material Transfer - Material handling, loading and unloading- Processing - spot and continuous arc welding & spray painting - Assembly and Inspection.

### **Text books:**

1. Groover M P “**Industrial Robotics**”, Pearson Edu.
2. Mittal R K & Nagrath I J “**Robotics and Control**”, TMH.

### **Reference books:**

1. Fu K S “**Robotics**”, McGraw Hill.
2. P. Coiffet and M. Chaironze “**An Introduction to Robot Technology**”, Kogam Page Ltd. 1983 London.

3. Richard D. Klafter “**Robotic Engineering**”, Prentice Hall Publishers
4. Asada and Slow time “**Robot Analysis and Intelligence**”, Wiley Inter-Science.
5. John J Craig “**Introduction to Robotics**”, Pearson Edu.
6. Mark W. Spong and M. Vidyasagar “**Robot Dynamics & Control**”, John Wiley & Sons (ASIA) Pvt Ltd.

**Course outcomes:**

After completion of the course, students will be able to:

1. Understand and analyse the basic concepts of automation and components of robotics.
2. Solve the homogeneous transformation matrices for Forward and inverse kinematics – problems.
3. Understand and analyse the trajectory planning of the robot.
4. Understand the Robot actuators and Feedback components.
5. Analyse the applications of robots in industries.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
<b>CO1</b>	<b>3</b>		<b>2</b>	<b>2</b>	<b>3</b>		<b>3</b>				<b>2</b>			<b>1</b>	
<b>CO2</b>	<b>1</b>	<b>3</b>	<b>3</b>	<b>2</b>								<b>1</b>			<b>1</b>
<b>CO3</b>	<b>3</b>	<b>3</b>	<b>2</b>	<b>3</b>								<b>1</b>		<b>3</b>	
<b>CO4</b>	<b>2</b>		<b>3</b>	<b>2</b>			<b>2</b>				<b>3</b>	<b>3</b>			<b>3</b>
<b>CO5</b>	<b>2</b>		<b>2</b>		<b>2</b>		<b>3</b>				<b>2</b>	<b>3</b>		<b>3</b>	<b>3</b>

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0352</b>	<b>ARTIFICIAL INTELLIGENCE IN MECHANICAL ENGINEERING</b> (Professional Elective – IV)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

### **Module - I: Introduction to Artificial Intelligence**

Definition, History, Present state of Artificial Intelligence (AI), Phases of AI, Approaches to AI - Hard or Strong AI, Soft or Weak AI, Applied AI, Cognitive AI, and Applications domains focused on mechanical engineering,

### **Module - II: Problem Solving Methods**

Problem solving methods-1. Uninformed search includes Depth First Search (DFS), Breadth First Search (BFS), Uniform Cost Search (UCS), Depth Limited Search, Iterative Deepening Depth First Search (IDDFS) and bidirectional search. 2. Informed Search (heuristic search) includes greedy best first search, A\* search, memory bounded heuristic search, learning to search better, Simple problems

### **Module - III: Neural Networks**

Introduction to Perceptron and Neural Networks, Activation and Loss functions, Single Neuron of Human and Human Brain Modelling, ANN architecture-Input layer, Hidden layer and output layer, Types of Neural Networks- Single layer feed-forward network, Multilayer feed-forward network, Multi-Layer Perceptron (MLP), Recurrent networks or feedback ANN, Characteristics of Neural Networks, Simple problems on Back Propagation Algorithms to minimize the error

### **Module - IV: Machine Learning**

Unsupervised learning- Definition, basic concepts, applications, K-means Clustering, hierarchical Clustering, Dimension Reduction-PCA, Simple Examples

Supervised Learning - Definition, basic concepts, applications, Linear Regression, Multiple Variable Linear Regression, Logistic Regression, Naive Bayes Classifiers, k-NN Classification, Support Vector Machine, Simple Examples.

Reinforcement Learning (RL) - Framework, Component of RL Framework, Types of RL Systems. Q- learning, Examples of RL Systems, Simple Examples

### **Module - V: Ensemble Learning Techniques**

Introduction on ensemble methods, Decision Trees, Bagging, Random Forests, Boosting, Simple Examples

### **TEXT BOOK:**

1. Artificial Intelligence: A Modern Approach, Stuart Russell & Peter Norvig, Prentice-Hall, Third Edition (2009).

**REFERENCE BOOKS:**

1. Artificial Intelligence, Ela Kumar, Wiley, 2021
2. Artificial Intelligence: Concepts and Applications, Lavika Goel, Kindle Edition, Wiley, 2021.
3. Nature-Inspired Optimization in Advanced Manufacturing Processes and Systems, Edited by Ganesh M. Kakandikar and Dinesh G. Thakur, CRC press, First edition, 2021.

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0353</b>	<b>PRODUCT DESIGN AND DEVELOPMENT</b> (Professional Elective – IV)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

The students will be able to get knowledge about product development, specifications, concepts and architecture which is followed in the industry.



## **MODULE I: Product Development**

Product development versus design, product development process, product cost analysis, cost models, reverse engineering and redesign product development process, new product development, tear down method.

## **MODULE II: Product Specifications**

Establishing the product specifications– Target specifications – Refining specifications, concept generation-Clarify the problem – Search internally – Search externally – Explore systematically - Reflect on the Results and the Process.

## **MODULE III: Product Concepts**

A: Concept generation, product configuration, concept evaluation and selection, product embodiments.

B: Quality function deployment, product design specification, physical prototypes-types and technique, dimensional analysis, design of experiments.

## **MODULE IV: Product Architecture**

Concept selection- Screening – scoring, Product architecture – Implication of architecture - Establishing the architecture – Related system level design issues.

## **MODULE V:Product Improvement**

Reliability, failure identification techniques, Poka-Yoke, Design for the environment, design for maintainability, product safety, liability and design, design for packaging, factorial analysis-ANOVA, factorial experiments, examples.

## **TEXT BOOKS**

1. Kevin Otto and Kristin Wood, “**Techniques in Reverse Engineering and New Product Development**”, Pearson Education, Chennai, Edition III, 2014.
2. Karl T.Ulrich and Steven D.Eppinger “**Product Design and Development**”, McGrawHill International, 4<sup>th</sup> Edition, 2014.

## REFERENCES

1. Chitale A.V. and Gupta R.C., “**Product Design and Manufacturing**”, 6<sup>th</sup> Edition, PHI, 2013.
2. Kemnech Crow, “**Concurrent Engg. Integrated Product Development**”, DRM Associates, 26/3 via Olivera, Palas Verdes, CA 90274 (310) 377-569, Workshop Book.
3. Stephen Rosenthal, “**Effective Product Design and Development**”, Business OneOrwin Homewood, 1992, ISBN, 1-55623-603-434.
4. Stuart Pugh, “**Total Design – Integrated Methods for successful Product Engineering**”, Addison Wesley Publishing, Neyourk, NY, 1991, ISBN 0-202-41639-5.

## E - RESOURCES

1. [nptel.ac.in/courses/112107217/](http://nptel.ac.in/courses/112107217/)
2. [nptel.ac.in/courses/112107143/26](http://nptel.ac.in/courses/112107143/26)
3. [nptel.ac.in/courses/112107217/14](http://nptel.ac.in/courses/112107217/14)
4. [nptel.ac.in/courses/112107143/35](http://nptel.ac.in/courses/112107143/35)
5. [nptel.ac.in/courses/112107217/10](http://nptel.ac.in/courses/112107217/10)

## Course Outcomes

At the end of the course, students will be able to

1. Apply the concept for new product development.
2. Apply knowledge on the concepts of product specification.
3. Describe the principles of industrial design and prototyping.
4. Apply knowledge on product architecture.
5. Examine the concept of product development and customer needs.

CO- PO Mapping															
(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1		3		3							2	3		2
CO2	1		3		3							2	3		2
CO3	1		3		3							2	3		2
CO4	1		3		3							2	3		2
CO5	1		3		3							2	3		2

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0354</b>	<b>AUTOMATION IN MANUFACTURING</b> (Professional Elective – IV)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Metal Cutting & Machine Tools and CNC Technology.

### **Course Objectives:**

The objective of this subject is to provide knowledge of automated flow lines, line balancing, adoptive control systems and Business process Re- Engineering in manufacturing units.

### **MODULE I: Introduction to Automation**

Introduction Types and strategies of automation, pneumatic and hydraulic components circuits, Automation in machine tools. Mechanical feeding and tool changing and machine tool control transfer the automaton.

### **MODULE II: Automated Flow Lines**

Methods or work part transport transfer Mechanical buffer storage control function, design and fabrication consideration. General terminology and analysis of transfer lines without and with buffer storage, partial automation, implementation of automated flow lines.

### **MODULE III: Line Balancing & Automated Material Handling**

A: Line balancing: Assembly process and systems assembly line, line balancing methods, ways of improving line balance, flexible assembly lines.

B: Automated material handling: Types of equipment, functions, analysis and design of material handling systems conveyor systems, automated guided vehicle systems.

### **MODULE IV: Adaptive Control Systems**

Automated storage systems, automated storage and retrieval systems, work in process storage, interfacing handling and storage with manufacturing.

Adaptive control systems: Introduction, adaptive control with optimization, Adaptive control with constraints, Application of A.C. in machining operations. Use of various parameters such as cutting force, Temperatures, vibration and acoustic emission.

### **MODULE V: Business process Re-engineering**

Business process Re-engineering: Introduction to BPE logistics, ERP, Software configuration of BPE, concurrent Engineering, Techniques of Rapid Proto typing.

**TEXT BOOKS:**

1. M.P. Groover, **Automation, Production Systems and Computer Integrated Manufacturing**, PHI Publishers, 2009.
2. M.P. Groover, **“CAD / CAM”**, PHI Publishers, Pearson, 2008.

**REFERENCES:**

1. Computer control of Manufacturing Systems by Yoram Coreom / TMH Publishers, 1989.
2. Radhakrishnan, **“CAD / CAM/ CIM”**, New Age International Publishers, 2016.
3. W. Buekinsham, **“Automation”**, Prometheus Books Publishers.
4. Beno Benhabib, **“Manufacturing: Design, Production, Automation, and Integration”**, Beno Benhabib, CRC Press, 2003.
5. Tien chien chang, Richard A. Wysk and Hsu-Pin Wang, **“Computer aided manufacturing”**, Pearson, 2009.

**E - RESOURCES**

1. <https://www.automationmag.com/>
2. <https://www.automationworld.com/>
3. <https://www.journals.elsevier.com/journal-of-manufacturing-processes/>

**Course Outcomes**

At the end of the course, students will be able to

1. Understand the concept of pneumatic and hydraulic component circuits for automation.
2. Understand and analyze the automated flow lines system.
3. Understand assembly line and automated material handling system.
4. Know various types of automated storage systems and concept of adaptive control.
5. Learn the concept of Business process reengineering (BPR) and Rapid proto typing.

**CO- PO Mapping**

(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak

COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1	3	3		3	1	2					3		3	
CO2	1	3	3		3	1	2					3		3	
CO3	1	3	3		3	1	2					3		3	
CO4	1	3	3		3	1	2					3		3	
CO5	1	3	3		3	1	2					3		3	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0343</b>	<b>PRODUCTION DRAWING PRACTICE LAB</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 1</b>		<b>-</b>	<b>-</b>	<b>2</b>

### **Course Objectives:**

The objective of this subject is to provide knowledge of drawing Part drawings with surface roughness and tolerance values.

### **MODULE – I**

Conventional representation of Materials – conventional representation of parts – screw joints, welded joints, springs, gears, electrical, hydraulic and pneumatic circuits – methods of indicating notes on drawings.

### **MODULE – II Limits and Fits**

Types of fits, exercises involving selection / interpretation of fits and estimation of limits from tables.

### **MODULE – III Form and Positional Tolerances**

Introduction and indication of the tolerances of form and position on drawings, deformation of run out and total run out and their indication.

### **MODULE – IV Surface roughness and its indication**

Definitions – finishes obtainable from various manufacturing processes, recommended surface roughness on mechanical components. Heat treatment and surface treatment symbols used on drawings.

### **MODULE – V Part drawings**

Drawing of parts from assembly drawings with indications of size, tolerances, roughness, form and position errors etc.

### **TEXT BOOKS:**

1.K.L. Narayana & P. Kannaiah, “Production and Drawing”, New Age .2.Pohit and Ghosh, PE, “Machine Drawing with Auto CAD”

### **REFERENCES:**

1.James D. Meadows, “Geometric dimensioning and tolerancing”, B.S Publications.

### **Course Outcome:**

At the end of the course, students will be able to

1. Know the application of fits and tolerances.
2. Know conventional representations of materials screw joints, welded joints, springs. gears etc. type of fits, interpretation of fits and estimation.
3. Know how to draw production drawings (parts drawings with all representations from assembly drawing).
4. Draw production drawing of various mechanical components with all tolerances, allowances, surface roughness values and process sheet.
5. To draw the part drawing.

<b>CO- PO Mapping</b>															
<b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
<b>COs</b>	<b>Programme Outcomes(POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PSO1</b>	<b>PSO2</b>	<b>PSO3</b>
<b>CO1</b>	<b>1</b>		<b>1</b>			<b>2</b>		<b>1</b>	<b>2</b>	<b>3</b>			<b>2</b>	<b>3</b>	
<b>CO2</b>	<b>1</b>		<b>1</b>			<b>2</b>		<b>1</b>	<b>2</b>	<b>3</b>			<b>2</b>	<b>3</b>	
<b>CO3</b>	<b>1</b>		<b>1</b>			<b>2</b>		<b>1</b>	<b>2</b>	<b>3</b>			<b>2</b>	<b>3</b>	
<b>CO4</b>	<b>1</b>		<b>1</b>			<b>2</b>		<b>1</b>	<b>2</b>	<b>3</b>			<b>2</b>	<b>3</b>	
<b>CO5</b>	<b>1</b>		<b>1</b>			<b>2</b>		<b>1</b>	<b>2</b>	<b>3</b>			<b>2</b>	<b>3</b>	

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: C0344</b>	<b>SIMULATION AND ANALYSIS LAB</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 2</b>		<b>-</b>	<b>-</b>	<b>2</b>

### **Course Objectives:**

To give exposure to software tools needed to analyze engineering problems and to expose the students to different applications of simulation and analysis tools.

### **List of Experiments**

#### **A. SIMULATION**

1. MATLAB basics, Dealing with matrices, Graphing-Functions of one variable and two variables.
2. Use of Matlab to solve simple problems in vibration.
3. Mechanism Simulation using Multi body Dynamic software.

#### **B. ANALYSIS**

1. Force and Stress analysis using link elements in Trusses, cables etc.
2. Stress and deflection analysis in beams with different support conditions.
3. Stress analysis of flat plates and simple shells.
4. Stress analysis of axi - symmetric components.
5. Thermal stress and heat transfer analysis of plates.
6. Thermal stress analysis of cylindrical shells.
7. Vibration analysis of spring-mass systems.
8. Model analysis of Beams.
9. Harmonic, transient and spectrum analysis of simple systems.

### **Course Outcomes**

At the end of the course, students will be able to

1. Exploit software tools needed to analyze engineering problems.
2. Model, analyze and simulate experiments to meet real world system.
3. Expand knowledge on different applications of simulation and analysis tools.
4. Solve vibration based problems.
5. Understand the time domain problems.

COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1		1		3	2			1			2	3		
CO2	1		1		3	2			1			2	3		
CO3	1		1		3	2			1			2	3		
CO4	1		1		3	2			1			2	3		
CO5	1		1		3	2			1			2	3		



<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VIII Semester</b>		
<b>Code: C0355</b>	<b>INDUSTRY 4.0</b> (Professional Elective – V)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Pre-Requisites:** NIL

**Course Objectives:** The objectives of this course are

- To understand the basics of Industry 4.0
- To understand the Business model and impact of IIoT
- To understand the concepts of virtual reality, lean manufacturing
- To gain knowledge of various sensors and actuators.
- To understand various data transmission technologies.

#### **Module – I:**

**Industry 4.0 Basics:** Industrial revolution: Phases, Evolution of Industry 4.0, Environmental impacts of industrial revolution, Applications, Design requirements, Drivers of Industry 4.0, Sustainability Assessment of industries, Smart Business Perspective, Cyber security, Impacts of Industry 4.0.

#### **Module – II:**

**Industrial Internet of Things- Basics:** IIoT and Industry 4.0, IIC, Industrial Internet Systems, Design of industrial internet systems, Impact of industrial internet, Benefits of industrial internet, Industrial sensing, Industrial Processes, Features of IIoT for industrial processes, Industrial plant–The future architecture, Digital Enterprise

**Business Models and Reference Architecture of IIoT:** Definition of a business model, Business models of IIoT, Industrial Internet Reference Architecture

#### **Module –III:**

**Key Technologies:** Off-site Technologies, Cloud Computing, Fog Computing

**Key Technologies:** On-site Technologies, Augmented Reality, Virtual Reality, Smart factories, Lean manufacturing system, Big Data and Advanced Analytics

#### **Module –IV:**

**Sensors:** Various sensor types and their underlying working principles, Characteristics of Sensors – Resolution, calibration, accuracy and others, Sensor Categories – Thermal, Mechanical, Electrical, Optical and Acoustic sensors.

**Actuators:** Thermal, Hydraulic, Pneumatic, Electro mechanical Actuator

#### **Module – V:**

**Industrial Data Transmission and Acquisition:** Architecture of various data transmission technologies like Foundation Fieldbus, Profibus, Highway Addressable Remote Transducer (HART), Interbus, Bitbus, Digital STROM, Controller Area Network, and other recent and upcoming Technologies. Distributed Control System, SCADA and PLC System.

**IIOT Applications:** IoT Applications on Industrial automation, Factories and Assembly line, Plant Security

and Safety, Transportation, Agriculture, Healthcare, Home Automation, Oil, Chemical and Pharmaceutical Industry and others.

#### TEXT BOOKS:

1. Introduction to Industrial Internet of Things and Industry 4.0 by Sudip Misra, Chandana Roy, Anandarup Mukherjee, CRC Press
2. Vijay Madiseti, Arshdeep Bahga, Internet of Things, “A Hands-on Approach”, University Press.

#### REFERENCE BOOKS:

1. Dr. SRN Reddy, Rachit Thukral and Manasi Mishra, “Introduction to Internet of Things: A practical Approach”, ETI Labs
2. Pethuru Raj and Anupama C. Raman, “The Internet of Things: Enabling Technologies, Platforms, and Use Cases”, CRC Press
3. Adrian McEwen, “Designing the Internet of Things”, Wiley.
4. Raj Kamal, “Internet of Things: Architecture and Design”, McGraw Hill.
5. Cuno Pfister, “Getting Started with the Internet of Things”, O Reilly Media

**Course Outcomes:** After completion of the course the student will be able to

- Explain Smart Business Perspective, Cyber security, Impacts of Industry 4.0.
- Understand the basics of the Industrial Internet of Things.
- Understand various key technologies.
- Implement various sensors and actuators.
- Understand different industrial transmission technologies and IIOT applications in real life

CO- PO Mapping (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1		1		3	2			1			2	3		
CO2	1		1		3	2			1			2	3		
CO3	1		1		3	2			1			2	3		
CO4	1		1		3	2			1			2	3		
CO5	1		1		3	2			1			2	3		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VIII Semester</b>		
<b>Code: C0356</b>	<b>FUZZY LOGIC AND ANN</b> (Professional Elective – V)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisite:** Operations research, Optimisation Techniques, Control Systems

**Course Objectives:** The goal of this course is to give a good basic understanding of Neural Networks and Fuzzy Logic. This course is mainly intended for engineers who desire to learn more about these techniques

#### **Module-I:**

**Evolution of neural networks;** Artificial Neural Network: Basic model, Classification, Feed forward and Recurrent topologies, Activation functions; Learning algorithms: Supervised, Un-supervised and Reinforcement; Fundamentals of connectionist modeling: McCulloch – Pits model, Perceptron, Adaline, Madaline.

#### **Module-II:**

**Topology of Multilayer perceptron,** Back propagation learning algorithm, limitations of Multilayer perceptron. Radial Basis Function networks: Topology, learning algorithm; Kohonen's self-organising network: Topology, learning algorithm; Bidirectional associative memory Topology, learning algorithm, Applications.

#### **Module-III:**

**Recurrent neural networks:** Basic concepts, Dynamics, Architecture and training algorithms, Applications; Hopfield network: Topology, learning algorithm, Applications; Industrial and commercial applications of Neural networks: Semiconductor manufacturing processes, Communication, Process monitoring and optimal control, Robotics, Decision fusion and pattern recognition.

#### **Module-IV:**

**Classical and fuzzy sets:** Introduction, Operations and Properties, Fuzzy Relations: Cardinality, Operations and Properties, Equivalence and tolerance relation, Value assignment: cosine amplitude and max-min method; Fuzzification: Membership value assignment- Inference, rank ordering, angular fuzzy sets. Defuzzification methods, Fuzzy measures, Fuzzy integrals, Fuzziness and fuzzy resolution; possibility theory and Fuzzy arithmetic; composition and inference; Considerations of fuzzy decision-making.

#### **Module-V:**

**Basic structure and operation of Fuzzy logic control systems;** Design methodology and stability analysis of fuzzy control systems; Applications of Fuzzy controllers. Applications of fuzzy theory.

#### **TEXT BOOKS:**

1. Neural Networks in Computer Intelligence by Limin Fu, McGraw Hill, 2003.
2. Soft Computing and Intelligent Systems Design, Theory, Tools and Applications by Fakhreddine O. Karray and Clarence De Silva., Pearson Education, India, 2009.

#### **REFERENCE BOOKS:**

1. Fuzzy Logic with Engineering Applications by Timothy J. Ross, McGraw Hill, 1995.

2. Artificial Neural Networks by B. Yegnanarayana, PHI, India, 2006.

**Course outcomes:** After completion of this course, the student will be able to

- Understand the concepts of neural networks and fuzzy logics
- Understand the topology of multi-layer perceptron, recurrent neural networks and
- Fuzzification & Defuzzification.
- Understand the basic structure and operation of Fuzzy logic control systems

CO- PO Mapping (3/2/1indicatesstrengthofcorrelation)3-Strong,2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	2	1	1	2	1					1		1	2		
CO2	2	1	1		2					1		1	2		
CO3	2	1	1	2	2					1		1	2		
CO4	2	1	1	2	2					1		1	1		
CO5	2	1	1		2					1		1	2		

2022-23 Onwards (MR-22)	MALLAREDDY ENGINEERINGCOLLEGE (Autonomous)	B.Tech. VIII Semester
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<b>Code: C0357</b>	<b>MECHATRONICS</b> (Professional Elective – V)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

The objectives of this course are to introduce students to Mechatronics systems, Solid state electronic devices, Hydraulic and pneumatic actuating systems, and Digital electronics and systems. The course is intended for students who are thinking about advanced studies in engineering.

### **MODULE I: Introduction**

Definition – Trends - Control Methods: Standalone, PC Based (Real Time Operating Systems, Graphical User Interface, and Simulation) - Applications: SPM, Robot, CNC, FMS, CIM.

### **MODULE II: Signal Conditioning & Electronic Interface Subsystems**

Signal Conditioning : A: Introduction – Hardware - Digital I/O, Analog input – ADC, resolution, speed channels Filtering Noise using passive components – Resistors, capacitors - Amplifying signals using OP amps –Software - Digital Signal Processing – Low pass, high pass, notch filtering.

Electronic Interface Subsystems : TTL, CMOS interfacing - Sensor interfacing – Actuator interfacing – solenoids, motors Isolation schemes- opto coupling, buffer IC's - Protection schemes – circuit breakers, over current sensing, resettable fuses, thermal dissipation - Power Supply - Bipolar transistors / mosfets.

### **MODULE III : Precision Mechanical Systems & Electromechanical Drives**

A: Precision Mechanical Systems : Pneumatic Actuation Systems - Electro-pneumatic Actuation Systems - Hydraulic Actuation Systems - Electro-hydraulic Actuation Systems - Timing Belts – Ball Screw and Nut - Linear Motion Guides - Linear Bearings - Harmonic Transmission - Bearings- Motor / Drive Selection, 555 timers and its applications

B: Electromechanical Drives: Relays and Solenoids - Stepper Motors - DC brushed motors – DC brushless motors - DC servo motors - 4-quadrant servo drives, PWM's - Pulse Width Modulation – Variable Frequency Drives, Vector Drives - Drive System load calculation.

### **MODULE IV Microcontrollers Overview & PLC**

Microcontrollers Overview: 8051 Microcontroller, micro processor structure – Digital Interfacing

- Analog Interfacing - Digital to Analog Convertors - Analog to Digital Convertors - Applications. Programming – Assembly, C (LED Blinking, Voltage measurement using ADC). Programmable Logic Controllers: Basic Structure - Programming : Ladder diagram - Timers, Internal Relays and Counters - Shift Registers - Master and Jump Controls - Data Handling - Analog input / output - PLC Selection - Application.

### **MODULE V Programmable Motion Controllers**

Programmable Motion Controllers : Introduction - System Transfer Function – Laplace transform and its application in analyzing differential equation of a control system - feedback devices : Position, Velocity Sensors - Optical Incremental encoders - Proximity Sensors, Inductive, Capacitive, Infrared - Continuous and discrete processes - Control System Performance & tuning

Digital Controllers - P, PI , PID Control - Control modes – Position, Velocity and Torque - Velocity Profiles – Trapezoidal - S. Curve - Electronic Gearing - Controlled Velocity Profile - Multi axis Interpolation, PTP, Linear, Circular - Core functionalities – Home, Record position, Go to Position - Applications : SPM, Robotics, Binary Ripple counter and BCD ripple counter

### TEXT BOOKS

1. KP Ramachandran & GK Vijaya Raghavan, “**Mechatronics Integrated Mechanical Electronics Systems**”, WILEY India Edition, 2008 .
2. W Bolton, “**Mechatronics Electronics Control Systems in Mechanical and Electrical Engineering**”, Pearson Education Press, 6th Edition, 2015.

### REFERENCES

1. N. Shanmugam, “**Mechatronics**”, Anuradha Agencies Publishers, 2009.
2. Devdasshetty Richard, “**Mechatronics System Design**”, Thomson, 2<sup>nd</sup> Edition, 2010.
3. M.D.Singh “**Mechatronics**”, J.G.Joshi, PHI.
4. W. Bolton, “**Mechatronics – Electronic Control Systems in Mechanical and Electrical Engg**”, 4<sup>th</sup> Edition, Pearson, 2012.
5. Godfrey C. Onwubolu, “**Mechatronics – Principles and Application**”, Elsevier, 2006.

### E - RESOURCES

1. <https://www.journals.elsevier.com/mechatronics>
2. <https://www.journals.elsevier.com/mechatronics/most-downloaded-article>
3. [www.sciencedirect.com/science/journal/09574158](http://www.sciencedirect.com/science/journal/09574158)
4. [https://en.wikipedia.org/wiki/List\\_of\\_engineering\\_journals\\_and\\_magazines](https://en.wikipedia.org/wiki/List_of_engineering_journals_and_magazines)
5. [www.servomagazine.com/index.php/magazine/article/ccs\\_mechatronics](http://www.servomagazine.com/index.php/magazine/article/ccs_mechatronics)
6. [nptel.ac.in/courses/112103174/](http://nptel.ac.in/courses/112103174/)
7. <https://www.btechguru.com/courses--nptel--mechanical-engineering--mechatronics-an..>

### Course Outcomes

At the end of the course, students will be able to

1. Understand the electronic interface machines.
2. Recognize basic electronics terminology and basic sensors.
3. Understand mechanical, electro, pneumatic power driven system.
4. Study the architect of Microcontroller and PLC.
5. Understand various controllers and its application.

CO- PO Mapping															
(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1				3	2	2					2	2		
CO2	1				3	2	2					2	2		
CO3	1				3	2	2					2	2		
CO4	1				3	2	2					2	2		
CO5	1				3	2	2					2	2		

<b>22-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VIII Semester</b>		
<b>Code: C0358</b>	<b>TOOL DESIGN</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>	(Professional Elective – V)	<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites: Production Technology, Machine Tools**

### **Course Objectives:**

The objectives of this course know about design of jigs, fixtures and various dies

#### **MODULE I: Design of Jigs**

Introduction – Location Principles – Six Point Location Principle – Locators – Clamping Principles – Clamping Devices – Drill Jigs – Drill Bushes – Drill Jig Types – Design and Development of Jigs for given components.

#### **MODULE II: Design of Fixtures**

Milling Fixtures – Milling Methods – Milling Fixture Types – Turning fixtures – Broaching Fixtures – Grinding Fixtures – Assembly, Inspection and Welding Fixtures – Modular Fixtures – Design and Development of Fixtures for given components

#### **MODULE III: Design of Dies**

Power presses types and construction details, die cutting operation, cutting action in die and punch, center Of pressure, clearance and its significance, cutting forces, methods of reducing cutting forces, methods of punchSupport, strippers, stock stops, guide pilots, knockout, design of blanking and piercing dies. Design Concepts and description of the components of progressive dies. Design of progressive dies. Design of compound dies. Design of combination dies.

#### **MODULE IV: Drawing Dies**

Metal flow and factors affecting drawing, blank size calculations, drawing force, single and double actingdrawing dies, design and development of drawing dies for different components.

#### **MODULEV: Bending and Forming Dies**

Spring back, bend allowance; calculation of development length, bending force calculations types of bendingdies. Curling dies

### **TEXTBOOKS**

1. P. H. Joshi – ‘Jigs and Fixtures Design Manual’ – McGraw Hill – 2002
2. Kempster M. H. A. – ‘An Introduction to Jig and Tool Design’ – Viva Books Pvt. Ltd. – 2002
3. Paquin and Crowley – ‘Die Design Fundamentals’ – Industrial Press, New York – 1979

### **REFERENCES**

1. John G. Nee – ‘Fundamentals of Tool Design’ – Society of Manufacturing – 1998 – 4<sup>th</sup> Edition
2. Production Technology Hand Book’ – HMT – Tata McGraw Hill
3. E. K. Henriksen – ‘Jig and Fixture Design Manual’ – Industrial Press, New York – 1973
4. Donaldson, Lecain and Goold – ‘Tool Design’ – McGraw Hill, New York – 1976

## Course Outcomes

At the end of the course, students will be able to

1. Design jigs and clamping devices.
2. Design milling, turning, grinding and modular fixtures.
3. Design blanking, piercing and compound dies
4. Know about design and development of drawing dies.
5. Design bending and forming dies.

<b>CO-PO Mapping</b> (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
<b>COs</b>	<b>Programme Outcomes (POs)</b>												<b>PSOs</b>		
	<b>PO1</b>	<b>PO2</b>	<b>PO3</b>	<b>PO4</b>	<b>PO5</b>	<b>PO6</b>	<b>PO7</b>	<b>PO8</b>	<b>PO9</b>	<b>PO10</b>	<b>PO11</b>	<b>PO12</b>	<b>PSO1</b>	<b>PSO2</b>	<b>PSO3</b>
<b>CO1</b>	2	2		3		1	2					1	3		
<b>CO2</b>	2	2		3		1	2					1	3		
<b>CO3</b>	2	2		3		1	2					1	3		
<b>CO4</b>	2	2		3		1	2					1	3		
<b>CO5</b>	2	2		3		1	2					1	3		



<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VIII Semester</b>		
<b>Code: C0359</b>	<b>PLANT LAYOUT AND MATERIAL HANDLING</b> (Professional Elective – V)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites: Nil**

**Course Objectives:**

The objective of this subject is to provide knowledge of Layout planning and different material handling equipments.

### **MODULE I: Introduction & Process Layout and Product Layout**

Introduction, Classification of Layout, Advantages and Limitations of different layout, Layout design procedures, Overview of the plant layout, Types of material handling equipments, Selection and application. Preventive and break- down maintenance

Process layout and product layout: Selection, specification Implementation and follow up, comparison of product and process layout.

### **MODULE II: Heuristics for Plant Layout & Group Layout, Fixed Position Layout**

Heuristics for plant layout- ALDEP, CORELAP, CRAFT.

Group Layout, Fixed position layout. Quadratic assignment model Branch and Bound method.

### **MODULE III: Introduction to Material Handling Systems**

A: Introduction to Material Handling Systems: Material handling principles.

B: Classification of Material Handling Equipment, Relationship of Material Handling to plant layout.

### **MODULE IV: Methods of Material Handling Systems**

Selection, Material Handling method path, Equipment, function oriented systems.

### **MODULE V: Methods to minimize cost of material handling**

Maintenance of material handling equipments, Safety in handling. Ergonomics of Material Handling equipment. Design, miscellaneous equipments., methods to minimize cost of material handling

### **TEXT BOOKS**

1. P.B. Mahapatra, “**Operation Management**”, PHI Publications, 2010.
2. DR. K C Arora & Shinde “**Aspects of Material Handling**”, Lakshmi Publications, 2007.

### **REFERENCES**

1. RL Francis “**Facility Layout and Location: An Analytical Approach**”, LF Mc Linnis jr and White, PHI Publications, 1992.
2. R Pannerselvam “**Production and Operation Management**”, PHI Publications, 2012.
3. Ray and Sidhartha “**Introduction to Material Handling**”, New Age Publications, 2007.

## E - RESOURCES

1. [link.springer.com/book/10.1007%2F978-1-349-01786-7](http://link.springer.com/book/10.1007%2F978-1-349-01786-7)
2. [www.strategosinc.com/facilities\\_planning.htm](http://www.strategosinc.com/facilities_planning.htm)
3. [serialsjournals.com/serialjournalmanager/pdf/1331984010.pdf](http://serialsjournals.com/serialjournalmanager/pdf/1331984010.pdf)
4. <https://www.ijsr.net/archive/v3i5/MDIwMTMyMTQ5.pdf>
5. [nptel.ac.in/courses/112107142/](http://nptel.ac.in/courses/112107142/)
6. [nptel.ac.in/courses/112107143/32](http://nptel.ac.in/courses/112107143/32)

## Course outcomes

At the end of the course, students will be able to

1. Understand the material flows, inventory handling and management, thereby improving the efficiency.
2. Design where the work stations and equipment are to be located along the line of production.
3. Creates awareness on objectives of plant layout – Sense of Unity, Minimum Movement of People, material and Resources, Safety and Flexibility.
4. Learn Variety of material Handling Systems – Manual, Semi-Automated and Automated.
5. Learn maintenance of Material Handling Equipments and their Safety Measures.

CO- PO Mapping															
(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1				3	3	1					3		3	3
CO2	1				3	3	1					3		3	3
CO3	1				3	3	1					3		3	3
CO4	1				3	3	1					3		3	3
CO5	1				3	3	1					3		3	3

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VIII Semester</b>		
<b>Code: C0360</b>	<b>ELECTRIC AND HYBRID VEHICLES</b> (Professional Elective – VI)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

### Course Objectives:

- Explain the history of Electric vehicles and development
- Discuss the Social and environmental importance of hybrid and electric vehicles, impact of modern drive-trains on energy supplies
- Explore to basic concept of electric traction, Configuration and control of DC Motor drives, Configuration and control of Induction Motor drives etc.
- Analyse the Fuel Cell based energy storage and Super Capacitor based energy storage etc.
- Explore to types of Driving Cycles, Range modelling for Battery Electric Vehicle, Hybrid (ICE & others) etc.

### Module- I:

**Introduction To Electric Vehicle:** History of Electric Vehicles, Development towards 21st Century, Types of Electric Vehicles in use today — Battery Electric Vehicle, Hybrid (ICE & others), Fuel Cell EV, Solar Powered Vehicles. Motion and Dynamic Equations of the Electric Vehicles: various forces acting on the Vehicle in static and dynamic conditions.

### Module- II:

**Introduction To Hybrid and Electric Vehicles:** Social and environmental importance of hybrid and electric vehicles, impact of modern drive-trains on energy supplies. Hybrid Electric Drive-trains: Basic concept of hybrid traction, introduction to various hybrid Drive-train topologies, power flow control in hybrid drive-train topologies, fuel efficiency analysis

### Module- III:

**Electric Drive Trains:** Basic concept of electric traction, introduction to various electric drivetrain topologies, power flow control in electric drive-train topologies, fuel efficiency analysis. Electric Propulsion unit: Introduction to electric components used in hybrid and electric vehicles, Configuration and control of DC Motor drives, Configuration and control of Induction Motor drives, configuration and control of Permanent Magnet Motor drives, Configuration and control of Switch Reluctance Motor drives, drive system efficiency

### Module- IV:

**Types of Storage Systems:** Introduction to Energy Storage Requirements in Hybrid and Electric Vehicles, Battery based energy storage and its analysis, Fuel Cell based energy storage and its analysis, Super Capacitor based energy storage and its analysis, Flywheel based energy storage and its analysis, Hybridization of different energy storage devices. Sizing the drive system: Matching the electric machine and the internal combustion engine (ICE), Sizing the propulsion motor, sizing the power electronics, selecting the energy storage technology, Calculation for the rating.

## Module- V:

**Modelling of Hybrid Electric Vehicle Range:** Driving Cycles, Types of Driving Cycles, Range modelling for Battery Electric Vehicle, Hybrid (ICE & others), Fuel Cell EV, Solar Powered Vehicles. Case study of 2 wheeler, 3 wheeler and 4 wheeler vehicles.

## TEXT BOOKS

1. James Larminie, J. Lowry, “Electric Vehicle Technology Explained”, John Wiley & Sons Ltd.2003.
2. M. Ehsani, Y. Gao, S. E. Gay and A. Emadi, “Modern Electric, Hybrid Electric, and Fuel Cell Vehicles: Fundamentals, Theory, and Design”, CRC Press, 2004.

## REFERENCE BOOKS

1. S. Onori, L. Serrao and G. Rizzoni, “Hybrid Electric Vehicles: Energy Management Strategies”, Springer, 2016.

Iqbal Hussein, “Electric and Hybrid Vehicles: Design Fundamentals”, CRC Press, 2010

**Course Outcomes:** At the end of the course student will be able to

- Choose the appropriate source of energy for the hybrid electric vehicle based on driving cycle.
- Analyze the power and energy need of the various hybrid electric vehicle and Measure and Estimate the energy consumption of the Hybrid Vehicles
- Evaluate energy efficiency of the vehicle for its drive trains
- Elaborate the types of storage systems such as battery based, fuel cell based etc.
- Explain the types of Driving Cycles, Fuel Cell EV, Solar Powered Vehicles

CO- PO Mapping															
(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1				3	3	1					3		3	3
CO2	1				3	3	1					3		3	3
CO3	1				3	3	1					3		3	3
CO4	1				3	3	1					3		3	3
CO5	1				3	3	1					3		3	3

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VIII Semester</b>		
<b>Code: B0363</b>	<b>NANOTECHNOLOGY</b> (Professional Elective – VI)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisite:** basic chemical and physical concepts of mechanics and Thermodynamics.

**Course Objectives:**

The objective of this subject is to understand basic nano systems and physical reasoning to develop simple nano scale models to interpret the behavior of such physical systems.

**Module-I: General Introduction:**

Basics of Quantum Mechanics, Harmonic oscillator, magnetic Phenomena, band structure in solids, Mossbauer and Spectroscopy, optical phenomena bonding in solids, Anisotropy.

**Silicon Carbide:** Application of Silicon carbide, nano materials preparation, Sintering of SiC, X-ray Diffraction data, electron microscopy sintering of nano particles, Nano particles of Alumina and Zirconia: Nano materials preparation, Characterization, Wear materials and nano composites,

**Module-II: Mechanical properties:**

Strength of nano crystalline SiC, Preparation for strength measurements, Mechanical properties, Magnetic properties.

**Electrical properties:** Switching glasses with nano particles, Electronic conduction with nano particles

**Optical properties:** Optical properties, special properties and the coloured glasses

**Module-III:**

**Processes:** Process of synthesis of nano powders, Electro deposition, Important nano materials Investigating and manipulating materials in the nano scale:

Electron microscopies, scanning probe microscopies, optical microscopic for nano science and technology, X-ray diffraction.

**Module-IV: Nano biology:**

Interaction between biomolecules and nano particle surface, Different types of inorganic materials used for the synthesis of hybrid nano-bio assemblies, Application of nano in biology, nano probes for Analytical Applications-A new Methodology in medical diagnostics and Biotechnology, Current status of nano Biotechnology, Future perspectives of Nano biology, Nano sensors.

**Module -V: Nano Medicines:**

Developing of Nano medicines Nano systems in use, Protocols for nano drug Administration, Nano technology in Diagnostics applications, materials for used in Diagnostics and Therapeutic applications, Molecular Nano mechanics, Molecular devices, Nano tribology, studying tribology at nano scale, Nano tribology applications.

**Textbooks:**

1. A.K.Bandyopadhyay/**Nano Materials**/New Age Publishers/2011.
2. T.Pradeep/**Nano Essentials**/TMH Publishers/2007.

**Reference books:**

1. Charles P. Poole Jr./**Introduction to Nanotechnology**/Frank J. Owens, Wiley India Pvt. Ltd.
2. Chatopadhyaya K. K, Benerjee A. N./**Introduction to Nanoscience and Nanotechnology**
3. Phani Kumar/**Introduction to Nanotechnology**.

**Course Outcomes:**

After completion of the course, students will be:

1. Understand the major issues in producing a sustainable nano tech industry.
2. Obtain good knowledge on basics of Quantum Mechanics.
3. Understand the Process of Synthesis of Nano Powders, Electro deposition and Nano Materials.
4. Learn Interaction between bimolecular and nano particle surface and different types of inorganic materials used for the synthesis of hybrid nano-bio assemblies.
5. Investigate and manipulate materials in the nano scale.

<b>CO-PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes (POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3		1					3		3		1	2		
CO2	3		3					3		3		1	2		
CO3	3	1						3		3		1	2		
CO4	3							3		3		2	2		
CO5	3							3		3		1	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VIII Semester</b>		
<b>Code: C0362</b>	<b>PROCESS PLANNING &amp; COST ESTIMATION (Professional Elective – VI)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

The objective of this subject is to provide knowledge of Planning and analyze the cost requirements of various production activities.

### **MODULE I: Introduction to Process Planning**

Introduction- Methods of process planning - Drawing interpretation-Material evaluation – Steps in process selection - Production equipment and Tooling selection.

### **MODULE II: Process Planning Activities**

Process parameters calculation for various production processes - Selection of jigs and fixtures  
Selection of quality assurance methods - Set of documents for process planning - Economics of process planning- case studies.

### **MODULE III: Introduction to Cost Estimation**

A: Importance and Aims of costing and estimation – Difference between costing and estimation - methods of costing-Elements of cost estimation –Types of estimates.

B: Estimating procedure - Estimation of labour cost, Material cost - Allocation of overhead charges- Calculation of depreciation cost.

### **MODULE IV: Production Cost Estimation**

Estimation of Different Types of Jobs - Estimation of Forging Shop, Estimation of Welding Shop and Gas Cutting - Estimation of Foundry Shop - Estimation of pattern cost and casting cost – Problems.

### **MODULE V: Machining Time Calculation**

Estimation of Machining Time - Importance of Machine Time Calculation- Calculation of Machining Time - Different Lathe Operations, Drilling, Boring, Milling, Shaping, Planning and Grinding.

### **TEXT BOOKS**

1. G.B.S.Narang and V.Kumar, "Production and Costing", Khanna Publishers, 1995.
2. R.Panneerselvam, P.Sivasankara "Process Planning and Cost Estimation" Laxmi Publication, 2015.

## REFERENCES

1. Russell.R.S and Tailor, B.W, "**Operations Management**", PHI, 6th Edition, 2009.
2. Chitale.A.V. and Gupta.R.C., "**Product Design and Manufacturing**", PHI, 2nd Edition, 2002.Gideon Halevi and Roland Weill, "**Principles of Process Planning – A Logical Approach**" Chapman and Hall, London, 2014
3. S. K. Mukhopadhyay, "**Production Planning and Control-Text and cases**", PHI Pvt. Ltd 2007.
4. Mikell.P.Groover "**Automation, Production Systems and Computer Integrated Manufacturing**", Prentice Hall of India, New Delhi, 2008, 3<sup>rd</sup> edition.

## E - RESOURCES

1. [nptel.ac.in/courses/112102103/Module%20G/Module%20G\(5\)/p4.htm](http://nptel.ac.in/courses/112102103/Module%20G/Module%20G(5)/p4.htm)
2. [nptel.ac.in/courses/106105087/pdf/m11L27.pdf](http://nptel.ac.in/courses/106105087/pdf/m11L27.pdf)
3. [www.engr.psu.edu/cim/ie550/ie550capp.ppt](http://www.engr.psu.edu/cim/ie550/ie550capp.ppt)

## Course Outcomes

At the end of the course, students will be able to

1. Relate the concepts of process planning and selection.
2. Maintain the various documents used in process planning.
3. Analyse various cost involved in a product and control it.
4. Make estimation for product.
5. Appraisal the costs and machining times for various manufacturing processes.

CO- PO Mapping															
(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1	2	3	3	1			1	3		3	3			3
CO2	1	2	3	3	1			1	3		3	3			3
CO3	1	2	3	3	1			1	3		3	3			3
CO4	1	2	3	3	1			1	3		3	3			3
CO5	1	2	3	3	1			1	3		3	3			3



<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VIII Semester</b>		
<b>Code: C0363</b>	<b>TOTAL QUALITY AND MANAGEMENT</b> (Professional Elective – VI)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

To give the students an overview of quality and TQM and explaining the salient contributions of Quality Gurus like Deming, Juran and Crosby and general barriers in implementing TQM and also get basic knowledge about ISO.

#### **MODULE I: Introduction**

Introduction - Need for quality - Evolution of quality - Definitions of quality - Dimensions of product and service quality - Basic concepts of TQM - TQM Framework - Contributions of Deming, Juran and Crosby - Barriers to TQM - Quality statements - Customer focus - Customer orientation, Customer satisfaction, Customer complaints, and Customer retention - Costs of quality.

#### **MODULE II: TQM Principles**

Leadership - Strategic quality planning, Quality Councils - Employee involvement - Motivation, Empowerment, Team and Teamwork, Quality circles Recognition and Reward, Performance appraisal - Continuous process improvement - PDCA cycle, 5S, Kaizen - Supplier partnership - Partnering, Supplier selection, Supplier Rating.

#### **MODULE III: Statistical Process Control (SPC)**

A: Statistical fundamentals – Measures of central Tendency and Dispersion - Population and Sample.

B: Control Charts for variables and attributes, Industrial Examples. Process capability. Concept of six sigma – New seven Management tools.

#### **MODULE IV: TQM Tools**

Bench marking -Reason to bench mark, Bench marking process - FMEA - Stages, Types. Quality Function Deployment (QFD) - House of Quality - Taguchi quality loss function - TPM - Concepts, improvement needs - Performance measures

#### **MODULE V: Quality Systems**

Need for ISO 9000 and Other Quality Systems - ISO 9000-2008 Quality System - Elements, Implementation of Quality System Documentation, Quality Auditing - QS 9000 - ISO 14000 - ISO 18000, ISO 20000, ISO 22000 TS 16949, ISO 14000, AS9100– Concept, Requirements and benefits – case studies.

## **TEXT BOOKS**

1. Dale H. Besterfield, "**Total Quality Management**", 3<sup>rd</sup>, Pearson Education Asia, 2010.
2. Subburaj Ramasamy "**Total Quality Management**" Tata McGraw - Hill publishers, 2012.

## **REFERENCES**

1. Suganthi.L and Anand Samuel, "**Total Quality Management**", Prentice Hall Pvt. Ltd., 2011.
2. James R. Evans and William M. Lindsay, "**The Management and Control of Quality**", 8th Edition, Cengage Learning, 2012.
3. Janakiraman. B and Gopal .R.K., "**Total Quality Management - Text and Cases**", Prentice Hall (India) Pvt. Ltd., 2006.
4. Dr S. Kumar, "**Total Quality Management**", Laxmi Publications Ltd., New Delhi 2015.
5. P. N. Muherjee, "**Total Quality Management**", Prentice Hall of India, New Delhi, 2006.

## **E - RESOURCES**

1. [https://src.alionscience.com/pdf/RAC-1ST/SOAR7\\_1st\\_Chapter.pdf](https://src.alionscience.com/pdf/RAC-1ST/SOAR7_1st_Chapter.pdf)
2. [https://onlinecourses.nptel.ac.in/noc17\\_mg18](https://onlinecourses.nptel.ac.in/noc17_mg18)
3. [nptel.ac.in/courses/122106032/Pdf/4\\_2.pdf](https://nptel.ac.in/courses/122106032/Pdf/4_2.pdf)
4. [www.thecqi.org](http://www.thecqi.org)
5. [www.emeraldinsight.com/journal/tqm](http://www.emeraldinsight.com/journal/tqm)
6. [www.emeraldinsight.com/doi/pdf/10.1108/09544789710367712](http://www.emeraldinsight.com/doi/pdf/10.1108/09544789710367712)
7. [www.statit.com/statitcustomqc/StatitCustomQC\\_Overview.pdf](http://www.statit.com/statitcustomqc/StatitCustomQC_Overview.pdf)

## **Course outcomes**

At the end of the course, students will be able to

1. Gain basic knowledge in total quality management relevant to both manufacturing and service industry.
2. Implement the basic principles of TQM in manufacturing and service based organization.
3. Apply various SPC tools in real time manufacturing and service industry.
4. Implement various TQM tools like FMEA & QFD.
5. Apply various ISO Standards for real time applications.

CO- PO Mapping															
(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1				3	2			3		3	3	2		3
CO2	1				3	2			3		3	3	2		3
CO3	1				3	2			3		3	3	2		3
CO4	1				3	2			3		3	3	2		3
CO5	1				3	2			3		3	3	2		3

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VIII Semester</b>		
<b>Code: C0364</b>	<b>ENTREPRENEURSHIP</b> (Professional Elective – VI)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisite:** Nil

**Course Objectives:** The aim of this course is to inspire students to become entrepreneurs so that they will emerge as job providers rather than job seekers.

**Module -I:**

Understanding Entrepreneurial Mindset-characteristics of an entrepreneur -The evolution of entrepreneurship-Approaches to entrepreneurship- The challenges of new venture start-ups-Critical factors for new venture development.-

**Module -II:**

Twenty first century trends in entrepreneurship- Difference between entrepreneur and entrepreneurship. The individual entrepreneurial mind-set and Personality-The entrepreneurial journey-Women entrepreneurship:

**Module- III**

growth problems in India-Entrepreneurial motivations. Corporate Entrepreneurial Mindset-the nature of corporate entrepreneur- -sustaining corporate entrepreneurship.

**Module -IV:**

Launching Entrepreneurial Ventures-opportunities identification-entrepreneurial Imagination and Creativity-the nature of the creativity process

**Module -V:**

Innovation and entrepreneurship.Methods to initiate Ventures-Creating new ventures-Acquiring an Established entrepreneurial venture -Intellectual property protection-Patents, Copyrights-Trademarks and Trade secrets.

**Text books:**

- 1 D F Kuratko and T V Rao “Entrepreneurship-A South-Asian Perspective “Cengage Learning, 2012. (For PPT, Case Solutions Faculty may visit : [login.cengage.com](http://login.cengage.com))

**Reference books:**

1. Vasant Desai “Small Scale industries and entrepreneurship” Himalaya publishing 2012.
2. Rajeev Roy “Entrepreneurship” 2e, Oxford, 2012.
3. B.Janakiramand M.Rizwana” Entrepreneurship Development :Text & Cases,Excel Books,2011.

**Course Outcomes:**

Upon completion of the course, the students are expected to:

1. To know the introduction to entrepreneurship: Understanding individual Entrepreneurial Mindset and personality.
2. To know the Entrepreneurship development programs in India
3. To know the financial institutions supporting entrepreneurship in India.
4. To know the legal challenges of Entrepreneurship-Intellectual property protection-Patents Copyrights.
5. To know Strategic perspectives in entrepreneurship.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1		1			1	1			2		1	1		1	1
CO2		1			1	1			2		1	1		1	1
CO3		1			1	1		1	2		1	1		1	1
CO4		2			1	1		1	2		1	1		1	1
CO5		2			1	1		1	2		1	1		1	1

<b>2022-23 Onwards (MR-22)</b>	<b>MALLA REDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech.</b>		
<b>Code: C0366</b>	<b>RENEWABLE ENERGY SOURCES (Open Elective)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites: Nil**

**Course Objectives:**

The objective of this subject is to provide knowledge about different non-conventional energy sources.

**MODULE I: Principles of Solar Radiation**

Role and potential of new and renewable source, the solar energy option, Environmental impact of solar power, physics of the sun, the solar constant, extraterrestrial and terrestrial solar radiation, solar radiation on tilted surface, instruments for measuring solar radiation and sun shine, solar radiation data.

**MODULE II: Solar Energy**

Solar Collectors: Flat plate and concentrating collectors, classification of concentrating collectors, orientation and thermal analysis, advanced collectors.

Solar Energy Storage and Applications: Different methods, Sensible, latent heat and stratified storage, solar ponds. Solar Applications- solar heating/cooling technique, solar distillation and drying, photovoltaic energy conversion.

**MODULE III: Wind Energy & Bio-Mass**

A: Wind Energy: Sources and potentials, horizontal and vertical axis windmills, performance characteristics, Betz criteria.

B: Bio-Mass: Principles of Bio-Conversion, Anaerobic/aerobic digestion, types of Bio-gas digesters, gas yield, combustion characteristics of bio-gas, utilization for cooking, I.C. Engine operation and economic aspects.

**MODULE IV: Geothermal Energy & Ocean Energy**

Geothermal Energy: Resources, types of wells, methods of harnessing the energy, potential in India. Ocean Energy: OTEC, Principles utilization, setting of OTEC plants, thermodynamic cycles. Tidal and wave energy: Potential and conversion techniques, mini-hydel power plants and their economics.

**MODULE V: Direct Energy Conversion**

Need for DEC, Carnot cycle, limitations, principles of DEC. Thermo-electric generators, Seebeck, Peltier and Joule Thomson effects, merit, materials, applications. MHD generators - principles, dissociation and ionization, hall effect, magnetic flux, MHD accelerator, MHD Engine, power generation systems. Electron gas dynamic conversion - economic aspects. Fuel cells - Principles of Faraday's law's, thermodynamic aspects, selection of fuels and operating conditions.

### TEXT BOOKS

3. G.D. Rai, “**Non-Conventional Energy Sources**”, Khanna publishers, 2011.
4. Tiwari and Ghosal, “**Renewable Energy Resources**”, Narosa Publishing House, 2007.

### REFERENCES

1. Twidell & Weir, “**Renewable Energy Sources**”, Taylor and Francis Group Publishers, 2015.
2. Sukhatme, “**Solar Energy**”, McGraw-Hill-third edition, 2008.
3. B.S Magal Frank Kreith& J.F Kreith “**Solar Power Engineering**”, McGraw-Hill Publications, 2010.
4. Frank Kreith & John F Kreider, “**Principles of Solar Energy**”, McGraw-Hill, 1981.
5. Ashok V Desai, “**Non-Conventional Energy**”, New International (P) Limited, 2003.

### E - RESOURCES

1. [nptel.ac.in/courses/112105051/](http://nptel.ac.in/courses/112105051/)
2. [https://www.vssut.ac.in/lecture\\_notes/lecture1428910296.pdf](https://www.vssut.ac.in/lecture_notes/lecture1428910296.pdf)
3. [faculty.itu.edu.tr/onbasioglu/DosyaGetir/62002](http://faculty.itu.edu.tr/onbasioglu/DosyaGetir/62002)
4. <https://www.journals.elsevier.com/renewable-energy/>
5. [www.ijrer.org](http://www.ijrer.org)

### Course Outcomes

At the end of the course, students will be able to

1. Understand the principles of solar radiation
2. Recognize solar collectors, Solar energy storage and its applications
3. Classify the harvesting of wind energy & bio-mass energy.
4. Understand the harvesting of geothermal energy & ocean energy.
5. Apply the direct energy conversion methods

<b>CO- PO Mapping</b> (3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1					3	3					3			
CO2	1					3	3					3			
CO3	1					3	3					3			
CO4	1					3	3					3			
CO5	1					3	3					3			

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech.</b>		
<b>Code: C0363</b>	<b>TOTAL QUALITY AND MANAGEMENT</b> (Open Elective)	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** Nil

**Course Objectives:**

To give the students an overview of quality and TQM and explaining the salient contributions of Quality Gurus like Deming, Juran and Crosby and general barriers in implementing TQM and also get basic knowledge about ISO.

### **MODULE I: Introduction**

Introduction - Need for quality - Evolution of quality - Definitions of quality - Dimensions of product and service quality - Basic concepts of TQM - TQM Framework - Contributions of Deming, Juran and Crosby - Barriers to TQM - Quality statements - Customer focus - Customer orientation, Customer satisfaction, Customer complaints, and Customer retention - Costs of quality.

### **MODULE II: TQM Principles**

Leadership - Strategic quality planning, Quality Councils - Employee involvement - Motivation, Empowerment, Team and Teamwork, Quality circles Recognition and Reward, Performance appraisal - Continuous process improvement - PDCA cycle, 5S, Kaizen - Supplier partnership - Partnering, Supplier selection, Supplier Rating.

### **MODULE III: Statistical Process Control (SPC)**

A: Statistical fundamentals – Measures of central Tendency and Dispersion - Population and Sample.

B: Control Charts for variables and attributes, Industrial Examples. Process capability. Concept of six sigma – New seven Management tools.

### **MODULE IV: TQM Tools**

Bench marking -Reason to bench mark, Bench marking process - FMEA - Stages, Types. Quality Function Deployment (QFD) - House of Quality - Taguchi quality loss function - TPM - Concepts, improvement needs - Performance measures

### **MODULE V: Quality Systems**

Need for ISO 9000 and Other Quality Systems - ISO 9000-2008 Quality System - Elements, Implementation of Quality System Documentation, Quality Auditing - QS 9000 - ISO 14000 - ISO 18000, ISO 20000, ISO 22000 TS 16949, ISO 14000, AS9100– Concept, Requirements and benefits – case studies.



## TEXT BOOKS

1. Dale H. Besterfield, "Total Quality Management", 3<sup>rd</sup>, Pearson Education Asia, 2010.
2. Subburaj Ramasamy "Total Quality Management" Tata McGraw - Hill publishers, 2012.

## REFERENCES

1. Suganthi.L and Anand Samuel, "Total Quality Management", Prentice Hall Pvt. Ltd., 2011.
2. James R. Evans and William M. Lindsay, "The Management and Control of Quality", 8th Edition, Cengage Learning, 2012.
3. Janakiraman. B and Gopal .R.K., "Total Quality Management - Text and Cases", Prentice Hall (India) Pvt. Ltd., 2006.
4. Dr S. Kumar, "Total Quality Management", Laxmi Publications Ltd., New Delhi 2015.
5. P. N. Muherjee, "Total Quality Management", Prentice Hall of India, New Delhi, 2006.

## E - RESOURCES

1. [https://src.alionscience.com/pdf/RAC-1ST/SOAR7\\_1st\\_Chapter.pdf](https://src.alionscience.com/pdf/RAC-1ST/SOAR7_1st_Chapter.pdf)
2. [https://onlinecourses.nptel.ac.in/noc17\\_mg18](https://onlinecourses.nptel.ac.in/noc17_mg18)
3. [nptel.ac.in/courses/122106032/Pdf/4\\_2.pdf](https://nptel.ac.in/courses/122106032/Pdf/4_2.pdf)
4. [www.thecqi.org](http://www.thecqi.org)
5. [www.emeraldinsight.com/journal/tqm](http://www.emeraldinsight.com/journal/tqm)
6. [www.emeraldinsight.com/doi/pdf/10.1108/09544789710367712](http://www.emeraldinsight.com/doi/pdf/10.1108/09544789710367712)
7. [www.statit.com/statitcustomqc/StatitCustomQC\\_Overview.pdf](http://www.statit.com/statitcustomqc/StatitCustomQC_Overview.pdf)

## Course outcomes

At the end of the course, students will be able to

1. Gain basic knowledge in total quality management relevant to both manufacturing and service industry.
2. Implement the basic principles of TQM in manufacturing and service based organization.
3. Apply various SPC tools in real time manufacturing and service industry.
4. Implement various TQM tools like FMEA & QFD.
5. Apply various ISO Standards for real time applications.

CO- PO Mapping															
(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	1				3	2			3		3	3	2		3
CO2	1				3	2			3		3	3	2		3
CO3	1				3	2			3		3	3	2		3
CO4	1				3	2			3		3	3	2		3
CO5	1				3	2			3		3	3	2		3

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDY ENGINEERING COLLEGE (Autonomous)</b>	<b>B.Tech. VII Semester</b>		
<b>Code: B0350</b>	<b>ROBOTICS</b> (Open Elective )	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits: 3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisite:** Nil

### **Course Objectives:**

The objective of this subject is to provide knowledge of design of robot arm, kinematics and dynamics, Trajectory planning of robot and its applications in automation of Industries.

### **Module – I: Introduction**

Automation and Robotics, CAD/CAM and Robotics – An over view of Robotics – present and future applications – classification by coordinate system and control system.

Components of the Industrial Robotics:-Degrees of freedom-End effectors: Mechanical gripper-magnetic-vacuum cup and other types of grippers-General consideration on gripper selection and design.

### **Module – II: Motion Analysis & Manipulator Kinematics**

**A: Motion Analysis:** Homogeneous transformations as applicable to rotation and translation – problems.

**B: Manipulator Kinematics:** Specifications of matrices, D-H notation joint coordinates and world coordinates Forward and inverse kinematics – problems.

### **Module - III: Dynamics**

Differential transformation and manipulators, Jacobians – problems.

Lagrange – Euler and Newton – Euler formations – Problems.

Trajectory planning and avoidance of obstacles, path planning, Skew motion, joint integrated motion – straight line motion – Robot programming, languages and software packages.

### **Module - IV: Robot actuators and Feedback components**

Actuators: Pneumatic, Hydraulic actuators, electric & stepper motors. Feedback components: position sensors – potentiometers, resolvers, encoders – Velocity sensors.

### **Module - V: Robot Application in Manufacturing:**

Material Transfer - Material handling, loading and unloading- Processing - spot and continuous arc welding & spray painting - Assembly and Inspection.

### **Text books:**

1. Groover M P “**Industrial Robotics**”, Pearson Edu.
2. Mittal R K & Nagrath I J “**Robotics and Control**”, TMH.

### **Reference books:**

1. Fu K S “**Robotics**”, McGraw Hill.
2. P. Coiffet and M. Chaironze “**An Introduction to Robot Technology**”, Kogam Page Ltd. 1983 London.
3. Richard D. Klatfer “**Robotic Engineering**”, Prentice Hall Publishers
4. Asada and Slow time “**Robot Analysis and Intelligence**”, Wiley Inter-Science.
5. John J Craig “**Introduction to Robotics**”, Pearson Edu.
6. Mark W. Spong and M. Vidyasagar “**Robot Dynamics & Control**”, John Wiley & Sons (ASIA) Pvt Ltd.

### **Course outcomes:**

After completion of the course, students will be able to:

1. Understand and analyse the basic concepts of automation and components of robotics.
2. Solve the homogeneous transformation matrices for Forward and inverse kinematics – problems.
3. Understand and analyse the trajectory planning of the robot.
4. Understand the Robot actuators and Feedback components.
5. Analyse the applications of robots in industries.

<b>CO- PO Mapping</b> <b>(3/2/1 indicates strength of correlation) 3-Strong, 2-Medium, 1-Weak</b>															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
<b>CO1</b>	3		2	2	3		3				2			1	
<b>CO2</b>	1	3	3	2								1			1
<b>CO3</b>	3	3	2	3								1		3	
<b>CO4</b>	2		3	2			2				3	3			3
<b>CO5</b>	2		2		2		3				2	3		3	3

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech.</b>		
<b>Code:C0369</b>	<b>BASICS OF THERMODYNAMICS (Open Elective)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** NIL

**Course Objectives:**

To understand the basic concepts of thermodynamics applied in devices/machines employed in industries/other applications like heat engines, automobiles, heat transfer, refrigeration & air conditioning.

**MODULE I: Fundamental Concepts & Definitions:**

Thermodynamic definition and scope, Microscopic and Macroscopic approaches. Some practical applications of engineering thermodynamic Systems, Characteristics of system boundary and control surface, examples. Thermodynamic properties; definition and units, intensive, extensive properties, specific properties, pressure, specific volume, Thermodynamic state, state point, state diagram, path and process, quasi-static process, cyclic and non-cyclic; processes; Thermodynamic equilibrium; definition, mechanical equilibrium; diathermic wall, thermal equilibrium, chemical equilibrium, Zeroth law of thermodynamics, Temperature; concepts, scales, international fixed points and measurement of temperature. Constant volume gas thermometer, constant pressure gas thermometer, mercury in glass thermometer

**MODULE II: Work and Heat**

Mechanics, definition of work and its limitations. Thermodynamic definition of work; examples, sign convention. Displacement work; as a part of a system boundary, as a whole of a system boundary, expressions for displacement work in various processes through p-v diagrams. Shaft work; Electrical work. Other types of work. Heat; definition, units and sign convention. Problems.

**First Law of Thermodynamics:**

Joules experiments, equivalence of heat and work. Statement of the First law of thermodynamics, extension of the First law to non - cyclic processes, energy, energy as a property, modes of energy, Extension of the First law to control volume; steady flow energy equation(SFEE), important applications

**MODULE III: Second law of Thermodynamics**

Limitations of first law of thermodynamics, Thermal reservoir, heat engine and heat pump: Schematic representation, efficiency and COP. Reversed heat engine, schematic representation, importance and superiority of a reversible heat engine and irreversible processes, internal and external reversibility. Kelvin - Planck statement of the Second law of Thermodynamics; PMM I and PMM II, Clausius statement of Second law of Thermodynamics, Equivalence of the two statements; Carnot cycle, Carnot principles. Problems

**Entropy:**

Clausius inequality, Statement- proof, Entropy- definition, a property, change of entropy, entropy as a quantitative test for irreversibility, principle of increase in entropy, entropy as a coordinate.

**MODULE IV: Availability, Irreversibility and General Thermodynamic relations**

Introduction, Availability (Exergy), Unavailable energy, Relation between increase in unavailable energy and increase in entropy. Maximum work, maximum useful work for a system and control volume, irreversibility.

**Pure Substances:**

P-T and P-V diagrams, triple point and critical points. Sub-cooled liquid, saturated liquid, mixture of saturated liquid and vapor, saturated vapor and superheated vapor states of pure substance with water as example. Enthalpy of change of phase (Latent heat). Dryness fraction (quality), T-S and H-S diagrams, representation of various processes on these diagrams. Steam tables and its use. Throttling calorimeter, separating and throttling calorimeter.

## MODULE V: Ideal gases

Ideal gases:

Ideal gas mixtures, Daltons law of partial pressures, Amagat's law of additive volumes, evaluation of properties of perfect and ideal gases, Air- Water mixtures and related properties.

Real gases –

Introduction, Van-der Waal's Equation of state, Van-der Waal's constants in terms of critical properties, Beattie-Bridgeman equation, Law of corresponding states, compressibility factor; compressibility chart. Difference between Ideal and real gases.

### TEXT BOOKS

- 1.YunusCengel& Boles, “**Thermodynamics an Engineering Approach**”, 7<sup>th</sup> edition TMH,2010
- 2.P.K. Nag “**Engineering Thermodynamic**”,TMH, 5<sup>th</sup> Edition, 2013.

### REFERENCES

- 1.Doolittle, “**Thermodynamics for Engineers**”, John Wiley & Sons,1984
- 2.Sonntag& Van Wylen, “**Fundamentals of Thermodynamics**”, Wiley, 8<sup>th</sup> Edition,2014
- 3.S.R. de Groot, “**Non Equilibrium Thermodynamics**”, Courier corporation, 1<sup>st</sup> Edition,2013
- 4.P.L.Dhar, “**Engineering Thermodynamics**”,Elsevier,2008.
- 5.Jones & Dugan “**Engineering Thermodynamics**”, Prentice Hall Publisher, 1<sup>st</sup> Edition, 1996

### E - RESOURCES

- 1.<http://ores.su/en/journals/international-journal-of-applied-thermodynamics>
- 2.<https://www.journals.elsevier.com/the-journal-of-chemical-thermodynamics>
- 3.<http://www.sciencedirect.com/science/book/9780444633736>
- 4..<http://nptel.ac.in/courses/112103016/>
- 5.<http://nptel.ac.in/courses/112105123/>
- 6.<http://nptel.ac.in/courses/101104063/>

### Course Outcomes:

At the end of the course, students will be able to:

1. Explain fundamentals of thermodynamics and evaluate energy interactions across the boundary of thermodynamic systems
2. Evaluate the feasibility of cyclic and non-cyclic processes using 2nd law of thermodynamics.
3. Apply the knowledge of entropy, reversibility and irreversibility to solve numerical problems and apply 1st law of thermodynamics to closed and open systems and determine quantity of energy transfers and change in properties
4. Interpret the behavior of pure substances and its application in practical problems..
5. Recognize differences between ideal and real gases and evaluate thermodynamic properties of ideal and real gas mixtures using various relations.

CO- PO Mapping (3/2/1indicates strength of correlation) 3-Strong,2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	3		3		2	1					3	2		
CO2	3	3		3		2	1					3	2		
CO3	3	3		3		2	1					3	2		
CO4	3	3		3		2	1					3	2		
CO5	3	3		3		2	1					3	2		

<b>2022-23 Onwards (MR-22)</b>	<b>MALLAREDDYENGINEERINGCOLLEGE (Autonomous)</b>	<b>B.Tech.</b>		
<b>Code:C0370</b>	<b>ELEMENTS OF AUTOMOBILE ENGINEERING (Open Elective)</b>	<b>L</b>	<b>T</b>	<b>P</b>
<b>Credits:3</b>		<b>3</b>	<b>-</b>	<b>-</b>

**Prerequisites:** NIL

**Course Objectives:**

To understand the basic concepts of thermodynamics applied in devices/machines employed in industries/other applications like heat engines, automobiles, heat transfer, refrigeration & air conditioning.

### **MODULE I: ENGINE FUNDAMENTALS**

Engine types and their operation- classifications – Terminology- Four stroke and two stroke cycle Engine components, working principle of SI and CI engines - Engine operating parameters- Fuel –air and actual cycle analysis – Engine emissions – valve and port timing diagram – firing order

### **MODULE II: Work and Heat**

Mechanics, definition of work and its limitations. Thermodynamic definition of work; examples, sign convention. Displacement work; as a part of a system boundary, as a whole of a system boundary, expressions for displacement work in various processes through p-v diagrams. Shaft work; Electrical work. Other types of work. Heat; definition, units and sign convention. Problems.

### **First Law of Thermodynamics:**

Joules experiments, equivalence of heat and work. Statement of the First law of thermodynamics, extension of the First law to non - cyclic processes, energy, energy as a property, modes of energy, Extension of the First law to control volume; steady flow energy equation(SFEE), important applications

### **MODULE III: Second law of Thermodynamics**

Limitations of first law of thermodynamics, Thermal reservoir, heat engine and heat pump: Schematic representation, efficiency and COP. Reversed heat engine, schematic representation, importance and superiority of a reversible heat engine and irreversible processes, internal and external reversibility. Kelvin - Planck statement of the Second law of Thermodynamics; PMM I and PMM II, Clausius statement of Second law of Thermodynamics, Equivalence of the two statements; Carnot cycle, Carnot principles. Problems

### **Entropy:**

Clausius inequality, Statement- proof, Entropy- definition, a property, change of entropy, entropy as a quantitative test for irreversibility, principle of increase in entropy, entropy as a coordinate.

### **MODULE IV: Availability, Irreversibility and General Thermodynamic relations**

Introduction, Availability (Exergy), Unavailable energy, Relation between increase in unavailable energy and increase in entropy. Maximum work, maximum useful work for a system and control volume, irreversibility.

### **Pure Substances:**

P-T and P-V diagrams, triple point and critical points. Sub-cooled liquid, saturated liquid, mixture of saturated liquid and vapor, saturated vapor and superheated vapor states of pure substance with water as example. Enthalpy of change of phase (Latent heat). Dryness fraction (quality), T-S and H-S diagrams, representation of various processes on these diagrams. Steam tables and its use. Throttling calorimeter, separating and throttling calorimeter.

### **MODULE V: Ideal gases**

Ideal gases:

Ideal gas mixtures, Daltons law of partial pressures, Amagat's law of additive volumes, evaluation of properties of perfect and ideal gases, Air- Water mixtures and related properties.

Real gases –

Introduction, Van-der Waal's Equation of state, Van-der Waal's constants in terms of critical properties, Beattie-Bridgeman equation, Law of corresponding states, compressibility factor; compressibility chart. Difference between Ideal and real gases.

### TEXT BOOKS

1. YunusCengel& Boles, “**Thermodynamics an Engineering Approach**”, 7<sup>th</sup> edition TMH,2010
2. P.K. Nag “**Engineering Thermodynamic**”,TMH, 5<sup>th</sup> Edition, 2013.

### REFERENCES

1. Doolittle, “**Thermodynamics for Engineers**”, John Wiley & Sons,1984
2. Sonntag& Van Wylen, “**Fundamentals of Thermodynamics**”, Wiley, 8<sup>th</sup> Edition,2014
3. S.R. de Groot, “**Non Equilibrium Thermodynamics**”, Courier corporation, 1<sup>st</sup> Edition,2013
4. P.L.Dhar, “**Engineering Thermodynamics**”,Elsevier,2008.
5. Jones & Dugan “**Engineering Thermodynamics**”, Prentice Hall Publisher, 1<sup>st</sup> Edition, 1996

### E - RESOURCES

1. <http://ores.su/en/journals/international-journal-of-applied-thermodynamics>
2. <https://www.journals.elsevier.com/the-journal-of-chemical-thermodynamics>
3. <http://www.sciencedirect.com/science/book/9780444633736>
4. <http://nptel.ac.in/courses/112103016/>
5. <http://nptel.ac.in/courses/112105123/>
6. <http://nptel.ac.in/courses/101104063/>

### Course Outcomes:

At the end of the course, students will be able to:

1. Explain fundamentals of thermodynamics and evaluate energy interactions across the boundary of thermodynamic systems
2. Evaluate the feasibility of cyclic and non-cyclic processes using 2nd law of thermodynamics.
3. Apply the knowledge of entropy, reversibility and irreversibility to solve numerical problems and apply 1st law of thermodynamics to closed and open systems and determine quantity of energy transfers and change in properties
4. Interpret the behavior of pure substances and its application in practical problems..
5. Recognize differences between ideal and real gases and evaluate thermodynamic properties of ideal and real gas mixtures using various relations.

CO- PO Mapping (3/2/1indicates strength of correlation) 3-Strong,2-Medium,1-Weak															
COs	Programme Outcomes(POs)												PSOs		
	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2	PSO3
CO1	3	3		3		2	1					3	2		
CO2	3	3		3		2	1					3	2		
CO3	3	3		3		2	1					3	2		
CO4	3	3		3		2	1					3	2		
CO5	3	3		3		2	1					3	2		











